Regulation No. 106

Uniform provisions concerning the approval of pneumatic tyres for agricultural vehicles and their trailers

		Page
Contents		
Regulation		
1.	Scope	4
2.	Definitions	4
3.	Markings	11
4.	Application for approval	14
5.	Approval	15
6.	Requirements	16
7.	Modification of tyre type and extension of approval	19
8.	Conformity of production	19
9.	Penalties for non-conformity of production	20
10.	Production definitively discontinued	20
11.	Names and addresses of Technical Services responsible for conducting approval tests, of test laboratories, and of Type Approval Authorities	20
Annexes		
1	Communication	23
2	Arrangement of approval mark	25
3	Arrangement of tyre markings	26
4	List of load capacity indices (LI) and corresponding maximum mass to be carried (kg)	33
5	Theoretical rim, outer diameter and nominal section width of tyres of certain size designations	36
6	Test method for measuring tyre dimensions	64
7	Variation of load capacity with speed	65
8	Test procedure to assess tyre resistance to bursting	70
9	Load/speed test procedure	71
10	Tyre classification code	74
11	Example of the pictogram to be marked on both tyre sidewalls of the tyres to explicit the maximum inflation pressure not to be exceeded for bead seating during tyre mounting	75

1. Scope

This Regulation covers new pneumatic tyres designed primarily, but not only, for agricultural and forestry vehicles (power-driven vehicles in category T¹), agricultural machines (power-driven and trailed) and agricultural trailers, and identified by speed category symbols corresponding to speeds of 65 km/h (speed symbol "D") and below.

It does not apply to tyre types designated primarily for other purposes, such as:

- (a) Construction application (tyres marked "Industrial" or "IND" or "R4" or "F3");
- (ba) Earth-moving equipment;
- (eb) Industrial and lift trucks.

2. Definitions

For the purposes of this Regulation:

2.1 "Type of agricultural tyre" means tyres which do not differ in such essential characteristics as:

- (a) The manufacturer's name;
- (b) Tyre-size designation;
- (c) Category of use:
 - (i) Tractor steering wheel;
 - (ii) Tractor drive wheel standard tread;
 - (iii) Tractor drive wheel special tread;
 - (iv) Implement traction;
 - (v) Implement trailer;
 - (vi) Implement mixed applications;
 - (vii) Forestry machines standard tread;
 - (viii) Forestry machines special tread;
 - (ix) Construction applications (IND).
- (d) Structure (diagonal or (bias-ply), bias-belted, radial-ply);
- (e) Speed category symbol;
- (f) Load capacity index;
- (g) Tyre cross-section.

As defined in the Consolidated Resolution on the Construction of Vehicles (R.E.3.), document ECE/TRANS/WP.29/78/Rev.2, para. 2. -

www.unece.org/trans/main/wp29/wp29wgs/wp29gen/wp29resolutions.html

* For the purpose of this Regulation "tyres" means "pneumatic tyres"

Comment [s1]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

Comment [u2]: Rev. 2 - Amd. 1

Suppl. 11 - 15 June 2015

Comment [s3]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

	such essential respects as:	
2.1.1.	The manufacturer;	
2.1.2.	Tyre size designation;	
2.1.3.	Category of use:	
	(a) Tractor steering wheel;	
	(b) Tractor drive wheel standard tread;	
	(c) Tractor drive wheel special tread;	
	(d) Implement traction;	
	(e) Implement trailer;	
	(f) Implement mixed applications;	
	(g) Forestry machines – standard tread;	
	(h) Forestry machines special tread;	
	(i) Construction applications (IND)	 Comment [u4]: Rev. 2 - Amd. 1
2.1.4.	Structure (diagonal (bias ply), bias belted, radial ply);	Suppl. 11 - 15 June 2015
2.1.5.	Speed category symbol;	
2.1.6.	Load capacity index;	
2.1.7.	Tyre cross section;	
2.2.	"Manufacturer" means the person or body who is responsible to the	 Comment [s5]: Rev. 2 - Suppl. 1
	Type Approval Authority (TAA) for all aspects of the type-approval and for ensuring the conformity of production.	ECE/TRANS/WP.29/2017/70
2.3.	"Brand name/trademark" means the identification of the brand or	 Comment [s6]: Rev. 2 - Suppl. 1
	trademark as defined by the tyre manufacturer and marked on the sidewall(s) of the tyre. The brand name/trademark may be the same as that of the manufacturer.	ECE/TRANS/WP.29/2017/70
2.4.	"Trade description/commercial name" means an identification of a range	 Comment [s7]: Rev. 2 - Suppl. 1!
	of tyres as given by the tyre manufacturer. It may coincide with the brand name/trademark.	ECE/TRANS/WP.29/2017/70
2. 2 5.	For reference on the following terms see explanatory figure in Appendix 1.	
2. 36 .	"Structure of a tyre" means the technical characteristics of the tyre carcass. The following structures are distinguished in particular:	
2. 36 .1.	"Diagonal" or "bias-ply" describes a tyre structure in which the ply cords extend to the bead and are laid at alternate angles of substantially less than 90° to the centreline of the tread;	

"Bias-belted" describes a tyre structure of diagonal (bias-ply) type in which the carcass is restricted by a belt comprising two or more layers of substantially inextensible cord material laid at alternate angles close to those

"Radial" describes a tyre structure in which the ply cords extend to the beads and are laid substantially at 90° to the centreline of the tread, the carcass

being stabilised by an essentially inextensible circumferential belt;

2.<mark>36</mark>.2.

2.36.3.

of the carcass;

2.47.

the rim and hold the tyre on it; 2.58. "Cord" means the strands forming the fabric of the plies in the tyre; 2.**69**. "Ply" means a layer of rubber-coated parallel cords; 2.**710**. "Carcass" means that part of a tyre other than the tread and the rubber sidewalls which, when inflated, bears the load; 2.<mark>811</mark>. "Tread" means that part of a tyre which comes into contact with the ground; 2.<mark>912</mark>. "Sidewall" means the part of the tyre, excluding the tread, which is visible when the tyre, fitted to a rim, is viewed from the side; 2.1013. "Section width (S)" means the linear distance between the outsides of the sidewalls of an inflated tyre, excluding elevations due to labelling (marking), decoration or protective bands or ribs; 2.1114. "Overall width" means the linear distance between the outside of the sidewalls of an inflated tyre, including labelling (marking), decoration and protective bands or ribs; 2.1215. "Section height (h)" means a distance equal to half the difference between the outer diameter of the tyre and the nominal rim diameter; 2.1316. "Nominal aspect ratio (Ra)" means one hundred times the number obtained by dividing the number expressing the nominal section height in millimetres by the number expressing the nominal section width in millimetres; " $Outer\ diameter\ (D)$ " means the overall diameter of an inflated new tyre; 2.1417. 2.1518. "Tyre-size designation" means a designation showing: 2.1518.1. The nominal section width (S1). This value must be expressed in mm. 2.1518.2. The nominal aspect ratio (Ra). 2.1518.3. An indication of the structure, placed in front of the nominal rim diameter marking, as follows: On diagonal (bias-ply) tyres, the symbol "-" or the letter "D"; 2.1518.3.1. 2.1518.3.2. On radial-ply tyres, the letter "R"; 2.1518.3.3. On bias-belted tyres, the letter "B". 2.1518.4. The conventional number "d" denoting the nominal rim diameter; 2.1518.5. Optionally, the letters "IMP" after the nominal rim diameter marking in case 2.1518.6. Optionally, the letters "FRONT" after the nominal rim diameter marking in case of tractor steering wheel tyres; 2.1518.7. However for tyres listed in Annex 5 the "tyre size designation" is that shown

The letters "IF" before the nominal section width in case of "Improved

The letters "IF" before the nominal section width in case of "Improved

in the first column of those tables.

Flexion Tyre"

Flexion Tyre".

"Bead" means the part of a tyre which is of such shape and structure as to fit

Comment [s8]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

2.18.8.

	The letters "VF" before the nominal section width in case of "Very High Flexion Tyre".
2 .18.9.	The letters "VF" before the nominal section width in case of "Very High
	Flexion Tyre".
2. 15 18.910.	The letters "CFO" after the nominal rim diameter marking in case of
	"Improved Flexion" or "Very High Flexion" tractor-drive wheel tyres
	specifically designed for the equipments of machines to be used in Cyclic

"Improved Flexion" or "Very High Flexion" tractor-drive wheel tyres specifically designed for the equipments of machines to be used in Cyclic Field Operations.

2.4518.4011. The letters "CHO" after the nominal rim diameter marking in case of standard tractor-drive wheel tyres specifically designed for the equipments of machines to be used in Cyclic Harvesting Operations.

2.158.142. The letters "IND" after the nominal rim diameter marking in case of tyres for construction application (industrial tractors);

2.18.12.1. The letters "IND" may be replaced by the letters "SS" or "NHS" after the nominal rim diameter marking in case of tyres for construction applications as identified in Annex 5 table 10.

2.1619. "Nominal rim diameter (d)" means a conventional number denoting the nominal diameter of the rim on which a tyre is designed to be mounted and corresponding to the diameter of the rim expressed either by size codes (number below 100 - see table for equivalence with millimeters) or in mm (numbers above 100) but not both;

Comment [s9]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

Comment [u10]: Rev. 2 - Amd. 1 Suppl. 11 - 15 June 2015

"d" symbol expressed by codes	Value to be used for the calculation in paras. 6.2.1 and 6.4 (mm)
4	102
5	127
6	152
7	178
8	203
9	229
10	254
11	279
12	305
13	330
14	356
15	381
15.3	389
16	406
16.1	409
17	432
18	457

"d" symbol expressed by codes	Value to be used for the calculation in paras. 6.2.1 and 6.4 (mm)
19 18	4834 57
20 19	508 4 83
21 20	533 508
22 21	559 533
24 22	610 559
25 24	635 610
2625	660 635
28 26	711 660
3028	762711
32 30	813 762
34 32	864 813
3634	914 864
38 36	965 914
40 38	1016 965
42 40	1067 1016
44 42	1118 1067
46	1168

"d" symbol expressed by codes	Value to be used for the calculation in paras. 6.2.1 and 6.4 (mm)
48 44	1219 1118
50 46	1270 1168
52 48	1321 1219
54 50	1372 1270
14.5 52	368 1321
15.554	394 1372
16.5 14.5	419 368
17.5 15.5	445 394
19.5 16.5	495 419
20.5 17.5	521 445
22.5 19.5	572 495
24.5 20.5	622 521
26.5 22.5	673 572
28 <mark>.524.5</mark>	724 622
30.5 26.5	775 673
-30. <mark>528.5</mark>	- 775724
- 30.5	- 775

Comment [s11]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70 and ECE/TRANS/WP.29/2017/CRP.3/Add .6

- 2.4720. "Rim" means the support for a tyre-and-tube assembly, or for a tubeless tyre, on which the tyre beads are seated;
- 2.4821. "Theoretical rim" means the notional rim whose width would be equal to X times the nominal section width of a tyre; the value "X" must be specified by the tyre manufacturer or the reference rim width is that mentioned in Annex 5 for the relevant "tyre size designation";
- 2.1922. "*Measuring rim*" means the rim on which a tyre is fitted for the measurement of the dimensions;
- 2.2023. "Tractor-drive wheel tyre" means a tyre designed to be fitted to driven axles of agricultural and forestry tractors (vehicles in categories T) suitable for sustained high torque service. The tread pattern of the tyre consists of lugs or cleats;
- 2.2023.1. "Improved Flexion Tyre" or "Very High Flexion Tyre" describes a pneumatic tyre structure in which the carcass is more resistant than that of the corresponding standard tyre.
- 2.2124. "Tractor steering wheel tyre" means a tyre designed to be fitted to non-driven axles of agricultural and forestry tractors (motor vehicles in category T). The tread pattern of the tyre generally consists of circumferential grooves and ribs;
- 2.25. "Implement tyre" means a tyre designed primarily for agricultural machines or interchangeable towed equipments (vehicles in category S) or for agricultural trailers (vehicles in category R); however it may also equip either front steering wheels and drive wheels of agricultural and forestry tractors (vehicles in category T), but it is not suitable for sustained high torque services;

