

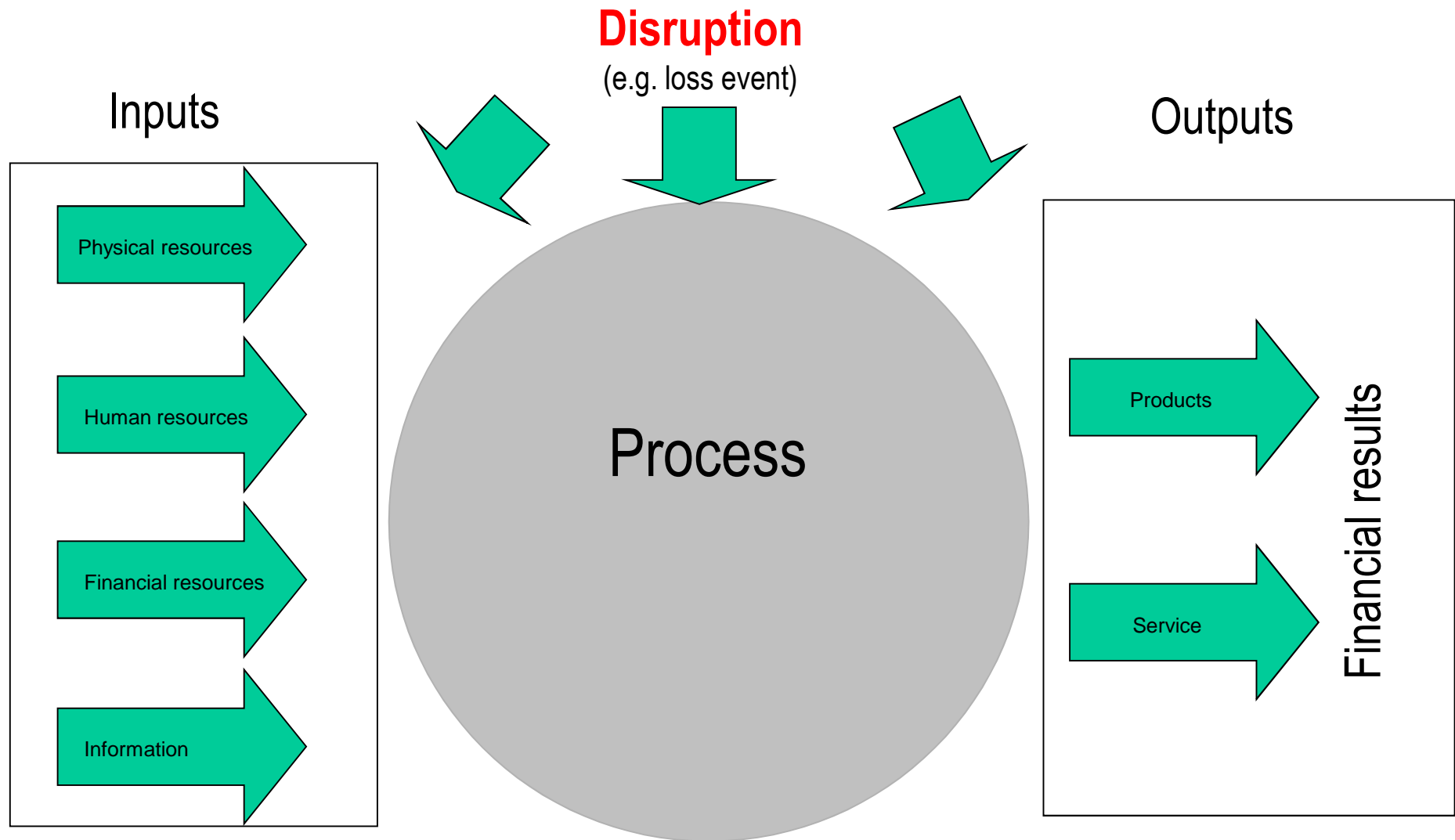
# Audit including risk assessment by insurer

