

## **Safety and Integrity of Pipelines** **- Concepts and Measures –**

*Sicherheit und Integrität von Pipelines*  
*- Konzepte und Maßnahmen -*

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**UNECE Workshop on the Prevention of Water Pollution due to Pipeline Accidents**  
**Berlin, 8-9 June 2005**

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**1. Safety Concepts: deterministic – probabilistic**

*Sicherheitskonzepte: Deterministik – Probabilistik*

**2. Technical and organisational aspects of pipeline safety**

*Technische und organisatorische Aspekte der Pipelinesicherheit*

**Planning**

**Construction**

**Pipeline Management System**

**3. Summary**

*Zusammenfassung*

# 1. Safety Concepts: deterministic – probabilistic

*Sicherheitskonzepte: Deterministik – Probabilistik*

- the deterministic safety concept:
  - **experiences of many years**  
*langjährige Erfahrungen*
  - **analysis of causes**  
*Ursachenanalyse*
  - **precautionary principle**  
*Vorsorgeprinzip*
  - **Guidelines**  
*Regelwerke*

Risk Management

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- the probabilistic safety concept:

- the overall risk, consideration of the complex coherences

*Gesamtrisiko, Betrachtung der komplexen Zusammenhänge,*

- systematic identification and assessment of risks

*systematische Ermittlung und Bewertung von Risiken*

- Qualitative risk assessment (RA),

**Quantitative RA with mathematical and statistical tools,**

**Semi-quantitative RA,**

## 2. Technical and organisational aspects of pipeline safety

### Technische und organisatorische Aspekte der Pipelinesicherheit



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Risk Management

#### A. Planning

##### Routing / Leitungsführung



##### Design

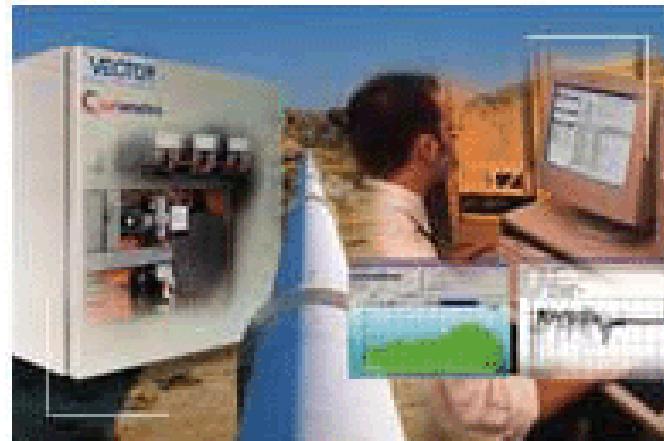


... and others

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passive



active

## Fire / Explosion protection



## Pig stations / Molchschieleusen



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## A. Planning

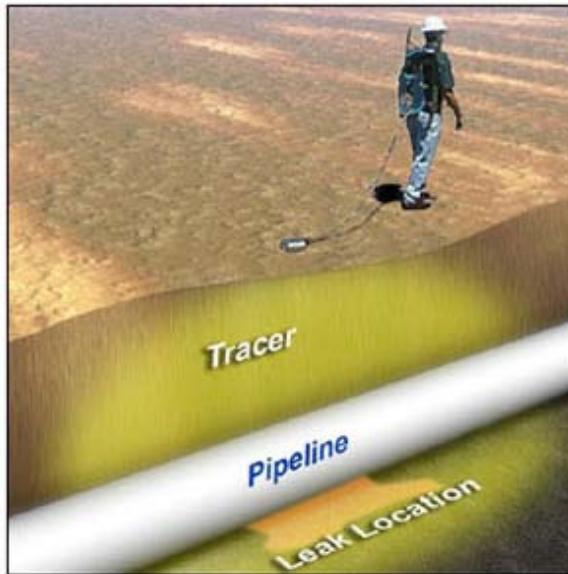
### Safety Devices:

- measuring systems: pressure, temperature
- pressure / temperature reducing systems,
- shut off valves



## - leak detection systems

- mass balance methods
- pressure changes
- pressure waves
- software based methods: Real Time Transient Modeling ...
- detection of substances (cable sensors, vapor monitoring, fiber optic technology, ...)