Comment [s12]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70 and ECE/TRANS/WP.29/2017/CRP.3/Add .6

Comment [s13]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

Comment [s14]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

2.22. "Implement tyre" means a tyre designed primarily for agricultural machines or implements (vehicles in category S) or for agricultural trailers (vehicles in category R); however it may also equip either front steering wheels and drive wheels of agricultural and forestry tractors (vehicles in category T), but it is not suitable for sustained high torque services;

2.26. "Traction tyre" means a tyre designed primarily for the equipment of driven axles agricultural machinery, excluding sustained high torque services. The tread pattern of the tyre generally consists of blocks, lugs or cleats. The type of application is identified with the symbol:

23. "Traction tyre" means a tyre designed primarily for the equipment of driven axles of implements or agricultural machinery, excluding sustained high torque services. The tread pattern of the tyre generally consists of lugs or cleats. The type of application is identified with the symbol:



2.27. "Trailer tyre" means a tyre designed for the equipment of non-driven (trailed) axles of interchangeable towed equipments, agricultural machinery or trailers. The type of application is identified with the symbol:



e equipment of non driven (trailed) axles of implements, agricultural

The type of application is identified with the symbol:



2.28. "Mixed applications tyre" means a tyre designed to be fitted to either driven and non-driven axles of interchangeable towed equipments, agricultural machinery or trailers;

2.25. "Mixed applications tyre" means a tyre designed to be fitted to either driven and non driven axles of implements, agricultural machinery or trailers;

2.2629. "Service description" means the association of a load capacity index with a speed category symbol;

2.2629.1. In case of implement tyres the service description is supplemented with the relevant symbol for the type of application concerned (traction or trailer) as defined in paragraphs 2.2326. and 2.2427.

2.2730. "Supplementary service description" means an additional service description, marked within a circle, to identify a special type of service (load rating and speed category) to which the tyre type is also allowed in addition to the applicable load variation with speed (see Annex 7);

Comment [s15]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

Comment [s16]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

Formatted: Font: 12 pt

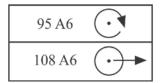
Comment [s17]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

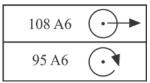
- 2.2831. "Load-capacity index" means one number which indicates the load the tyre can carry in single formation at the speed corresponding to the associated speed category and when operated in conformity with the requirements governing utilisation specified by the manufacturer. The list of these indices and their corresponding masses is given in Annex 4;
- 2.2932. "Speed category", the reference speed expressed by the speed category symbol as shown in the table below:

Speed category symbol	Reference speed (km/h)
A2	10
A4	20
A6	30
A8	40
В	50
D	65

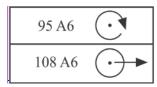
- 2.3033. "Table: Variation of load capacity with speed" means the tables in Annex 7 showing as a function of the category of use, the type of application, the load capacity index and the nominal speed category symbol, the maximum load rating variations which a tyre can withstand when used at speeds different from that corresponding to its speed category symbol;
- 2.3033.1. The table "Variation of load capacity with speed" is not applicable to the "supplementary service description".
- 2.3033.2. The table "Variation of load capacity with speed" is not applicable to "Improved Flexion" or "Very High Flexion" tyres."
- 2.3134. "Maximum load rating" means the maximum mass the tyre is rated to carry:
- 2.3134.1. It must not exceed the percentage of the value associated with the relevant load capacity index of the tyre as indicated in the table "Load-capacity variation with speed" (see paragraphs 2.30. and 2.33. above), with reference to the category of use, the speed category symbol of the tyre and the speed capability of the vehicle to which the tyre is fitted;
- 2.3235. "*Tread groove*" means the space between the adjacent ribs or blocks in the tread pattern;
- 2.3336. "Tread lug (or cleat)" means the solid-block element protruding from the base of the tread pattern;
- 2.3437. "Special tread" means a tyre, the tread pattern and structure of which are primarily designed to ensure in marshy areas a better grip than that of a standard tread tyre. The tread pattern of the tyre generally consists of lugs or cleats deeper than those of a standard tyre;
- 2.3538. "Chunking" means the breaking away of small pieces of rubber from the tread;
- 2.3639. "Cord separation" means the parting of the cords from their rubber coating;
- 2.3740. "Ply separation" means the parting of adjacent plies;
- 2.3841. "Tread separation" means the pulling away of the tread from the carcass;
- 2.3942. "*Test rim*" means the rim on which a tyre must be fitted for the performance test:

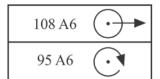
2. 4043 .	"Tyre classification code" means the optional marking detailed in Annex 10 that identifies the category of use and the particular type of tread pattern and application.	
2. 4144 .	"Forestry tyre" means a tyre designed to be fitted to machines or equipments used in forestry applications.	
2.425.	"Construction application (industrial tractor) tyre" means a tyre designed to be fitted on industrial tractors, backhoe loaders and other vehicles working in industrial or construction applications (e.g. loaders, excavators, etc.) or some agricultural vehicles (e.g. telehandlers).	Comment [u18]: Rev. 2 - Amd. 1
2.46.	NHS (not for highway service) means a tyre primarily designed for use outside of public roads, but suitable for temporary/incidental use on public roads.	Suppl. 11 - 15 June 2015
2.4 7.	SS differentiates tyres for off-highway vehicles such as mini and skid-steer loaders from other tyres which use similar size designations, but may use different rim bead seat configurations.	
3.	Markings	
3.1.	Tyres submitted for approval shall bear on both sidewalls the following	Comment [c10]: Day 2 Cumul 15
	markings:	Comment [s19]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70
3.1.	Tyres must bear:	E02/ 11(A(0) WI .23/2017/10
3.1.1.	The manufacturer's name or the brand name/trademark;	Comment [s20]: Rev. 2 - Suppl. 15 -
3.1.1.	The manufacturer's trade name or mark;	ECE/TRANS/WP.29/2017/70
3.1.2.	The trade description/commercial name (see paragraph 2.4. of this	Comment [c21]: Day 2 Count 15
P(-1/2)	Regulation). However, the trade description is not required when it coincides with the brand name/trademark.	Comment [s21]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70
3.1.3.	The tyre-size designation;	Comment [s22]: Rev. 2 - Suppl. 15 -
3.1.2.	The tyre size designation as defined in paragraph 2.15.;	ECE/TRANS/WP.29/2017/70
3.1. 34 .	An indication of the structure as follows:	
3.1. <mark>34</mark> .1.	On diagonal (bias-ply) tyres, no additional marking;	
3.1. 34 .2.	On radial-ply tyres, optionally, the word "RADIAL";	
3.1. 34 .3.	On bias-belted tyres, the words "BIAS-BELTED";	
3.1.5.	The "service description";	Comment [s23]: Rev. 2 - Suppl. 15 -
3.1.4.	The "service description" as defined in paragraph 2.26.	ECE/TRANS/WP.29/2017/70
3.1. 45 .1.	In the case of implement tyre, the service description must be supplemented with the relevant application symbol;	Comment [u24]: Rev. 2 - Amd. 1 Suppl. 11 - 15 June 2015
3.1.5.2.	In the case of implement tyre for mixed applications, two service descriptions one for "trailer" applications and the other for "traction" applications, each supplemented with the relevant symbol (see paragraphs 2.26. and 2.27. above) as follows:	Comment [s25]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70





3.1.4.2. In the case of implement tyre for mixed applications, the tyre must be marked with two service descriptions one for "trailer" applications and the other for "traction" applications, each supplemented with the relevant symbol (see paragraphs 2.23. and 2.24. above) as follows:





Comment [u26]: Rev. 2 - Amd. 1

Suppl. 11 - 15 June 2015

3.1.56. The supplementary service description, if applicable.

3.1.67. The inscription "DEEP" (or "R-2" or "LS-3" or "HF-3" or "HF-4") in the case of a special tread tyreThe inscription "DEEP" (or "R-2") in the case of a special tread tyre;

- 3.1.7.1. "DEEP" and "R-2" identify special tread tyres for tractor drive wheels.
- 3.1.78. The inscriptions "F-1" or "F-2" or "F-3" in the case of a **Ttractor* steering wheel tyre that is not already marked as per paragraph 2.4518.6. above;
- 3.1.89. The inscriptions "'LS-1"', "'LS-2"', "'LS-3"' or "'LS-4"' in the case of log-skidder tyres for forestry machines.
- 3.1.89.1. "LS-3" identifies special tread tyres.
- 3.1.89.2. The inscription 'I-3' for implement tyres with traction tread as identified in Annex 5, Tables 5 and 6.
- 3.1.910. The inscription "IMPLEMENT" in the case of an implement tyre that is not already marked as per paragraph 2.4518.5. above;
- 3.1.1011. The word "TUBELESS" if the tyre is designed for use without an inner tube;
- 3.1.4+12. The inscription "... bar MAX." (or "... kPa MAX") inside the pictogram shown in Annex 11, to notify the cold inflation pressure that shall not be exceeded for bead seating during tyre mounting.
- 3.1.13. The inscription "R-3" for tractor drive wheel tyres with shallow tread as identified in Annex 5, table 2.
- 3 1.12. The inscription "IF" shall be added in front of the tyre size designation when the tyre is "Improved Flexion Tyre".

The inscription "VF" shall be added in front of the tyre size designation when the tyre is "Very High Flexion Tyre".

3.1.14.3.1.13. The inscription "R-4" in the case of a construction application tyre, identified in Annex 5, Table 9, that is not already marked as per paragraph 2.1518.1112. above.