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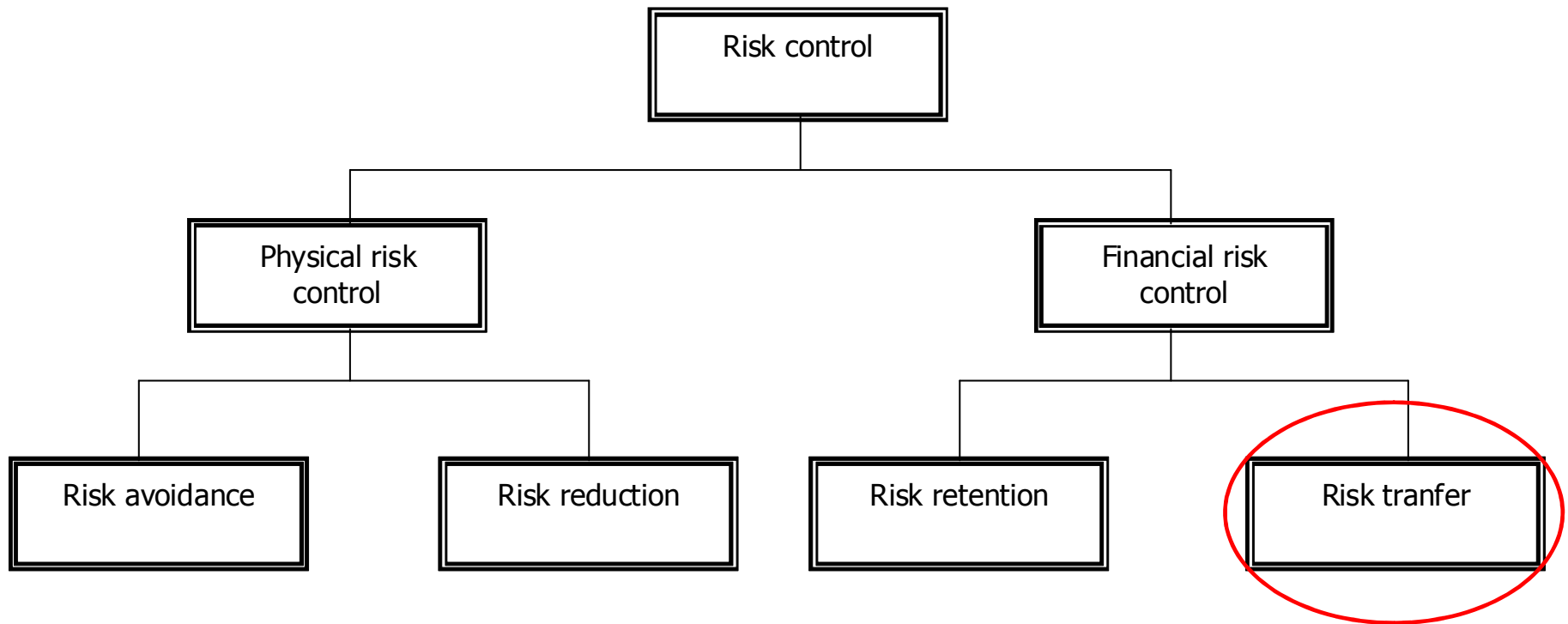
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# The Risk management process in the enterprise



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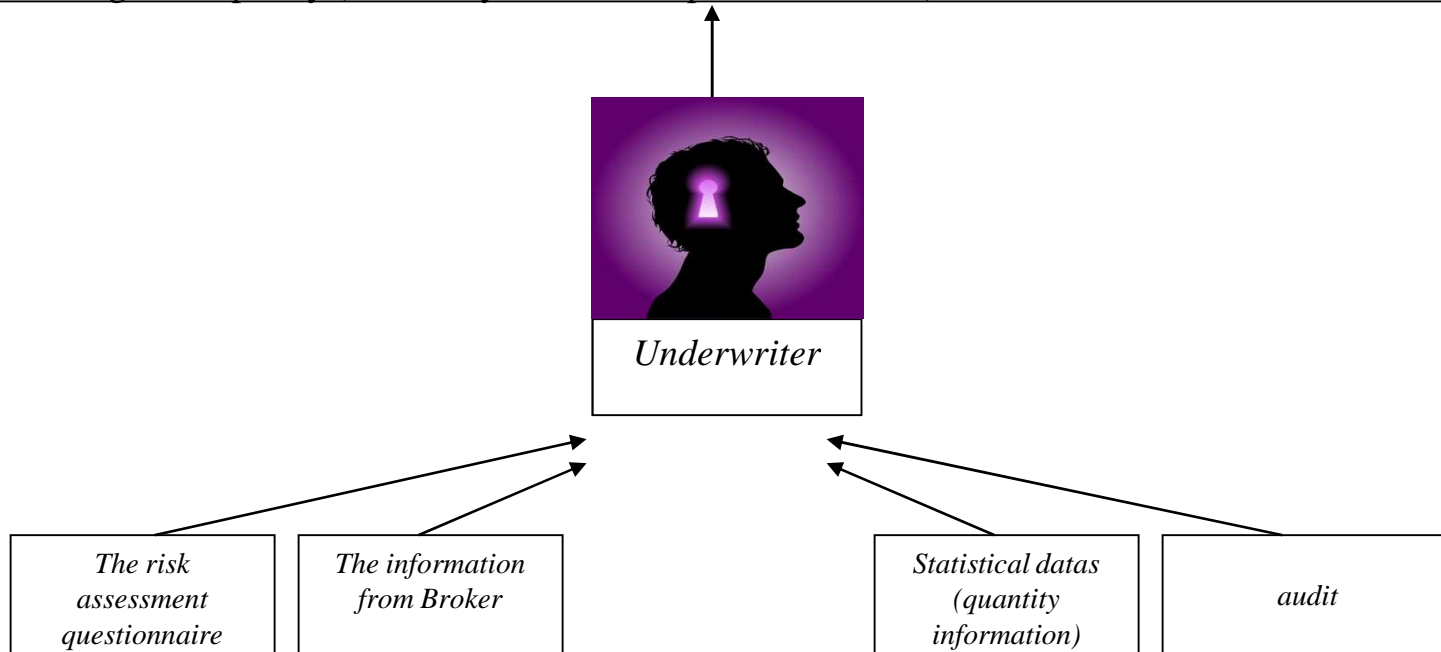


