Reuse and recycling of industrial waste

Dr. Kees Baldé - Statistics Netherlands UNECE/Eurostat/EEA workshop on waste statsitics



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- Approaches measure waste treatment
- Case study
- Waste to energy in the Netherlands

Waste treatment hierarchy





Classifications of waste treatment R/D codes

- Waste Framework Directive (2008/98/EC)
- Waste treatment related activities are classed as recovery (R) or disposal (D)



R and D codes (recovery operations)

- *R1 Use principally as a fuel or other means to generate energy
- R2 Solvent reclamation/regeneration
- R3 Recycling/reclamation of organic substances which are not used as solvents (including composting and other biological transformation processes)
- **R4 Recycling**/reclamation of metals and metal compounds
- **R5 Recycling**/reclamation of other inorganic materials
-etc



Disposal operations

- D1 Deposit into or onto land, e.g. landfill
- ...
- D10 Incineration on land
- Etc etc



Measure treatment of other waste flows

- National monitoring: Measure the waste treatment from a sector according to a minimum standard
- Very detailed, combination of type of waste and origin of waste
- Where to measure? In NL: Hybrid



Measure at generation

- Industry
- Enquire <u>first step of treatment</u> (recycling, sorting, or recovery, landfill, etc)
- Type of waste (Eural code)
- Amount of waste





Challenging to link generation to waste treatment for industrial waste



Measure at generation (2)

- Need good knowledge of waste management and constitution of mixed waste
- Make assumptions → Separate collected waste is recycled (for the Netherlands)
- Mass balances for pre-treatment



Scope issues and specific issues for industrial waste

- Include by-products (waste from an industrial activity that is directly usable in industry)
 - For instance: Sulphur from desulferization in petrochemical industry
 - Beetroot pulp and treacle
 - Account for 50 % of total industrial waste
 - Including those boost recycling percentage
- Specifically include internal treated waste
 - Example: On site waste incineration / landfill
 - On-site recycling in EU is not waste



Generation to treatment: conclusion

- Large survey
- Link to final treatment sometimes difficult (but do-able with assumptions)
 - Mass balances might be needed
- Imports need to be monitored



Case study – Waste to energy



Renewables & Waste: classification for understanding energy statistics



Solid municipal waste

- 12 plants
- Direct survey of waste input (mass and caloric value!) and electricity and heat output
- Collaboration with industry and statistics
- Renewable fraction determined at national level from waste statistics
- Waste statistics have an annual sample survey on the composition of household waste





Landfill

- ~ 50 landfill sites with production of biogas that is used
- Mostly electricity production, sometimes also production of heat or natural gas
- Type of waste and amounts that are disposed
- Origin of waste is unknown...





And relations between waste and renewable energy

- <u>Sewage sludge</u>: ~ 90 sewage sludge purification plants
- Generate waste, but also generate biogas
- Data collection via cooperation with waste water statistics of Statistics Netherlands
- <u>Co-digestion of Manure</u>
- Waste treatment, but also electricity production
- About 80 sites
- Produce electricity
- Receive data on the electricity production from administrative files used for the <u>subsidies</u>
- <u>Co-firing in electricity production (wood chips)</u>





Conclusions

- Choose point of view (from generation or from treatment)
- Generation:
 - Generation, type of waste and first treatment
 - Mass balances for some pre-treatment steps
 - Construct final treatment
- Final treatment (few companies)
 - Origin; type of waste; amounts
 - Capacities
 - Includes imports
 - No idea of waste losses (exports, illegal dumping, etc)
- Best option: Both. Link together!