Comment [s27]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

Comment [u28]: Rev. 2 - Amd. 1 Suppl. 11 - 15 June 2015

Comment [s29]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

Comment [u30]: Rev. 2 - Amd. 1

Suppl. 11 - 15 June 2015

Comment [u31]: Rev. 2 - Amd. 1 Suppl. 11 - 15 June 2015

3.1.15.	The inscriptions "HF-1", "HF-2", "HF-3", or "HF-4" in the case of high-flotation tyres for tractor drive wheels or forestry machines listed in Annex 5 table 7.		
3.1.15.1.	"HF-3" and "HF-4" identify special tread tyres.		
3.1.16.	An indication, in kPa, of the inflation pressure to be adopted for measurements (as specified in Annex 6 point 1) and for the tyre resistance to bursting (as specified in Annex 8 point 2.1) and, if applicable, the load/speed test (as specified in Annex 9 point 2.3). This marking shall be preceded by the symbol "@" or the word "at" (e.g. "@ 240 kPa" or "at 240 kPa") and be placed near the service description, either after or below.		
3.1.16.1.	However, this indication shall not be mandatory on any tyre first type approved before the entry into force of Supplement 16 to this Regulation.		
3.2.	Tyres submitted for approval shall bear, on one sidewall only, the following-markings:		Comment [s32]: Rev. 2 - Suppl. 15 ECE/TRANS/WP.29/2017/70
3 <mark>.1.132</mark> .	The inscriptions "CFO" or "CHO", if applicable, may be marked after the		Comment [s33]: Rev. 2 - Suppl. 15
	nominal rim diameter.		ECE/TRANS/WP.29/2017/70
3.2.1.	The date of manufacture in the form of a group of four digits, the first two showing the week and the last two the year of manufacture		Comment [u34]: Rev. 2 - Amd. 1
3.23.	The tyre must also be marked with the date of manufacture in the form of a		Suppl. 11 - 15 June 2015
	group of four digits, the first two showing the week and the last two the year	•	Comment [s35]: Rev. 2 - Suppl. 15
	of manufacture. However, this marking shall not be mandatory on any tyre submitted for approval until two years after the date of entry into force of this Regulation.		ECE/TRANS/WP.29/2017/70
3.2.2.	A free space sufficiently large to accommodate an approval mark as shown in Annex 2 to this Regulation. The type approval mark, the model of which is given in Annex 2.		
3.34.	The tyre must also bear the type approval mark, the model of which is given in Annex 2.		
3 <mark>.45.</mark>	Position of markings		Comment [s36]: Rev. 2 - Suppl. 15
3.45.1.	The markings referred to in paragraph 3.1. above shall be moulded on both sidewalls of the tyre.		ECE/TRANS/WP.29/2017/70
3.45.2.	The markings referred to in paragraphs 3.23. and 3.34. above shall be moulded on one sidewall only.		
3.3.	All markings shall be clearly and legibly moulded and produced as part		Comment [s37]: Rev. 2 - Suppl. 15
	of the process during manufacture. The use of branding or other methods of marking after completion of the original manufacturing process is not permitted.		ECE/TRANS/WP.29/2017/70
3.45.3.	All markings must be clearly and legibly moulded and produced as part of the process during manufacture. The use of branding or other methods of		

3.564.

Annex 3 gives examples of the arrangement of tyre markings.

4. Application for approval

- 4.1. The application for approval of a type of tyre for agricultural and forestry services with regard to this Regulation shall be submitted by the tyre manufacturer or by his duly accredited representative. It shall specify:
- 4.1.1. The tyre-size designation;
- 4.1.2. The manufacturer's name;
- **4.1.2.1.** The brand name(s)/trademark(s);
- 4.1.2.2. The trade description(s)/commercial name(s).
- 4.1. The application for approval of a type of tyre for agricultural and forestry services shall be submitted by the holder of the trade name or mark or by his duly accredited representative. It shall specify:
- 4.1.1. The tyre size designation as defined in paragraph 2.15. of this Regulation;

4.1.2. The trade name or mark;

- 4.1.3. The category of use as defined in paragraph 2.1.3. of this Regulation;
- 4.1.4. The structure;
- 4.1.5. The speed category symbol;
- 4.1.6. The load-capacity index of the tyre, specifying in case of implement tyres that for traction (only) and that for trailer application, if applicable;
- 4.1.7. Whether the tyre is to be fitted with or without an inner tube;
- 4.1.8. The supplementary service description, if applicable;
- 4.1.9. The tyre/rim configuration;
- 4.1.10. The rim to be used for measurements and the rim to be used for tests;
- 4.1.11. The rim(s) on which the tyre can be mounted;
- 4.1.12. The inflation pressure (bar or kPa) for measurements as detailed in paragraph 3.1.16.;
- 4.1.13. The factor X referred to in paragraph 2.1821. or the applicable table of Annex 5;
- 4.1.14. The cold inflation pressure that shall not be exceeded for bead seating during tyre mounting, as specified by the tyre manufacturer for the tyre type;
- 4.1.15. The test pressure, in kPa (or in bar) as detailed in paragraph 3.1.16..
- 4.2. On request of the Type Approval Authority, the tyre manufacturer must also submit a complete technical file for each tyre type containing in particular sketches or photographs (three copies) to identify the tread pattern and the envelope of the inflated tyre mounted on the measuring rim showing the relevant dimensions (see paragraphs 6.1. and 6.2. below) of the component type submitted for approval. It shall also either contain the test report issued by an approved test laboratory or be accompanied by one sample of the tyre type, as requested by the Type Approval Authority.

Comment [s38]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

5. Approval

5.1. If the type of pneumatic tyre submitted for approval in pursuance to this Regulation meets the requirements of paragraph 6. below, approval of that type of tyre shall be granted.

Comment [s39]: Rev. 2 - Suppl. 15 -ECE/TRANS/WP.29/2017/70

5.2. An approval number shall be assigned to each type approved. Its first two digits (at present 00, for the Regulation in its original form) shall indicate the series of amendments incorporating the most recent major technical amendments made to the Regulation at the time of issue of the approval. The same Contracting Party shall not assign the same number to another type of tyre covered by this Regulation.

Comment [s40]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

- 5.2. An approval number shall be assigned to each type approved; its first two digits (at present 00 for the Regulation in its original form) shall indicate the series of amendments incorporating the most recent major technical amendments made to the Regulation at the time of issue of the approval. The same Contracting Party may not assign the same number to another type of pneumatic tyre.
- 5.3. Notice of approval or extension or refusal or withdrawal of approval or production definitively discontinued of a type of pneumatic tyre pursuant to this Regulation shall be communicated to the Parties to the 1958 Agreement which apply this Regulation, by means of a form conforming to the model in Annex 1 to this Regulation.

Comment [s41]: Rev. 2 - Suppl. 15 -ECE/TRANS/WP.29/2017/70

5.4. There shall be affixed, conspicuously, to every pneumatic tyre conforming to a type of tyre approved under this Regulation, in the space referred to in paragraph 3.34.2.2.— above and in addition to the markings prescribed in paragraphs 3.1. and, 3.2.—and 3.23 above, an international approval mark consisting of:

Comment [s42]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

5.4.1. A circle surrounding the letter "E" followed by the distinguishing number of the country which has granted approval.²

Comment [s43]: Renumbering due to modifications to 3.1.13. and subsequent

- 5.4.2. The number of this Regulation followed by the letter "R", a dash and the type approval number.
- 5.5. The approval mark shall be clearly legible and be indelible.
- 5.6. Annex 2 to this Regulation gives an example of the arrangement of the approval mark.

6. Requirements

- 6.1. Section width of a tyre
- 6.1.1. The section width shall be obtained by means of the following formula:

the section witten shall be obtained by means of the following formula

S = S1 + K (A - A1),

Where:

Comment [s44]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

www.unece.org/trans/main/wp29/wp29wgs/wp29gen/wp29resolutions.html

The distinguishing numbers of the Contracting Parties to the 1958 Agreement are reproduced in Annex 3 to the Consolidated Resolution on the Construction of Vehicles (R.E.3), document ECE/TRANS/WP.29/78/Rev.2/Amend.3 -

- \mathbf{S} is the "section width" rounded to the nearest millimetre related to the measuring rim;
- S1 is "the nominal section width" in mm, as shown on the sidewall of the tyre in the tyre designation as prescribed;
- A is the width (expressed in mm)³⁴ -of the measuring rim, as shown by the manufacturer in the descriptive note;
- A1 is the width of the theoretical rim; it is taken to equal S1 multiplied by the factor X as specified by the tyre manufacturer; and K is taken to equal 0.4.
- 6.1.1. Except as provided by paragraph 6.1.2. below, the section width is calculated by the following formula:

S = S1 + K(AA1)

Where:

S is the "section width" expressed in mm related to the measuring rim;

S1 is the "nominal section width" in mm as shown on the sidewall of the tyre in the tyre size designation as prescribed;

A is the width (expressed in mm) of the measuring rim, as shown by the manufacturer in the descriptive note;

A1 is the width (expressed in mm) of the theoretical rim; it is taken to equal S1 multiplied by the factor X as specified by the tyre manufacturer;

and K is taken to equal 0.4.

- 6.1.2. However, for the types of tyre for which the size designation is given in the first column of the tables in Annex 5, the theoretical rim width **code** (A1)³ and the nominal section width (S1) are given opposite the tyre size designation in those tables.
- 6.2. Outer diameter of a tyre
- 6.2.1. Except as provided by paragraph 6.2.2., the outer diameter of a tyre is calculated by the following formula:

D = d + 2 H

Where:

D is the outer diameter expressed in mm;

d is the conventional number denoting the nominal rim diameter expressed in mm (see paragraph 2.169.);

 $\boldsymbol{H}_{}$ is the nominal section height rounded to the nearest millimetre and is equal to:

 $\mathbf{H} = \mathbf{0.01} \cdot \mathbf{Ra} \cdot \mathbf{S1}$

Where:

Ra is the nominal aspect ratio;

Comment [s45]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

Comment [s46]: ECE/TRANS/WP.29 /2017/CRP.3/Add.6

³ Conversion factor from code to mm is 25,4.

S1 is the "nominal section width" in mm.

All as shown on the sidewall of the tyre in the tyre-size designation in conformity with the requirements of paragraph 2.158.

6.2.1. Except as provided by paragraph 6.2.2., the outer diameter of a tyre is calculated by the following formula:

D = d + 2H

Where:

D is the outer diameter expressed in mm

d is the conventional number denoting the nominal rim diameter expressed in mm (see paragraph 2.16.);

H is the nominal section height in mm and is equal to:

 $H = 0.01 \times Ra \times S1$

Where:

Ra is the nominal aspect ratio;

S1 is the "nominal section width" in mm.

All as shown on the sidewall of the tyre in the tyre size designation in conformity with the requirements of paragraph 2.15.

- 6.2.2. However, for the types of tyres for which the size designation is given in the first column of the tables of Annex 5 the outer diameter (D) and the nominal rim diameter (d) expressed in mm are given opposite the tyre size designation in those tables.
- 6.3. Tyre section width: specification of tolerances
- 6.3.1. The overall width of a tyre may be less than the section width determined pursuant to paragraph 6.1., or shown in Annex 5;
- 6.3.2. The overall width of a tyre may not exceed the section width determined pursuant to paragraph 6.1. by more than the following:

Radial construction: +5 per cent

Diagonal (bias) construction: +8 per cent

Calculated value to be rounded to the nearest mm;

6.3.2. The overall width of a tyre may not exceed the section width determined pursuant to paragraph 6.1. by more than the following:

Radial construction: +5 per cent

Diagonal (bias) construction: +8 per cent

- 6.3.3. However, for the types of tyre for which the size designation is given in the first column of the tables in Annex 5, the allowed percentages are those given in the relevant tables, if any.
- 6.4. Tyre outer diameter: specification of tolerances
- 6.4.1. The outer diameter of a tyre must not be outside the values D min and D max obtained from the following formulae:

 $D \min = d + 2 \bullet H \min$

Comment [s47]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

Comment [s48]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

 $D \max = d + 2 \cdot H \max$

Where

 $Hmin = H \cdot a$, rounded to the nearest mm

 $Hmax = H \cdot b$, rounded to the nearest mm

"H" and "d" are as defined in paragraph 6.2.1.

Coefficients "a" and "b" are specified in paragraph 6.4.2.