*The diagram of risk management*

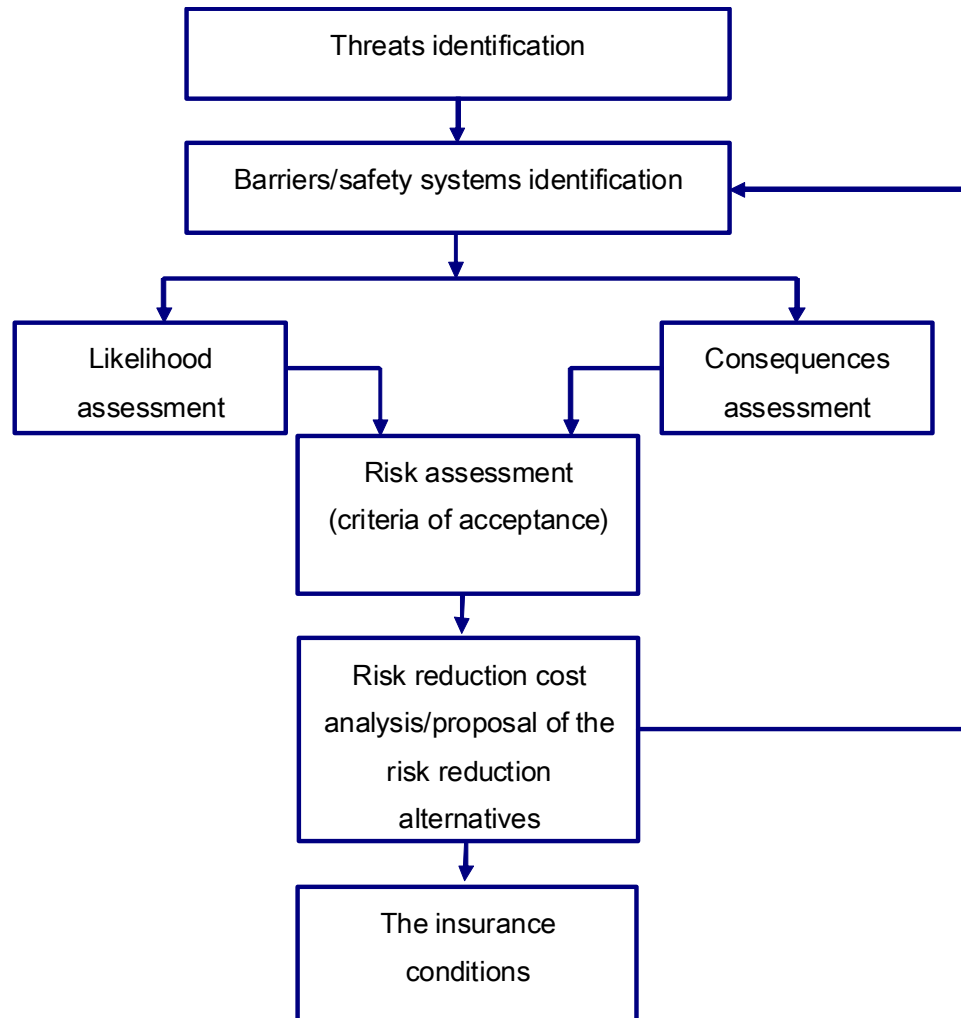
# Importance of the risk analysis in the insurance process

## *The insurance decisions:*

- Acceptance or refusal
- assessment of the insurance premium
- the wording of the policy (indemnity limits, a scope of cover, etc.)