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## B. Construction



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## C. Commissioning / Inbetriebnahme:

Testing of / Prüfung von

- **construction work** / Bau- und Verlegearbeiten
- **safety devices** / Sicherheitseinrichtungen
- **strength, leak tightness** / Festigkeit, Dichtheit

Risk Management



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## D. Pipeline Integrity Management System

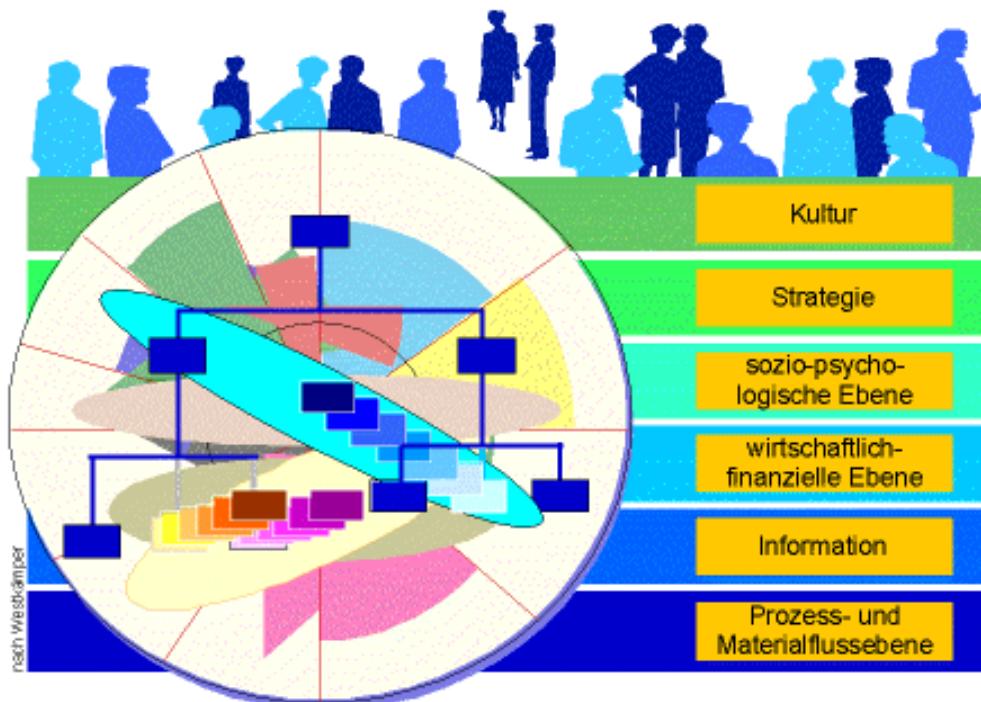
**Safety / Sicherheit**

**Reliability / Zuverlässigkeit**

**Costs / Kosten**

Risk Management

### **Company Organisation / Betriebsorganisation**



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# Pipeline Integrity Management System



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## Company Organisation

**Surveillance / Überwachung**



**Risk Management**

**Testing / Prüfung**

**Maintenance / Instandhaltung**



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## Prevention of Third Party Interference / Vermeidung von Einwirkungen durch Dritte



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# Pipeline Integrity Management System



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Company Organ



Surveillance

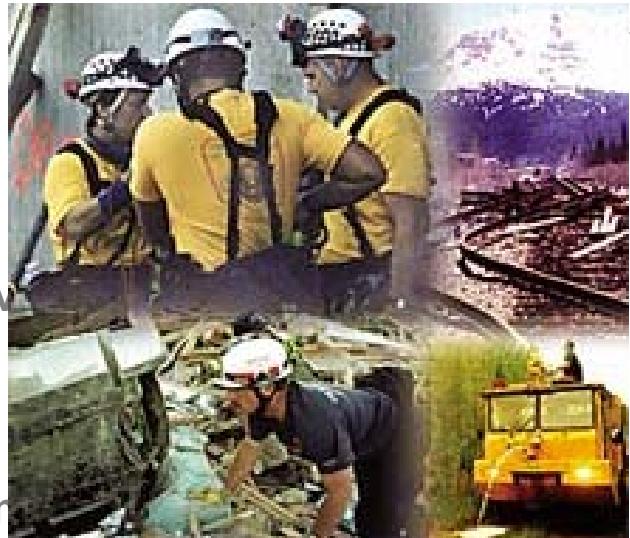


**Training / Education /  
*Schulung***

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# Pipeline Integrity Management System

Survey



sati

Testing



Risk Management

Mainten



Preventi

ence

**Emergency Planning /  
Notfallplanung**

Training / Education

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# Pipeline Integrity Management System

## Company Organisation



Maintenance

Prevention of Third Party Interference

Risk Management

Documentation

Emergency Planning

/ Education



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# Pipeline Integrity Management System

## Company Organisation

## Risk Management

## Risk Communication

### „Right to Know“

- internet presentations about the pipeline
- public events (Workshop, presentations, ...),
- information broschures, maps, films
- News Letter
- emergency information,
- ...

## Documentation

## Emergency Planning

## Training / Education



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## Pipeline Integrity Management System

### Company Organisation

Surveillance

Risk Communication

Testing

Documentation

Maintenance

Emergency Planning

Prevention of  
Third Party Interference

Training / Education

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### 3. Summary / Zusammenfassung

- different approaches to decide what is safe
- high technical safety level
- Pipeline Integrity Management System
- transboundary pipelines
  - control of risk
  - emergency planning
  - risk communication

**THANK YOU!**

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**Risk Management**

**BAM**

**III.2 Tanks for Dangerous Goods and Accidental Mechanics**

**- Risk Management -**

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