6.4.1. The outer diameter of a tyre must not be outside the values D min and D max obtained from the following formulae:

 $D \min = d + 2 (H \times a)$

 $D - max = d + 2 (H \times b)$

Where "H" and "d" are as defined in paragraph 6.2.1

6.4.1.1. For sizes listed in Annex 5: H = 0.5 (D - d) (for references see paragraph 6.2. above).

6.4.2. Coefficients "a" and "b" are respectively:

Category of use	Radial		Diagonal (bias)	
	а	b	а	b
Steering wheels	0,96	1,04	0,96	1,07
Tractor drive wheels and forestry machines - normal	0,96	1,04	0,96	1,07
Tractor drive wheels and forestry machines – special	1,00	1,12	1,00	1,12
Implement	0,96	1,04	0,96	1,07
Construction Applications	0,96	1,04	0,97	1,07

- 6.4.3. However, for the types of tyre for which the size designation is given in the first column of the tables in Annex 5, the allowed percentages are those given in the relevant tables, if any.
- 6.5. Test procedures
- 6.5.1. The actual dimensions of tyres are measured as prescribed in Annex 6.
- 6.5.2. The test procedure to assess the resistance of the tyre to burst is described in Annex 8.
- 6.5.2.1. A tyre which, after undergoing the relevant test to assess the resistance to burst, does not exhibit any tread separation, ply separation, cord separation, broken beads or broken cords is deemed to have passed the test. The tyre tested shall not be used for any other tests.
- 6.5.3. The test procedures to assess the suitability of the tyre for the claimed performances are described in Annex 9.
- 6.5.3.1. A tyre which, after undergoing the relevant load/speed test, does not exhibit any tread separation, ply separation, cord separation or broken cords is deemed to have passed the test. The tyre tested shall not be used for any other tests.

Comment [u49]: Rev. 2 - Amd. 1 Suppl. 11 - 15 June 2015

- 6.5.3.2. A tyre which, after undergoing the relevant load/speed test, does exhibit chunking, due to the specific test conditions is deemed to have passed the test.
- 6.5.4. Where a tyre manufacturer produces a range of tyres it is not considered necessary to carry out tests on every type of tyre in the range.

7. Modification of tyre type and extension of approval

- 7.1. Every modification of a tyre type shall be notified to the Type Approval Authority which approved the tyre type. That Authority may then either:
- 7.1.1. Consider that the modifications made are unlikely to have an appreciable adverse effect and that in any case the tyre still meet the requirements; or
- 7.1.2. Require a further test report from the Technical Service responsible for carrying out the tests.
- 7.2. A modification of the tread pattern of the tyre shall not be considered to necessitate a repetition of the tests prescribed in paragraph 6. of this Regulation.
- 7.3. Confirmation or refusal of approval, specifying the alterations, shall be communicated by the procedure specified in paragraph 5.3. above to the Parties to the Agreement which apply this Regulation.
- 7.4. The Type Approval Authority issuing the extension of approval shall assign a series number for such an extension and inform thereof the other Parties to the 1958 Agreement applying this Regulation by means of a communication form conforming to the model in Annex 1 to this Regulation.

8. Conformity of production

The conformity of production procedures shall comply with those set out in the Agreement, Appendix 2 (E/ECE/324-E/ECE/TRANS/505/Rev.2), with the following requirements:

- 8.1. The pneumatic tyres approved under this Regulation shall be so manufactured as to conform to the type approved by meeting the requirements set forth in paragraph 6. above.
- 8.2. The Type Approval Authority which has granted type approval may at any time verify the conformity control methods applied in each production facility. For each production facility, the normal frequency of these verifications shall be once every two years.

9. Penalties for non-conformity of production

- 9.1. The approval granted in respect of a type of pneumatic tyre pursuant to this Regulation may be withdrawn if the requirement laid down in paragraph 8.1. above is not complied with or if the tyres taken from the series have failed to pass the tests prescribed in that paragraph.
- 9.2. If a Party to the Agreement which applies this Regulation withdraws an approval it has previously granted, it shall forthwith so notify the other

Comment [s50]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

Comment [s51]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

Contracting Parties which apply this Regulation, by means of a communication form conforming to the model in Annex 1 to this Regulation.

10. Production definitively discontinued

If the holder of an approval completely ceases to manufacture a type of pneumatic type approved in accordance with this Regulation, he shall so inform the Type Approval Authority which granted the approval. Upon receiving the relevant communication that Authority shall inform thereof the other Parties to the Agreement which apply this Regulation by means of a communication form conforming to the model in Annex 1 to this Regulation.

Comment [s52]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

11. Names and addresses of Technical Services responsible for conducting approval tests, of test laboratories, and of Type Approval Authorities

11. The Contracting Parties to the 1958 Agreement which apply this Regulation shall communicate to the United Nations Secretariat the names and addresses of the Technical Services responsible for conducting approval tests and, where applicable, of the approved test laboratories and of the Type Approval Authorities which grant approval and to which forms certifying approval, or extension of approval, or refusal of approval or withdrawal of approval or production definitively discontinued, issued in other countries, are to be sent.

Comment [s53]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

The Contracting Parties to the 1958 Agreement which apply this Regulation may designate laboratories of tyre manufacturers as approved test laboratories.

Comment [s54]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

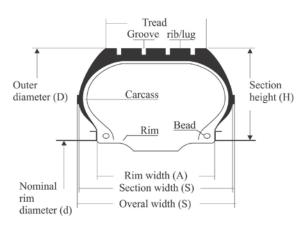
111.3. Where a Contracting Party to the 1958 Agreement applies paragraph 11.2. above, it may, if it so desires, be repress—ented at the tests by one or more persons of its choice.

Comment [s55]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

- 11.1. The Parties to the Agreement which apply this Regulation shall communicate to the United Nations

 Secretariat the names and addresses of the Technical Services responsible for conducting approval tests
 and, where applicable, of the approved test laboratories and of the Type Approval Authorities which grant
 approval and to which forms certifying approval or refusal or withdrawal of approval, issued in other
 countries, are to be sent.
 - The Parties to the Agreement which apply this Regulation may use laboratories of tyre manufacturers and may designate, as approved test laboratories, those among them which are situated on their territory or on the territory of another Party to the Agreement subject to a preliminary agreement to this procedure by the competent Type Approval Authority of the latter.
 - Where a Party to the Agreement applies paragraph 11.2. above, it may, if it so desires, be represented at the tests by one or more persons of its choice.

Explanatory figure (see paragraphs 2.2. and 4.1.) **Type cross section**



Lug (cleat) tread pattern





Circumferencial Rib tread pattern





Annex 1

Communication

(Maximum:	format: A	44 (210	x 297	mm)
-----------	-----------	---------	-------	-----

(I	≣)	issued by :	Name of administration:	
conce	erning: ² Approval gr Approval exten Approval refuse Approval withe Production defi	ed		
of a t	ype of pneumatic tyre for m	otor vehicles pursuant to I	Regulation No. 106	 Con
Appr	oval No.:	Extension No	0. :	ECE
1.			name or trade mark (s) of the	 Con
2.	Tyre		type	 Con
desig	nation ³ Brand-name(s)/tradema	rk(s):	······································	 ECE
2.2.	Trade description(s)/ Co			Con ECE
2.				Con ECE
3.	Manufacturer's name and	address:		 Con
43.			epresentative:	ECE
54 .				
				

nment [s56]: Rev. 2 - Suppl. 15 -/TRANS/WP.29/2017/70

nment [s57]: Rev. 2 - Suppl. 15 -/TRANS/WP.29/2017/70

nment [s58]: Rev. 2 - Suppl. 15 -/TRANS/WP.29/2017/70 ducing the footnote as well.

nment [s59]: Rev. 2 - Suppl. 15 -/TRANS/WP.29/2017/70

nment [s60]: Rev. 2 - Suppl. 15 -TRANS/WP.29/2017/70

nment [s61]: Rev. 2 - Suppl. 15 -TRANS/WP.29/2017/70

Distinguishing number of the country which has granted/extended/refused/withdrawn approval (see approval provisions in the Regulation).
 Strike out what does not apply.

A list of brand name(s)/trademark(s) or Trade description(s)/ Commercial name(s) may be annexed to this communication.

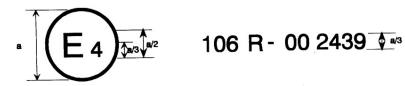
$\frac{ECE/TRANS/WP.29/GRRF/2018/12}{Annex\,1} \ as \ amended$ $Annex\,1$

54 .1.	Size of tyre:
54 .2.	Category of use:
4.3.	Structure: diagonal or bias-ply/bias belted/radial ²
5.3.	Structure: diagonal (bias ply)/bias belted/radial ²
54 .4.	Speed category symbol:
54 .5.	Load-capacity index:
54 .5.1	. For traction (implement only):
54 .5.2	.For trailer (implement only):
54 .6.	Whether the tyre is to be fitted with or without an inner tube
54 .7.	The supplementary service description, if applicable:
6 5 .	Technical Service and, where applicable, test laboratory approved for purposes of approval or of verification of conformity:
76 .	Date of report issued by that Service:
<mark>87</mark> .	Number of report issued by that Service:
9 <mark>8</mark> .	Reason(s) of extension (if applicable):
10 9.	Any remarks:
11 10.	Place:
12 11.	Date:
13 12.	Signature:
1413.	Annexed to this communication is a list of documents in the approval file deposited at the Type Approval Authorities having delivered the approval and which can be obtained upon request

Comment [s62]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

Annex 2

Arrangement of approval mark



a = 12 mm min

The above approval mark affixed to a pneumatic tyre shows that the type of tyre concerned has been approved in the Netherlands (E 4) pursuant to Regulation No. 106 under approval number 002439. The first two digits of the approval number indicate that the approval was granted in accordance with the requirements of Regulation No. 106 in its original form.

Note: The approval number must be placed close to the circle and either above or below the "E" or to the left or right of that letter. The digits of the approval number must be on the same side of the "E" and face in the same direction. The use of Roman numerals as approval numbers should be avoided so as to prevent any confusion with other symbols.

Comment [s63]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

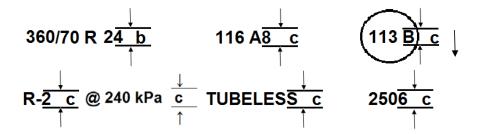
Annex 3

Arrangement of tyre markings

(See paragraphs 3.1. and 3.2. of this Regulation)

Part A: Drive wheel tyres for agricultural tractors

Example of the markings to be borne by types of tyres complying with this Regulation



Minimum heights of markings (mm)

T. C. 1 (* 14)	Tyres of rim diameter code						
Tyres of nominal section width	Up to 12	13 to 19.5	20 and above				
up to 130	b = 4 c = 4	b = 6 $c = 4$	b = 9 $c = 4$				
135 to 235	b = 6 $c = 4$	b = 6 $c = 4$	b = 9 $c = 4$				
240 and above	b = 9 c = 4	b = 9 c = 4	b = 9 c = 4				

These markings define a drive wheel tyre:

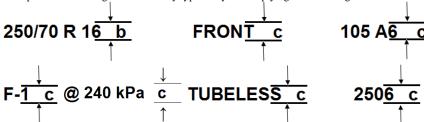
- (a) Having a nominal section width of 360;
- (b) Having a nominal aspect ratio of 70;
- (c) Of radial ply structure (R);
- (d) Having a nominal rim diameter of 610 for which the code is 24;
- (e) Having a load capacity of 1250 kg, corresponding to load index 116 in Annex 4;
- (f) Classified in the speed category A8 (reference speed 40 km/h);
- (g) Allowed to be used additionally at 50 km/h (speed category symbol B) with a load, capacity of 1150 kg corresponding to the load capacity index 113 shown in Annex 4;
- (h) For fitting without an inner tube ("tubeless");
- (i) Having a special tread ("R-2");

- (j) Manufactured during the twenty-fifth week of the year 2006 (see paragraph 3.2. of this Regulation);-
- (k) Requiring to be inflated to 240 kPa for measurements and tyre resistance to burst and, if applicable, load/speed test.