# The insurance audit



# The identification of the source of the threats

The layout analysis process

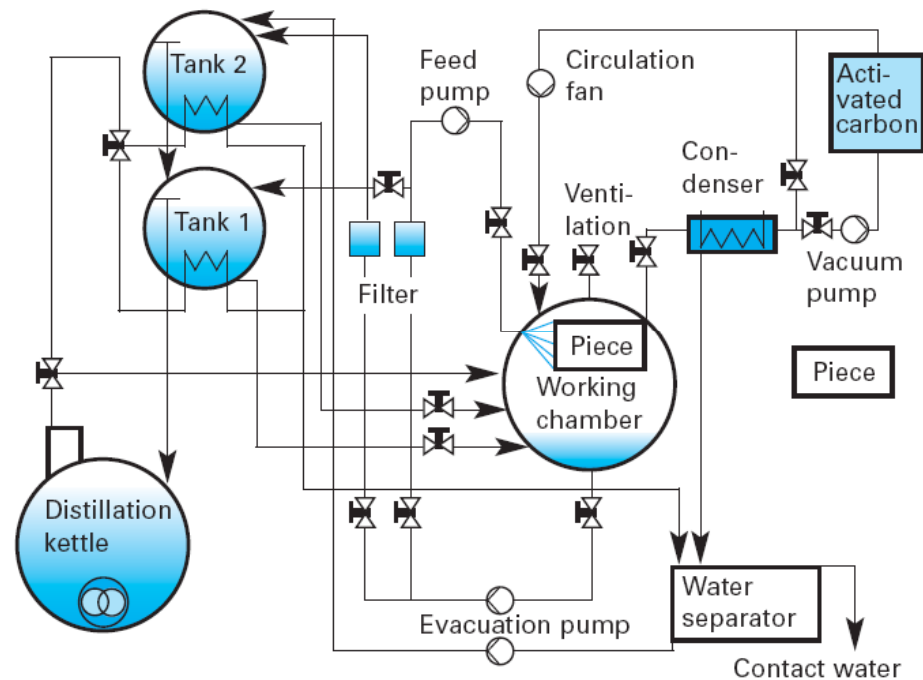


- ① Steam generator
- ② Desulphurization plant
- ③ Electrostatic precipitator
- ④ DeNOx-plant
- ⑤ Cooling tower
- ⑥ Coal handling
- ⑦ Machine house with steam turbine and generator
- ⑧ Desalination
- ⑨ Water supply
- ⑩ Stack
- ⑪ Water-/steam system
- ⑫ Waste water treatment

EnBW Coal fired power plant Heilbronn 700 MW

# The identification of the source of the threats

The Processes schemas analysis:



Source: Munich Re seminar materials

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# The initiating events categorization

## A. Disturbances of processes:

1. Fire liquids/gases/combustible materials stocked in processes installation ;
2. Explosion of gases/dusts;
3. Implosion;
4. Uncontrolled chemical reaction;
5. Leakage processes liquid, dangerous substances;
6. Electrical surge;
7. Short circuit;
8. Operation of mechanical force;



# The initiating events categorization

## **B. Human/Operator activity :**

1. Wrong process/machinery control  
(start-up, stopping)
2. Imprudence during building works/erection/modernisation
3. Faulty design
4. Construction fault
5. Faulty materials

# The initiating events categorization

## C. External events:

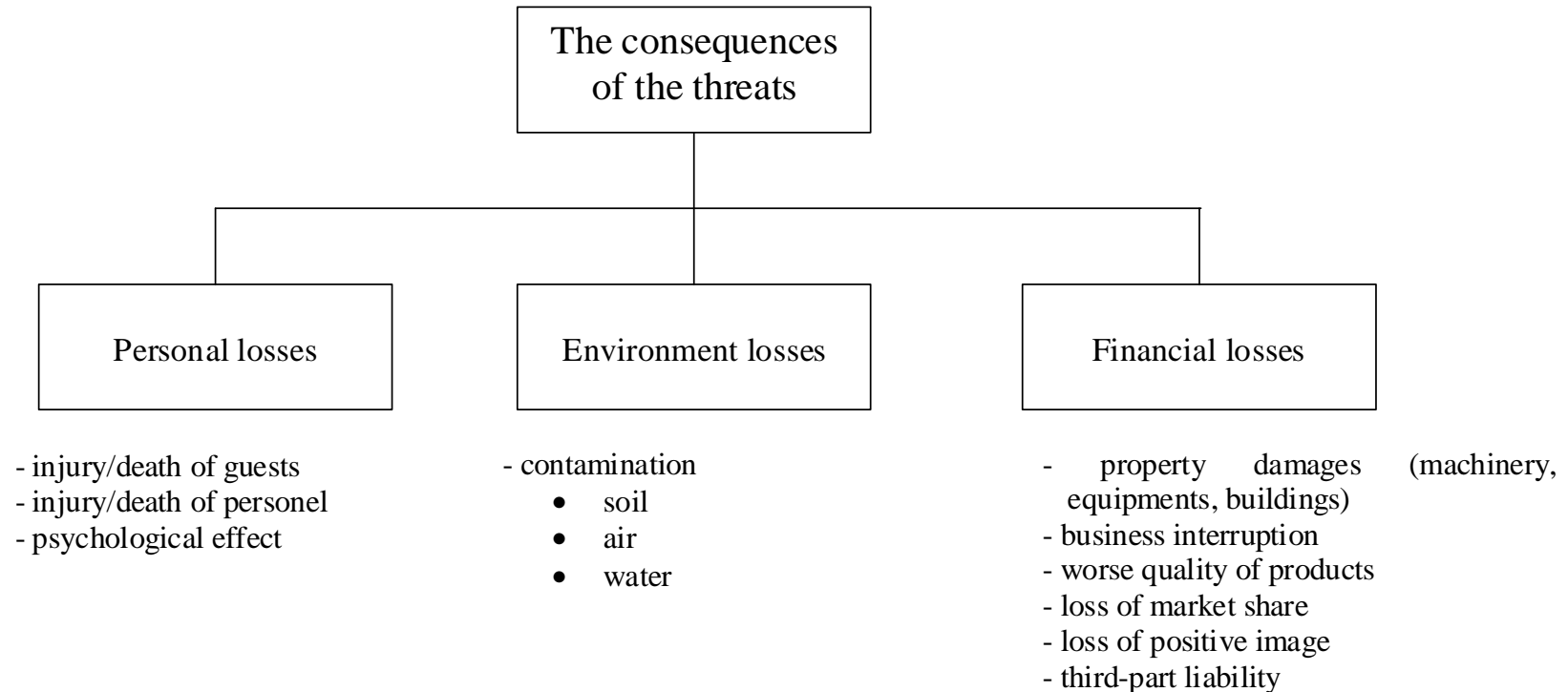
1. Lightning
2. Storm
3. Flood
4. Hail
5. Impact of snow
6. Earthquake
7. Land subsidence
8. Avalanche
9. Collapse of the aircraft

# The initiating events categorization

## C. External events (continued):

11. Losses due to rescue action
12. Theft
13. Robbery
14. Third-party action
15. Tree collapse
16. Terrorism
17. Devastation

# The Consequences categorization



# The likelihood assessment

Likelihood category	Criteria
1 – very low	$<1 \times 10^{-5}, 1 \times 10^{-3}) [a^{-1}]$
2 – low	$<1 \times 10^{-3}, 1 \times 10^{-2}) [a^{-1}]$
3 – medium	$<1 \times 10^{-2}, 3 \times 10^{-1}) [a^{-1}]$
4 - high	$<3 \times 10^{-1}, 1) [a^{-1}]$
5 – very high	$<1, 10> [a^{-1}]$