- (a) The size designation, comprising the prefix (if any), the nominal section width, the nominal aspect ratio, the type-of-structure symbol (where applicable) and the nominal rim diameter, must be grouped as shown in the examples:
 - 360/70 R 24, IF 360/70 R 24, VF 360/70 R 24, IF 800/65 R 32 CFO, 800/70 R 24 CHO;
- (b) The service description (load index and the speed category symbol) is placed near the size designation. It may either precede or follow it or be placed above or below it;
- (c) The symbols "TUBELESS", "R-2" or "DEEP", the optional word "RADIAL" and the date of production may be at a distance from the size designation;
- (d) The marking of the additional service description inside the circle may show either the speed category symbol after or below the load index;
- (e) The inflation pressure to be used for measurement and tests is placed near the service description. It may either follow or be placed below it...

Part B: Steering wheel tyres for agricultural and forestry tractors

Example of the markings to be borne by types of tyres complying with this Regulation



Minimum heights of markings (mm)

T. C. 1 141	Tyres of rim diameter code						
Tyres of nominal section width	Up to 12	13 to 19.5	20 and above				
up to 130	b = 4 $c = 4$	b = 6 c = 4	b = 9 c = 4				
135 to 235	b = 6 $c = 4$	b = 6 c = 4	b = 9 c = 4				
240 and above	b = 9 $c = 4$	b = 9 c = 4	b = 9 c = 4				

These markings define a steering wheel tyre:

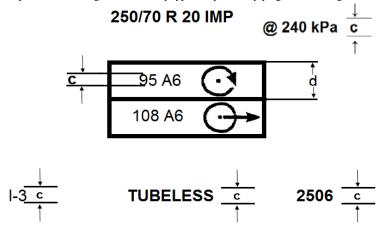
- (a) Having a nominal section width of 250;
- (b) Having a nominal aspect ratio of 70;
- (c) Of radial-ply structure (R);
- (d) Having a nominal rim diameter of 405 mm, for which the code is 16, designed for the equipment of non-driven steering axles of agricultural tractors (FRONT);
- Having load capacities of 925 kg, corresponding to the load capacity index 105 shown in Annex 4;
- (f) Classified in the nominal speed category A6 (reference speed 30 km/h);
- (g) For fitting without an inner tube "tubeless"; and
- (h) Manufactured during the twenty-fifth week of the year 2006 (see paragraph 3.2. of this Regulation);
- Requiring to be inflated to 240 kPa for measurements and tyre resistance to burst.-

The positioning and order of the markings constituting the tyre designation are as follows:

- (a) The size designation, comprising the nominal section width, the nominal aspect ratio, the type-of-structure symbol (where applicable), the nominal rim diameter and, optionally the letters "FRONT", must be grouped as shown in the above example: 250/70 R 16 FRONT;
- (b) The service description (the load index and the speed category symbol) is placed together near the size designation. It may either precede or follow it or be placed above or below it;
- (c) The symbol "TUBELESS", the optional word "RADIAL", the optional symbol "F-1", and the date of manufacture may be at a distance from the size designation;
- (d) The inflation pressure to be used for measurement and tests is placed near the service description. It may either follow or be placed below it.-

Part C: Implement tyres

Example of the markings to be borne by types of tyres complying with this Regulation



Minimum heights of markings (mm)

Tyres of nominal section width	1	Tyres of rim diameter code							
Tyres of nominal section width	Up to 12	13 to 19.5	20 and above						
up to 130	b = 4 c = 4 d = 7	b = 6 $c = 4$ $d = 12$	b = 9 c = 4 d = 12						
135 to 235	b = 6 c = 4 d = 12	b = 6 c = 4 d = 12	b = 9 c = 4 d = 12						
240 and above	b = 9 c = 4 d = 12	b = 9 c = 4 d = 12	b = 9 $c = 4$ $d = 12$						

These markings define an implement tyre:

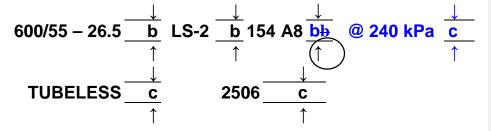
- (a) Having a nominal section width of 250;
- (b) Having a nominal aspect ratio of 70;
- (c) Of radial-ply structure (R);
- (d) Having a nominal rim diameter of 508 mm, for which the code is 20;
- (e) Designed primarily for the equipment of implements, agricultural machinery or agricultural trailers (IMP);
- (f) Having load capacities of 690 kg corresponding to the load capacity index 95 shown in Annex 4 when used on driven axles (traction application), as identified by the appropriate symbol;

- (g) Having load capacities of 1,000 kg when used on non-driven axles (trailer application) corresponding to the load capacity index 108 shown in Annex 4, as identified by the appropriate symbol;
- (h) Both applications being classified in the nominal speed category A6 (reference speed 30 km/h);
- (i) For fitting without an inner tube "tubeless"; and
- Manufactured during the twenty-fifth week of the year 2006 (see paragraph 3.2. of the Regulation);
- (k) Requiring to be inflated to 240 kPa for measurements and tyre resistance to burst and, if applicable, load/speed test.-

- (a) The size designation, comprising the nominal section width, the nominal aspect ratio, the type-of-structure symbol (where applicable), the nominal rim diameter and optionally the letters 'IMP' must be grouped as shown in the above example: 250/70 R 20 IMP;
- (b) The service description (the load index and the speed category symbol) and the relevant type of application symbol are placed together near the size designation. They may either precede or follow it or be placed above or below it;
- (c) The symbol "TUBELESS", I-3 if any, the optional word "RADIAL", the optional word "IMPLEMENT" and the date of manufacture may be at a distance from the size designation;
- (d) The inflation pressure to be used for measurement and tests is placed near the service description. It may either follow or be placed below it.

Part D: Tyres for forestry machines

Example of the markings to be borne by types of tyres complying with this Regulation



Minimum heights of markings: b: 9 mm c: 4 mm

These markings define a tyre for forestry machines (LS):

- (a) Having a nominal section width of 600;
- (b) Having a nominal aspect ratio of 55;
- (c) Of diagonal ply structure (-);
- (d) Having a nominal rim diameter of 673 mm for which the code is 26.5;

- (e) Having an intermediate tread ("LS-2");
- (f) Having a load capacity of 3750 kg, corresponding to load index 154 in Annex 4;
- (g) Classified in the speed category A8 (reference speed 40 km/h);
- (h) For fitting without an inner tube ("tubeless");
- Manufactured during the twenty-fifth week of the year 2006 (see paragraph 3.2. of this Regulation);
- (j) Requiring to be inflated to 240 kPa for measurements and tyre resistance to burst...

- (a) The size designation, comprising the nominal section width, the nominal aspect ratio, the type of structure symbol (where applicable) and the nominal rim diameter, must be grouped as shown in the above example: 600/55 – 26.5;
- (b) The inscription "LS-n" (or "HF-n" in the case of high-flotation tyres) is placed after the size designation, where n is the number pertaining to the appropriate classification code as defined in Annex 10 (e.g. "LS-2" in the example above), followed by the number 1, 2, 3 or 4 as appropriate, is placed after the size designation, as shown in the above example: LS-2;
- (c) The service description (load index and the speed category symbol) is placed near the size designation. It may either precede or follow it or be placed above or below it;
- (d) The symbols "TUBELESS" and the date of production may be at a distance from the size designation;
- (e) The inflation pressure to be used for measurement and tests is placed near the service description. It may either follow or be placed below it.-

Part E: Tyres for construction applications (industrial tractors)

Example of the markings to be borne by types of tyres complying with this Regulation

b 400/80 – 24 IND b b 156 A8 b b 153 B b c @ 240 kPa c c TUBELESS c c 2513 c

Minimum heights of markings:

b: 9 mm c: 4 mm

These markings define a tyre for construction applications (IND):

- (a) Having a nominal section width of 400;
- (b) Having a nominal aspect ratio of 80;
- (c) Of diagonal ply structure (-);
- (d) Having a nominal rim diameter of 610 mm for which the code is 24;

- (e) Having a load capacity of 4000 kg, corresponding to load index 156 in Annex 4;
- (f) Classified in the speed category A8 (reference speed 40 km/h) ;
- (g) Allowed to be used additionally at 50 km/h (speed category symbol B) with a load, capacity of 3650 kg corresponding to the load capacity index 153 shown in Annex 4;
- $(h) \qquad For \ fitting \ without \ an \ inner \ tube \ ("TUBELESS");$
- Manufactured during the twenty-fifth week of the year 2013 (see paragraph 3.2. of the Regulation);
- (j) Requiring to be inflated to 240 kPa for measurements and tyre resistance to burst and, if applicable, load/speed test...

- (a) The size designation, comprising the nominal section width, the nominal aspect ratio, the type of structure symbol, the nominal rim diameter and the suffix IND, must be grouped as shown in the above example: 400/80 24 IND;
- (b) The service description (load index and the speed category symbol) is placed near the size designation. It may either precede or follow it or be placed above or below it;
- (c) The symbols "TUBELESS", "R-4" if applicable, and the date of production may be at a distance from the size designation";
- (d) The marking of the additional Service Description inside the circle, if any, may show either the speed category symbol after or below the load index;
- The inflation pressure to be used for measurement and tests is placed near the service description. It may either follow or be placed below it.

Comment [s64]: Rev. 2 - Amd. 1 Suppl. 11 - 15 June 2015

Annex 4

List of load capacity indices (LI) and corresponding maximum mass to be carried (kg) $\,$

(See paragraph 2.28. of this Regulation)

LI	kg	<i>∐</i>	kg	<u>LI</u>	kg	<i>LI</i>	kg
1	46.2	71	345	141	2.575	211	19 500
2	47.5	72	355	142	2.650	212	20 000
3	48.7	73	365	143	2.725	213	20 600
4	50	74	375	144	2 800	214	21 200
5	51.5	75	387	145	2.900	215	21 800
6	53	76	400	146	3.000	216	22.400
7	54.5	77	412	147	3-075	217	23 000
8	56	78	425	148	3 150	218	23 600
9	58	79	437	149	3.250	219	24 300
10	60	80	4 50	150	3-350	220	25 000
11	61.5	81	4 62	151	3-450	221	25 750
12	63	82	475	152	3.550	222	26 500
13	65	83	487	153	3-650	223	27 250
14	67	84	500	154	3 750	224	28 000
15 15	69	85	515	155	3 875	225	29 000
16	71	86	530		4 000	226	30-000
17	73	87	545	157	4 125	227	30.750
18	75	88	560	158	4-250	228	31-500
19	77.5	89	580	159	4.375	229	32 500
20	80	90	600	160	4-500	230	33.500
21	82.5	91	615	161	4.625	231	34 500
22	85	92	630	162	4-750	232	35-500
23	87.5	93	650	163	4-875	233	36 500
24	90	94	670	164	5 000	234	37.500
25	92.5	95	690	165	5-150	235	38.750
26	95	96	710	166	5 300	236	40 000
27	97.5	97	730	167	5-450	237	41 250
28	100	98	750	168	5 600	238	42 500
29	103	99	775	169	5 800	239	43 750
30	106	100	800	170	6 000	240	45 000
31	109	101	825	171	6-150	241	46-250
32	112	102	850	172	6-300	242	47 500
33	115	103	875	173	6-500	243	48 750
34	118	104	900	174	6 700	244	50 000
35	121	105	925	175	6-900	245	51 500
36	125	106	950	176	7-100	246	53 000
37	128	107	975	177	7 300	247	54-500
38	132	108	1 000	178	7-500	248	56 000
39	136	109	1-030	179	7.750	249	58-000
40	140	110	1-060	180	8 000	250	60 000
4 1	145	111	1-090	181	8 250	251	61 500
42	150	112	1-120	182	8-500	252	63-000
43	155	113	1-150	183	8.750	253	65 000
43	160	113	1-180	184	9 000	254	67 000
45	165	115	1-215	185	9-250	255	69 000
4 5	170 170	116	1 250	186	9-500	256	71 000
40	175	117	1-285		9.750	257	71 000
48	180	118	1.320	188	9 /50 10 000	258	75 000
48 49	185	118	1-340 1-360	189	10 300	259	77 500
50	190	120	1-400		10 600	260	80 000
5 1	195	121	1-450		10 900 10 900	261	82 500
5 <u>2</u>	200	122	1-500	191	11 200	262	85 000
				192			87 500
53	206 212	123	1 550	193	11 500	263 264	8/ 500 90 000
<u>54</u>		124 125	1 600 1 650		11 800 12 150		
<u>55</u>	218 224	125 126	1-650 1-700	195 196	12 150 12 500	265 266	92 500 95 000
56 57	230	126 127	1-750	197	12 850	267	97 500
	236		1-800	197	13 200	268	97 500 100 000
<u>58</u>		128		198			
59	243 250	129	1 850		13 600	269	103 000
60	250	130	1-900		14 000	270	106 000