# The consequence assessment

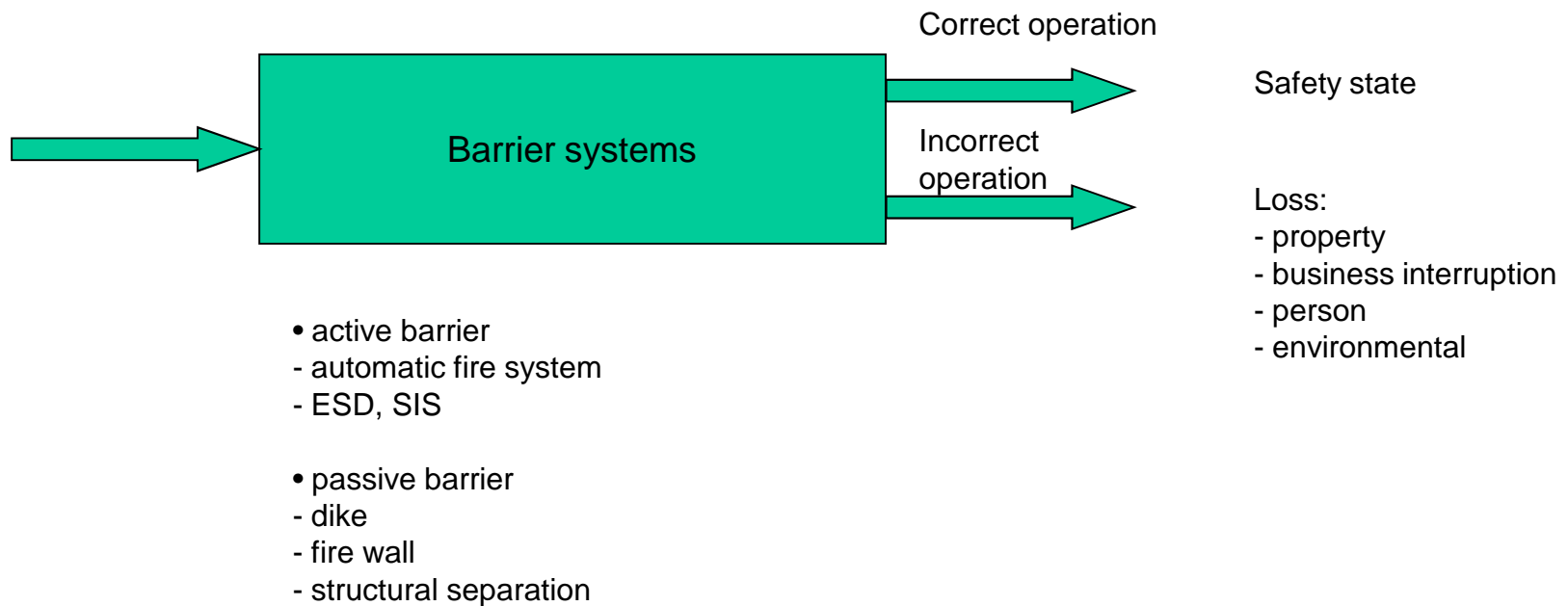
## Level of losses for property

Level of loss	Rate of loss (%)	Definition
1 – negligible	<0,1)	Local damages don't need the repair
2 – light	<1,10)	Local damages don't need the main repair
3 – medium	<10,25)	Significant local damages many components
4 - heavy	<25,60)	Damages to the equipment, process installations. Overhaul required.
5 - catastrophe	<60,100)	Structural damages on great scale the buildings and installations

# The identification of barrier systems

INITIATING EVENTS

CONSEQUENCES



# The Identification of barrier systems



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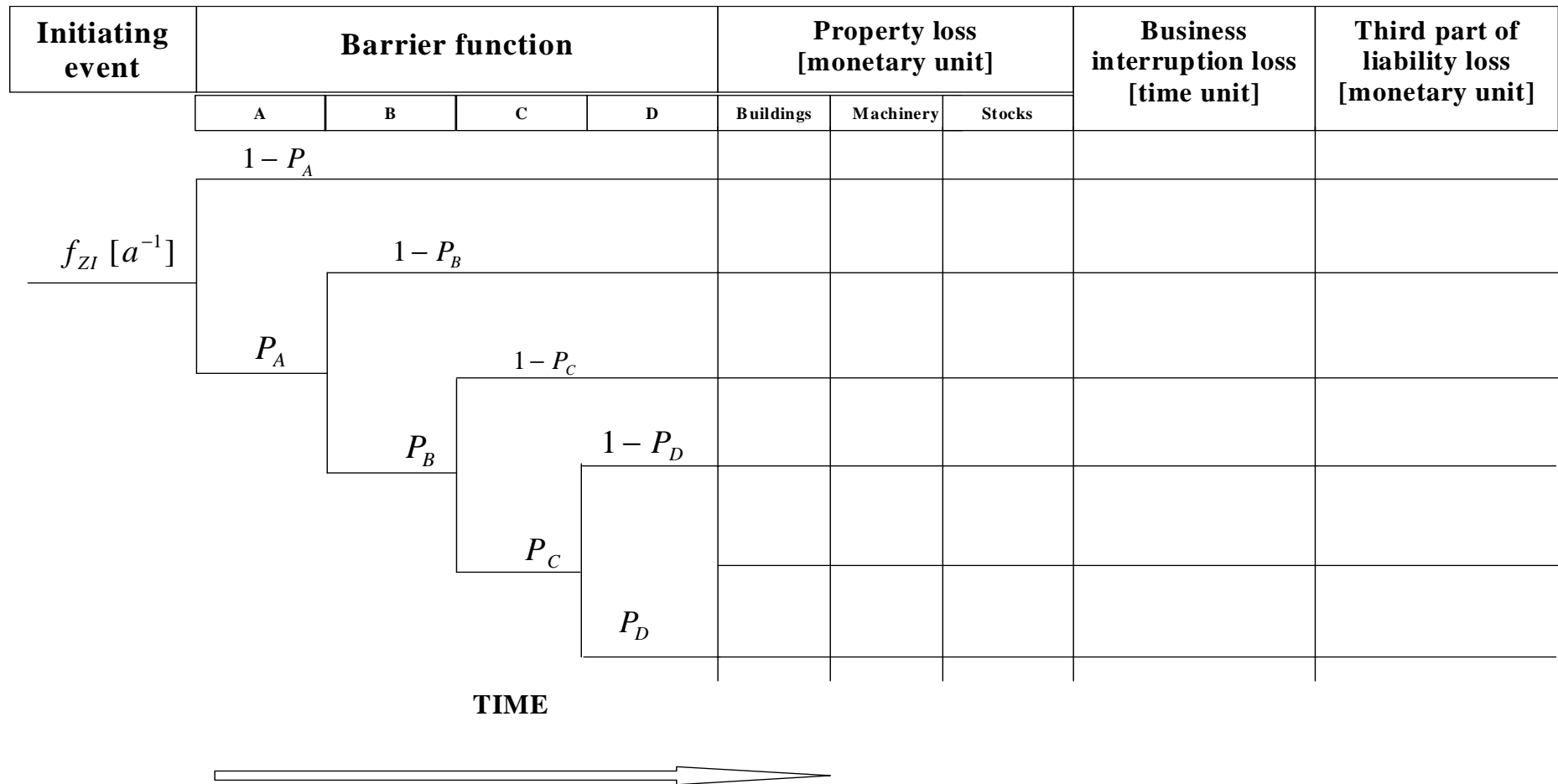
# The identification of barrier systems



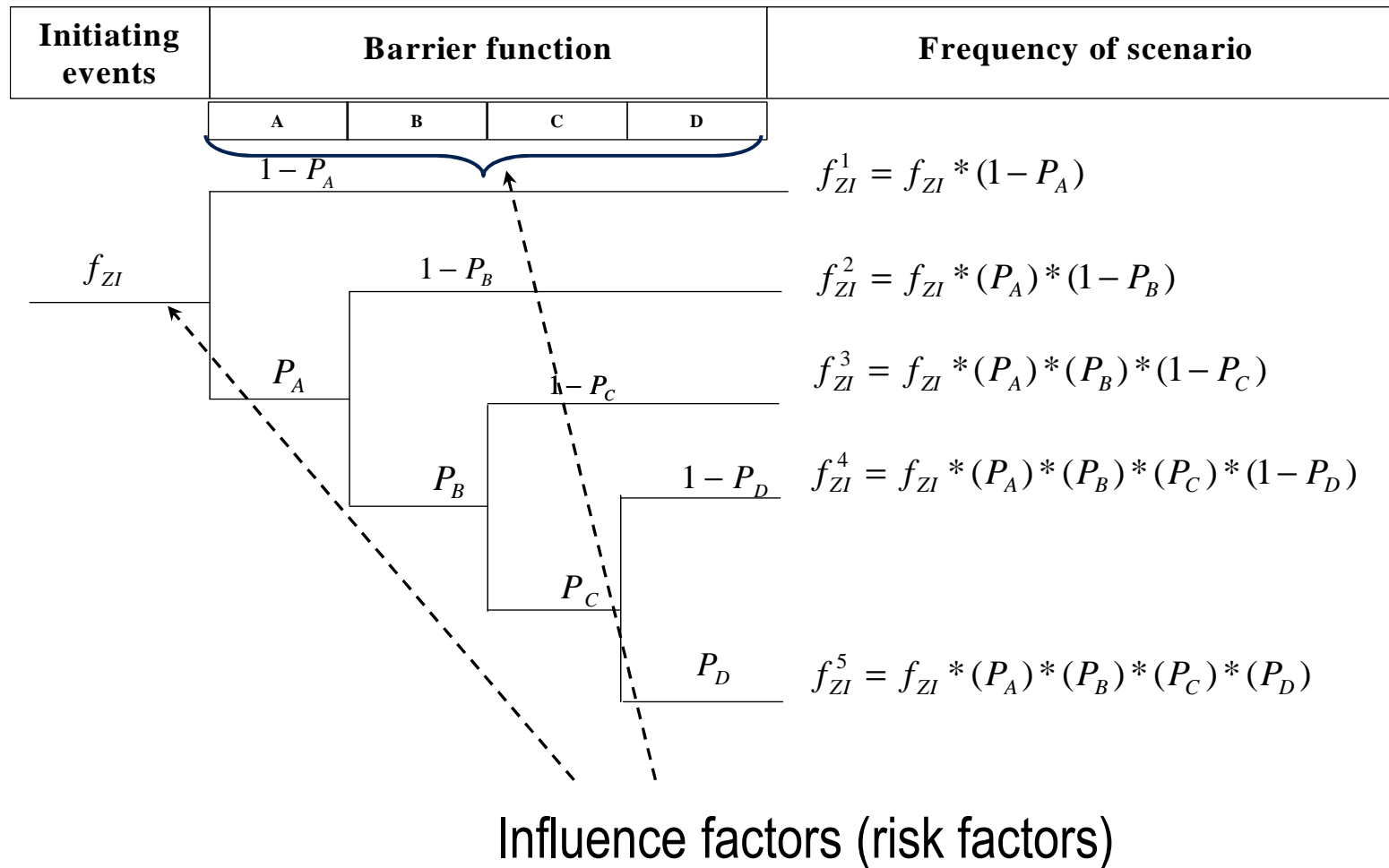
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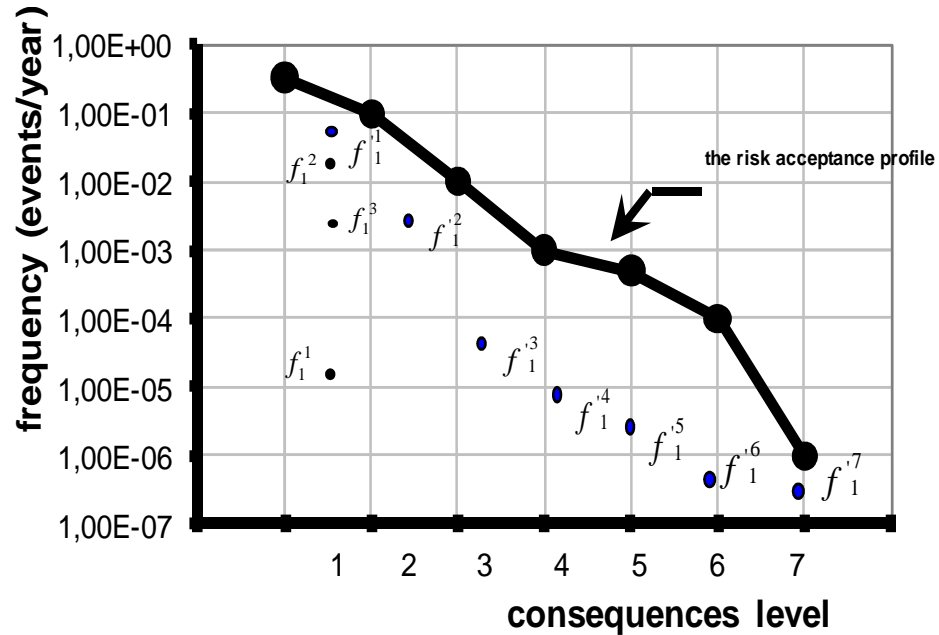
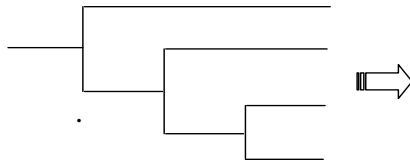
# The event scenarios