Comment [s65]: Rev. 2 - Amd. 4 Suppl. 14 - 9 February 2017

L	kg		H	k,	g		<u>LI</u>	kg		Li		kg	
61	257		131	1	950		201	14.5	500	27	1	109 000	9
62	265		132		000		202	15 (27		112 000	
63	272 200		133		060		203	15 5 16 0		27		115 000	
64 65	280 290		134 135		120 180		204 205	10 t		27 27		118 000 121 500	
66	300		136		240		206	17.0		27		125 000	
67	307		137		300		207	17.5	500	27	7	128 500	()
68	315		138		360		208	18 (27		132 000	
69	325 225		139		-430 -500		209	18.5		27	9	136 000)
70	335		140				210 H	19 (700			,	-
H	kg		H	k _i				kg		- Ll		kg	
4	46,2		51		95		101	825		45		3-450	
2	47,5		<u>52</u>		00		102	850 875		<u>15</u>		3-550	
4	48.7 50		53 		06 12		103 104	875 900				3-650 3-750	
5	51,5		55		18		105	925		15	5	3-875	
6	53		56		24		106	950		15	6	4 000	
7	54.5		57		30		107	975		15		4-125	
8	56		58		36		108	1.00				4 250	
9 10	58 60		59 60		43 50		109 110	1 03 1 06		15		4 375 4 500	
44	61,5		61		50 57		_ 111	1.09		16		4 625	
12	63		62		65		112	1-12		16		4 750	
13	65		63	2	72	[113	1-15	50	16	3	4 875	
14	67		64		80 00		114	1-18		16		5-000 5-150	
15 16	69 71		65		90 00		115 116	1-21 1-25		16		5 150 5 300	
17	73		67		00 07		. 110 117	1-28		16		5 450	
18	75		68		15		118	1-32	20	16		5 600	
19	77.5		69		25		119	1-36		16		5 800	
20	80		70		35 45		120	1-40		17		6.000	
21 22	82,5 85		71		4 <u>5</u> 55		121 122	1 45 1 50		17		6 150 6 300	
23	87.5		72 73		55		123	1-55		17		6-500	
24	90		74		75		124	1 60		17		6 700	
25	92.5		75		87		125	1-65		17		6 900	
26	95 07.5		76		00		126	1.70		17		7 100	
27	97.5 100		77		12 25		127 128	1.75 1.80		17		7-300 7-500	
28 29	103		78 79		23		129	1-85		17	<u>9</u> <u>9</u>	7.750	
30	106		80		50		130	1-90		18		8 000	
31	109		81	4	62		131	1 95		18	4	8 250	
32	112		82		75		132	2.00				8-500	
33	115		83		87 00		133 134	2.06 2.12		18		8 750 9 000	
34 35	118 121		84 85		15		135	2 18		18		9 250	
36	125		86		30		136	2 24		18		9-500	
37	128		87		45		137	2-30		18	7	9 750	
38	132		88		60		138	2-36				10 000	
39 40	136 140		89		80 00		139	2 43 2 50		18		10 300 10 600	
41	140 145		90 91		00 15		140 141	2.57		19		10 900 10 900	
42	150		92		30		142	2-65		19		11 200	
43	155		93	6	50		143	2.72	25	19		11 500	
44	160		94		70		144	2.80				11 800	
45 46	165 170		95 96		90 10		145	2.90 3.00		19		12 150 12 500	
40	175		97		10 30		. 146 	3.07		19		12 850	
48	180		98	7.	50		148	3-15	50	19		13 200	
49	185		99	7	75		149	3 25		19		13 600	
50	190		100		00	لسليسا	150		<u> </u>	<u> </u>	ř	14 000	_
LI kg	LI	kg	LI	kg	LI	kg	LI	kg	LI	kg	LI	kg	ĺ
0 45	40	140	80	450	120	1 400	160	4 500	200	14 000	240	45 000	1
1 46.2	41	145	81	462	121	1 450	161	4 625	201	14 500	241	46 250	ĺ
2 47.5		150	82	475	122	1 500	162	4 750	202	15 000	242	47 500	ı
3 48.7	43	155	83	487	123	1 550	163	4 875	203	15 500	243	48 750	ı
													ı
4 50	44	160	84	500	124	1 600	164	5 000	204	16 000	244	50 000	ı
5 51.5	4 =	165	85	515	125	1 650	165	5 150	205	16 500	245	51 500	1
	45												1
6 53	46	170	86	530	126	1 700	166	5 300	206	17 000	246	53 000	

Comment [s65]: Rev. 2 - Amd. 4 Suppl. 14 - 9 February 2017

Comment [s66]: Correction due to error in submitting the Working Doc. To GRRF

ECE/TRANS/WP.29/GRRF/2018/12 as amended Annex 4

LI		kg		Ш	k	g		H	kg		LI.		kg
7	54.5	47	175	87	545	127	1 750	167	5 450	207	17 500	247	54 500
8	56	48	180	88	560	128	1 800	168	5 600	208	18 000	248	56 000
9	58	49	185	89	580	129	1 850	169	5 800	209	18 500	249	58 000
10	60	50	190	90	600	130	1 900	170	6 000	210	19 000	250	60 000
11	61.5	51	195	91	615	131	1 950	171	6 150	211	19 500	251	61 500
12	63	52	200	92	630	132	2 000	172	6 300	212	20 000	252	63 000
13	65	53	206	93	650	133	2 060	173	6 500	213	20 600	253	65 000
14	67	54	212	94	670	134	2 120	174	6 700	214	21 200	254	67 000
15	69	55	218	95	690	135	2 180	175	6 900	215	21 800	255	69 000
16	71	56	224	96	710	136	2 240	176	7 100	216	22 400	256	71 000
17	73	57	230	97	730	137	2 300	177	7 300	217	23 000	257	73 000
18	75	58	236	98	750	138	2 360	178	7 500	218	23 600	258	75 000
19	77.5	59	243	99	775	139	2 430	179	7 750	219	24 300	259	77 500
20	80	60	250	100	800	140	2 500	180	8 000	220	25 000	260	80 000
21	82.5	61	257	101	825	141	2 575	181	8 250	221	25 750	261	82 500
22	85	62	265	102	850	142	2 650	182	8 500	222	26 500	262	85 000
23	87.5	63	272	103	875	143	2 725	183	8 750	223	27 250	263	87 500
24	90	64	280	104	900	144	2 800	184	9 000	224	28 000	264	90 000
25	92.5	65	290	105	925	145	2 900	185	9 250	225	29 000	265	92 500
26	95	66	300	106	950	146	3 000	186	9 500	226	30 000	266	95 000
27	97.5	67	307	107	975	147	3 075	187	9 750	227	30 750	267	97 500
28	100	68	315	108	1 000	148	3 150	188	10 000	228	31 500	268	100 000
29	103	69	325	109	1 030	149	3 250	189	10 300	229	32 500	269	103 000
30	106	70	335	110	1 060	150	3 350	190	10 600	230	33 500	270	106 000
31	109	71	345	111	1 090	151	3 450	191	10 900	231	34 500	271	109 000
32	112	72	355	112	1 120	152	3 550	192	11 200	232	35 500	272	112 000
33	115	73	365	113	1 150	153	3 650	193	11 500	233	36 500	273	115 000
34	118	74	375	114	1 180	154	3 750	194	11 800	234	37 500	274	118 000
35	121	75	387	115	1 215	155	3 875	195	12 150	235	38 750	275	121 500
36	125	76	400	116	1 250	156	4 000	196	12 500	236	40 000	276	125 000
37	128	77	412	117	1 285	157	4 125	197	12 850	237	41 250	277	128 500
38	132	78	425	118	1 320	158	4 250	198	13 200	238	42 500	278	132 000
39	136	79	437	119	1 360	159	4 375	199	13 600	239	43 750	279	136 000

Comment [s65]: Rev. 2 - Amd. 4 Suppl. 14 - 9 February 2017

Annex 5

Theoretical rim, outer diameter and nominal section width of tyres of certain size designations

 $\label{thm:continuous} \begin{tabular}{ll} Table 1 (1 of 2) \\ \begin{tabular}{ll} Agricultural steering wheels - Normal and low Section sizes \\ \end{tabular}$

Tyre size designation	Theoretical rim width code (A1)	Nominal width (S1) (mm)	Overa diamete (mm	Nominal width (d) (mm)	
				(*)	
4.00 - 9	3	112	460	-	229
4.00 - 12	3	112	535	526	305
4.00 - 15	3	112	610	602	381
4.00 - 16	3	112	630	-	406
4.00 - 19	3	112	712	704	483
4.50 - 10	3	121	505	-	254
4.50 - 16	3	122	655	-	406
4.50 - 19	3	122	736	-	483
5.00 - 10	3	130	530	-	254
5.00 - 12	3	130	580	-	305
5.00 - 15	4	140	655	649	381
5.00 - 16	4	140	680	-	406
5.50 - 16	4	150	710	694	406
6.00 - 14	5	169	688	669	356
6.00 - 16	4,5	165	735	720	406
6.00 - 18	4	160	790	-	457
6.00 - 19	4,5	165	814	796	483
6.00 - 20	4,5	165	840	-	508
6.50 - 10	4,5	175	608	-	254
6.50 - 16	4,5	175	760	739	406
6.50 - 20	4,5	175	865	-	508
7.50 - 16	5,5	205	805	782	406
7.50 - 18	5,5	205	860	833	457
7.50 - 20	5,5	205	915	883	508
8.00 - 16	5,5	211	813	813	406
9.00 - 16	6	234	855	827	406
9.50 - 20	7	254	978	-	508
10.00 - 16	8	274	895	-	406
11.00 - 16	10	315	965	935	406
11.00 - 24	10	315	1 170	1138	610

 $\label{thm:condition} \begin{picture}(200,0) \put(0,0){T able 1} \put(0,0){T able 1

Tyre size designation	Nominal w		Overa	ll diame	Nominal width			
Low Section	width code (A1)	(31) (mn	1)			(*)		(d) (mm)
7.5L - 15	6	210		745		_		381
8.25/85 - 15	6	210		745				381
9.5L - 15	8	240		785				381
9.5/85 - 15	8	240		785		_		381
11L - 15	8	280		815		783		381
11.5/75 - 15	8	280		815		-		381
7.5L - 16	6	208		746		_		406
11L - 16	8	279		840		808		406
11.5/80 - 15.3	9	290		845		-		389
14L - 16.1	11	360		985		950		409
14.0/80 - 16.1	11	360		985		-		409
14.5/75 - 16.1	11	373		940		904		409
16.5L - 16.1	14	419		1 072	······································	1031		409
Tyre size designation				tinal width		Overall meter (D) (mm)		ominal width (d) (mm)
Low Section	•	•					•	
7.5L - 15	6	210			745			381
8.25/85 15	6	210			745			381
9.5L 15	8	240			785			381
9.5/85 15	8	240			785			381
11L-15	8	280			815			381
11.5/75 - 15	8	280			815			381
7.5L 16	6	208			746			406
11L 16	8	279		840				406
14L 16.1	44	360			985			4 09
14.0/80 - 16.1	11	360			985		409	
14.5/75 16.1	44	373			940			409
16.5L 16.1	14	419			1 072			4 09

Notes.