# The event scenarios



# The risk acceptance criteria



$$f_i^k = \sum_{c=1}^{\Psi} f_i^k$$

$f_i^k$  - Frequency of loss at the level  $k$  for  $i$  - IE (initiating event)

$\Psi$  - Number of events scenario at the level  $k$

# The Risk factors

The risk factors gradation

category of the risk factors	Description
A	Conditions better then the reference level
B	Conditions corresponding to the reference level
C	Satisfactory conditions but worse then the reference level
D	Acceptable conditions according with norms but deviations from reference level are significant
E	Conditions worse that D
F	Unacceptable conditions

# The Risk factors

Category of RF	RF	Description
Personel	Competence	Expirience, knowledge, training
	Workload/stress	Workload of personel
	Environmental of work	Noise, pollination, vibrations, toxic vapour
	Organization of work	Ordering of job
Tasks	Task control	Control of tasks by supervisors
	Methodology	Way of performing tasks
	Complexity of tasks	Tasks demand numbers of complex operations
	Pressure of time	Pressure of time in the planning, operating, etc.

# The Risk factors

Category of RF	RF	Description
Technical system	Material properties	Quality of materials used
	Process complexity	Complexity of processes operate by technical system
	HMI	Ergonomic features, feedback from valve, alarms, etc.
	Availability	Ease of access to equipment
	Systems feedback	Possibilities of mistake and problems identification
	Technical state	Technical state of system
	Working environment of the system	Pollination, vibration, humidity

# The Risk factors

Category of RF	RF	Description
Administrative control	Procedures	Quality, availability, and upgrading
	Permission system	Permission to perform the work, control, acceptance
	Documentation	Quality, availability, and upgrading
Organization factors	Preventive programs	Inspections
	Communication	Ways of communication among staff
	Management of changes	Ways of modifications and informing about changes



# The Preventive recommendations

The categories of recommendation:

- **technical** – concerning construction solutions, reliability
- **legal** – legal aspect of activity
- **organizational** – establishment of appropriate procedures
- **education** – personel training

**Thank you  
for your attention**