- 1. Agricultural steering wheels tyres are identified either by suffix "Front" placed after the Tyre size designation (-e.g. 4.00 9 Front) or by one of the following additional markings added to the Tyre sidewalls: "F--1", "F--2" or "F--3" Agricultural steering wheels tyres are identified either by suffix "Front" placed after the Tyre size designation (e.g. 4.00 9 Front) or by one of the following additional markings added to the Tyre sidewalls: "F 1" or "F b".
- Tyres of radial structure are identified by means of the letter "R" in place of " " (e.g. 4.00R9).
- 3. Overall diameters (D) in column (*) apply to tyres for industrial service (construction applications) marked with classification code "F-3" see paragraph 3.1.8 of this Regulation. These tyres may be marked with the suffix "IND" instead of "Front"
- 4. For diagonal tyres marked on the tyre sidewall with classification code "F-1" (see paragraph 3.1.8. of this regulation), the overall diameter (D) is to be increased by 12 mm.

Comment [s67]: Rev. 2 - Amd. 1 Suppl. 11 - 15 June 2015

 $\label{thm:continuous} Table~2~(1~of~5)\\ \textbf{Drive wheel tyres for agricultural tractors - Normal section sizes}$

Tyre size	Theoretical rim		ninal section th (S1) (mm)	Overal	l diameter (D) (mm)	Nominal rim diameter (d)
designation	width code (A1)	Radial	Diagonal	Radial	Diagonal (*)	(mm)
4.00-7	3	-	112	-	410	178
4.00-8	3	-	112	-	435	203
4.00-9	3	-	112	-	460	229
4.00-10	3	-	112	-	485	254
4.00-12	3	-	112	-	535	305
4.00-18	3	-	112	-	690	457
4.50-10	3	-	121	-	505	254
5.0 -10	4	-	135	-	505	254
5.00-10	3	-	130	-	530	254
5.00-12	4	-	145	-	580	305
5.00-15	4	-	145	-	645	381
6.00-12	4	-	160	-	635	305
6.00-16	4	-	160	•	735	406
6.5-15	5	-	167	-	685	381
6.50-16	5	-	175	-	760	406
7.00-16	6	-	183	-	742	406
7.00-18	6	-	183	-	792	457
7.50-16	5,5	205	-	805	-	406
7.50-18	5,5	205	205	880	860	457
8.00-20	6	-	220	-	965	508
5-12	4	-	127	-	545	305
5-14	4	-	127	-	595	356
5-26	4	-	127	-	900	660
6-10	5	-	157	-	550	254
6-12	5	-	157	-	600	305
6-14	5	-	157	-	650	356
7-14	5	-	173	-	690	356
7-16	6	-	183	-	740	406
8-16	6	-	201	-	790	406
8-18	7	-	211	-	840	457
7.2-20	6	-	183	-	845	508
7.2-24	6	-	183	-	945	610
7.2-30	6	-	183	-	1 095	762
7.2-36	6	-	183	-	1 250	914
7.2-40	6	-	183	-	1 350	1 016
8.3-16	7	-	211	-	790	406

 $\label{eq:continuous} \begin{tabular}{ll} Table 2 (2 of 5) \\ \begin{tabular}{ll} Drive wheel tyres for agricultural tractors - Normal section sizes \\ \end{tabular}$

Tyre size	Theoretical rim width code (A1)		ninal section th (S1) (mm)	Overal	l diameter (D) (mm)	Nominal rim diameter (d)
designation	wiain code (A1)	Radial	Diagonal	Radial	Diagonal (*)	(mm)
8.3-20	7	-	211	-	890	508
8.3-22	7	-	211	-	940	559
8.3-24	7	211	211	985	995	610
8.3-26	7	-	211	-	1 045	660
8.3-28	7	-	211	-	1 095	711
8.3-32	7	211	211	1 190	1 195	813
8.3-36	7	211	211	1 290	1 300	914
8.3-38	7	-	211	-	1 350	965
8.3-42	7	211	211	1 440	1 450	1 067
8.3-44	7	211	211	1 495	1 500	1 118
9.5-16	8	-	241	-	845	406
9.5-18	8	-	241	-	895	457
9.5-20	8	241	241	940	945	508
9.5-22	8	-	241	-	995	559
9.5-24	8	241	241	1 040	1 050	610
9.5-26	8	-	241	-	1 100	660
9.5-28	8	241	-	1 140	-	711
9.5-32	8	-	241	-	1 250	813
9.5-36	8	241	241	1 345	1 355	914
9.5-38	8	-	241	-	1 405	965
9.5-42	8	-	241	-	1 505	1 067
9.5-44	8	241	241	1 550	1 555	1 118
9.5-48	8	241	241	1 650	1 655	1 219

 $\label{thm:continuous} Table~2~(3~of~5)\\ \textbf{Drive wheel tyres for agricultural tractors - Normal section sizes}$

Tyre size	Theoretical rim		ninal section th (S1) (mm)	Overal	l diameter (D) (mm)	Nominal rim diameter (d)
designation	width code (A1)	Radial	Diagonal	Radial	Diagonal (*)	(mm)
11.2-18	10	-	284	-	955	457
11.2-20	10	284	284	995	1 005	508
11.2-24	10	284	284	1 095	1 105	610
11.2-26	10	-	284	-	1 155	660
11.2-28	10	284	284	1 200	1 205	711
11.2-36	10	284	284	1 400	1 410	914
11.2-38	10	284	284	1 455	1 460	965
11.2-42	10	284	-	1 555	-	1 067
11.2-44	10	284	-	1 610	-	1 118
11.2-48	10	284	-	1 710	-	1 219
12.4-16	11	-	315	-	956	406
12.4-20	11	315	-	1 045	-	508
12.4-24	11	315	315	1 145	1 160	610
12.4-26	11	-	315	-	1 210	660
12.4-28	11	315	315	1 250	1 260	711
12.4-30	11	-	315	-	1 310	762
12.4-32	11	315	315	1 350	1 360	813
12.4-36	11	315	315	1 450	1 465	914
12.4-38	11	315	315	1 500	1 515	965
12.4-42	11	-	315	-	1 615	1 067
12.4-46	11	315	-	1 705	-	1 168
12.4-52	11	315	-	1 860	-	1 321
13.6-16	12	-	345	-	1 005	406
13.6-24	12	345	345	1 190	1 210	610
13.6-26	12	345	345	1 260	1 260	660
13.6-28	12	345	345	1 295	1 310	711
13.6-36	12	345	345	1 500	1 515	914
13.6-38	12	345	345	1 550	1 565	965
13.6-46	12	-	345	-	1 768	1 168
13.6-48	12	345	-	1 805	-	1 219
13.9-36	12	-	353	-	1 478	965
14.9/80-24	12	-	368	-	1 215	610
14.9-20	13	-	378	-	1 165	508
14.9-24	13	378	378	1 245	1 265	610
14.9-26	13	378	378	1 295	1 315	660
14.9-28	13	378	378	1 350	1 365	711
14.9-30	13	378	378	1 400	1 415	762

 $\label{eq:table 2 (4 of 5)} \textbf{Drive wheel tyres for agricultural tractors - Normal section sizes}$

Tyre size	Theoretical rim		ninal section th (S1) (mm)	Overal	l diameter (D) (mm)	Nominal rim diameter (d)
designation	width code (A1)	Radial	Diagonal	Radial	Diagonal (*)	(mm)
14.9-38	13	378	378	1 600	1 615	965
14.9-46	13	378	-	1 824	-	1 168
15.5-38	14	394	394	1 565	1 570	965
16.9-24	15	429	429	1 320	1 335	610
16.9-26	15	429	429	1 370	1 385	660
16.9-28	15	429	429	1 420	1 435	711
16.9-30	15	429	429	1 475	1 485	762
16.9-34	15	429	429	1 575	1 585	864
16.9-38	15	429	429	1 675	1 690	965
16.9-42	15	429	-	1 775	-	1 067
18.4-16.1	16	-	467	-	1 137	409
18.4-24	16	467	467	1 395	1 400	610
18.4-26	16	467	467	1 440	1 450	660
18.4-28	16	467	467	1 490	1 501	711
18.4-30	16	467	467	1 545	1 550	762
18.4-34	16	467	467	1 645	1 650	864
18.4-38	16	467	467	1 750	1 750	965
18.4-42	16	467	467	1 850	1 850	1 067
18.4-46	16	467	-	1 958	-	1 168

Table 2 (5 of 5) Drive wheel tyres for agricultural tractors - Normal and low section sizes

Tyre size	Theoretical rim		inal section h (S1) (mm)	Overall diameter (D) (mm)		Nominal rim diameter (d)
designation	width code (A1)	Radial	Diagonal	Radial	Diagonal (*)	(mm)
20.8-34	18	528	528	1 735	1 735	864
20.8-38	18	528	528	1 835	1 835	965
20.8-42	18	528	528	1 935	1 935	1 067
23.1-26	20	587	587	1 605	1 605	660
23.1-30	20	587	587	1 700	1 705	762
23.1-34	20	587	587	1 800	1 805	864
24.5-32	21	622	622	1 800	1 805	813
Low section hei	ght	•		-		-
7.5L-15	6	-	210	-	745	381
14.9LR-20	13	378	-	1 100	-	508
17.5L-24	15	445	445	1 241	1 265	610
19.5L-24	17	495	495	1 314	1 339	610
21L-24	18	-	533	-	1 402	610
28.1-26	25	-	714	-	1 615	660
28L-26	25	719	714	1 607	1 615	660
30.5L-32	<u>27</u>	<u>775</u>	<u>775</u>	1 820	1 820	<u>813</u>
35.5L- 3230.5L-32	31 27	-775	902 775	- 1 820	1981 1-820	813 813

- Notes:

 1. The Tyre size designation may be supplemented by a rim contour prefix: ex: VA35.5L-32 instead of 35.5L-32The Tyre size designation may be supplemented by an additional figure: ex: 23.1/18 26 instead of 23.1 26.
- 2. Tyres of radial structure are identified by means of the letter "R" in place of " " (e.g. 23.1R26).
- 3. Coefficient for the calculation of the overall width: +8 per cent.
- (*) For Diagonal tyres marked on the tyre sidewall with classification code "R-3" (see paragraph 3.1.14. of this regulation) the overall diameter (D) is to be reduced by 24

 $\label{thm:continuous} Table\ 3$ $\mbox{\bf Drive wheel tyres for agricultural tractors - Low section series}$

Tyre size designation	Theoretical rim width code (A1)	Nominal section width (S1) (mm)	Overall diameter (D) (mm)	Nominal rim diameter (d) (mm)
11.2/78-28	10	296	1 180	711
12.4/78-28	11	327	1 240	711
12.4/78-36	11	327	1 440	914
13.6/78-28	12	367	1 285	711
13.6/78-36	12	367	1 490	914
14.9/78-28	13	400	1 345	711
16.9/78-28	15	452	1 410	711
16.9/78-30	15	452	1 460	762
16.9/78-34	15	452	1 560	864
16.9/78-38	15	452	1 665	965
18.4/78-30	16	490	1 525	762
18.4/78-38	16	490	1 730	965

Table 4 **Drive** wheel tyres for agricultural tractors - Low section series

Tyre size designation (1)		Theoretical rim Nominal section width code (A1) width (S1) (mm)		Overall diameter (D) (mm)	Nominal rim diameter (d)(mm)	
		IF / VF		IF / VF		
300/70R20	9	-	295	-	952	508
320/70R20	10	-	319	-	982	508
320/70R24	10	-	319	-	1 094	610
320/70R28	10	-	319	-	1 189	711
360/70R20	11	-	357	-	1 042	508
360/70R24	11	-	357	-	1 152	610
360/70R28	11	-	357	-	1 251	711
380/70R20	12	13	380	379	1 082	508
380/70R24	12	13	380	379	1 190	610
380/70R28	12	13	380	379	1 293	711
420/70R24	13	14	418	415	1 248	610
420/70R28	13	14	418	415	1 349	711
420/70R30	13	14	418	415	1 398	762
480/70R24	15	16	479	475	1 316	610
480/70R26	15	16	479	475	1 372	660
480/70R28	15	16	479	475	1 421	711
480/70R30	15	16	479	475	1 478	762
480/70R34	15	16	479	475	1 580	864
480/70R38	15	16	479	475	1 681	965
520/70R26	16	18	516	521	1 456	660
520/70R30	16	18	516	521	1 536	762
520/70R34	16	18	516	521	1 640	864
520/70R38	16	18	516	521	1 749	965
580/70R38	18	20	577	580	1 827	965

^{1) &}quot;Improved flexion tyres" are identified by means of the letters "IF" added in front of the size designation (e.g. IF480/70R38); "Very high flexion tyres" are identified by means of the letters "VF" added in front of the size designation (e.g. VF480/70R38) – see paragraphs 2.18.8. and 2.18.9. of this Regulation.

Drive wheel tyres for agricultural tractors - Low section series

Tyre size designation	Theoretical rim width code (A1)	Nominal section width (S1) (mm)	Overall diameter (D) (mm)	Nominal rim diameter (d) (mm)
300/70R20	9	295	952	508
320/70R20	10	319	982	508
320/70R24	10	319	1 094	610
320/70R28	10	319	1-189	711

Comment [s68]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

Tyre size designation	Theoretical rim width code (A1)	Nominal section width (S1) (mm)	Overall diameter (D) (mm)	Nominal rim diameter (d) (mm)
360/70R20	11	357	1 042	508
360/70R24	11	357	1-152	610
360/70R28	11	357	1-251	711
380/70R20	12	380	1 082	508
380/70R24	12	380	1 190	610
380/70R28	12	380	1 293	711
420/70R24	13	418	1 248	610
420/70R28	13	418	1 349	711
420/70R30	13	418	1 398	762
480/70R24	15	479	1 316	610
480/70R26	15	479	1 372	660
480/70R28	15	4 79	1-421	711
480/70R30	15	4 79	1-478	762
480/70R34	15	4 79	1.580	864
480/70R38	15	479	1 681	965
520/70R26	16	516	1 456	660
520/70R30	16	516	1-536	762
520/70R34	16	516	1-640	864
520/70R38	16	516	1 749	965
580/70R38	18	577	1 827	965

Table 5 (1 of 3) Agricultural implement tyres - Normal section sizes

Tyre size designation	Theoretical rim width	Nominal section width (S1)	Overall diam	eter (D) (mm)	Nominal rim diameter (d) (mm)
uesignation	code (A1)	(mm)		(*)	
125 - 15 IMP	3,5	127	590	-	381
140 - 6 IMP	4,5	135	315	-	152
165 - 15 IMP	4,5	167	650	-	381
190-8 IMP	5.50	182	430	-	203
2.50 - 4 IMP	1,75	68	225	-	102
2.75 - 4 IMP	1,75	70	234	-	102
2.50 - 8 IMP	1,5	68	338	-	203
3.00 - 4 IMP	2,5	90	265	-	102
3.00 - 8 IMP	2,5	90	367	-	203
3.00 - 10 IMP	2,5	90	418	-	254
3.25 - 8 IMP	2,10	84	366	-	203
3.25 - 16 IMP	1,85	88	590	-	406
3.50 - 5 IMP	3	95	292	-	127
3.50 - 6 IMP	2,5	100	343	-	152
3.50 - 8 IMP	2,5	100	393	-	203
3.50 - 16 IMP	1,85	92	590	-	406
4.00 - 4 IMP	3	114	313	-	102
4.00 - 5 IMP	3	102	310	-	127
4.00 - 6 IMP	3	114	374	-	152
4.00 – 8 IMP	3	112	418	425	203
4.00 – 9 IMP	3	112	443	460	229
4.0 – 10 IMP	3	114	455	465	254
4.00 – 10 IMP	3	114	465	475	254
4.00 – 12 IMP	3	112	519	536	305
4.00 – 15 IMP	3	112	595	612	381
4.00 - 16 IMP	3	114	618	-	406
4.00 – 18 IMP	3	112	672	688	457
4. 50-00 – 19 IMP	3	124 114	720694	-733	483
4.00 - 21 IMP	3	112	765	-	533
4.00/4.50 - 21 IMP	3	110	765	-	533
4.10 - 4 IMP	3,25	102	268	-	102
4.10 - 6 IMP	3,25	102	319	-	152
4.10/3.50-4 IMP	2.10	89	272	-	101
4.50 - 9 IMP	3	124	466	-	229
4.50 - 14 IMP	3	124	593	-	356
4.50 - 16 IMP	3	123	647	-	406
4.50 - 19 IMP	3	124	720	733	483
4.80 – 8 IMP	3,75	121	423	449	203
5.00 - 8 IMP	4	145	467	†	203

Comment [s69]: Rev. 2 - Amd. 3 Suppl. 13 - 18 June 2016

Comment [s70]: Rev. 2 - Amd. 3 Suppl. 13 - 18 June 2016

$\label{eq:continuous} \begin{tabular}{ll} Table 5 (2 of 3) \\ \begin{tabular}{ll} Agricultural implement tyres - Normal section sizes \\ \end{tabular}$

Tyre size designation	Theoretical rim width	Nominal section	Overall diam	eter (D) (mm)	Nominal rim diameter (d)
uesignation	code (A1)	width (S1) (mm)		(*)	(mm)
5.00 - 9 IMP	3,5	141	497	-	229
5.0 – 10 IMP	4	145	505	517	254
5.0 - 12 IMP	4	145	566	-	305
5.00 – 12 IMP	4	145	567	580	305
5.00 – 14 IMP	4	145	618	631	356
5.0 - 15 IMP	4	145	642	-	381
5.00 – 15 IMP	3	130	639	655	381
5.00 - 16 IMP	4	145	669	-	406
5.00/5.25 - 21 IMP	3	136	824	-	533
5.50 – 16 IMP	4	150	685	703	406
5.70 - 12 IMP	4,5	146	570	- 1	305
5.70 - 15 IMP	4,5	146	647	-	381
5.90 – 15 IMP	4	150	665	681	381
6 - 6 IMP	4	145	425	-	152
6.00 - 9 IMP	4,5	169	543	556	229
6 - 12 IMP	5	145	585	-	305
6.0 - 12 IMP	5	155	569	-	305
6.00 - 12 IMP	5	152	579	-	305
6.00 — 16 IMP	4	158	712	729	406
6.00 - 19 IMP	4,5	169	810	-	483
6.00 - 20 IMP	4,5	169	830	-	508
6.40 - 15 IMP	4,5	163	684	-	381
6.5 - 15 IMP	5	163	674	-	381
6.50 - 10 IMP	5	178	597	-	254
6.50 – 16 IMP	4,5	173	735	754	406
6.50 - 20 IMP	5	176	850	_	508
6.70 – 15 IMP	4,5	182	704	720	381
6.90 - 9 IMP	5,5	175	545	-	229
7.00- 12 IMP	5	187	667	685	305
7.00 - 14 IMP	5	170	691	_	356
7.00 - 15 IMP	5,5	200	744	_	381
7.00 - 16 IMP	5,5	200	769	_	406
7.00 - 18 IMP	5,5	200	820	<u> </u>	457
7.00 - 19 IMP	5,5	200	845	-	483
7.50 – 10 IMP	6	214	634	649	254
7.50 - 14 IMP	5,5	194	686	_	356
7.50 - 15 IMP	6	215	808	_	381
7.50 – 16 IMP	5,5	202	785	801	406
7.50 – 18 IMP	5,5	202	836	852	457

Comment [s71]: Rev. 2 - Amd. 3 Suppl. 13 - 18 June 2016

Table 5 (3 of 3) Agricultural implement tyres - Normal section sizes

Tyre size	Theoretical Nominal Overall diameter (D) (mm) n rim width section		Nominal rim		
designation	code (A1)	width (S1) (mm)		(*)	diameter (d) (mm)
7.50 – 20 IMP	5,5	202	887	903	508
7.50 – 24 IMP	5,5	202	989	1013	610
7.60 – 15 IMP	5,5	193	734	751	381
8 - 16 IMP	6	211	795	-	406
8.00 - 6 IMP	7	203	452	-	152
8.00 - 12 IMP	5	214	710	-	305
8.00 - 16 IMP	6	206	808	-	406
8.00 - 19 IMP	6	214	888	-	483
8.00 - 20 IMP	6	214	945	-	508
8.25 - 15 IMP	6,5	237	835	-	381
8.25 - 16 IMP	6	229	832	-	406
8.25 - 20 IMP	6	229	934	950	508
9.00 - 10 IMP	6	234	696	-	254
9.00 - 13 IMP	5,5	247	814	-	330
9.00 - 15 IMP	5,5	247	850	-	381
9.00 - 16 IMP	6	234	848	-	406
9.00 - 24 IMP	8	272	1 094	-	610
10.00 - 12 IMP	6,5	262	790	-	305
10.00 - 15 IMP	8	274	853	-	381
10.00 - 16 IMP	8	274	895	-	406
10.50 - 16 IMP	6,5	280	955	-	406
11.00 - 12 IMP	6,5	277	835	-	305
11.00 - 16 IMP	6,5	277	937	-	406
11.0 - 20 IMP	9	285	950	-	508
11.25 - 24 IMP	10	325	1 171	-	610
11.25 - 28 IMP	10	325	1 273	-	711
11.5 - 24 IMP	10	305	1 070	-	610
13.50 – 16.1 IMP	11	353	1021	1043	409
14.0 - 24 IMP	12	370	1 170	-	610
15.0 - 24 IMP	13	400	1 210	-	610
15.0 - 28 IMP	13	400	1 310	-	711
17.0 - 28 IMP	15	455	1 390	-	711
17.0 - 30 IMP	15	455	1 440	-	762
18.5 - 34 IMP	16	490	1 600	-	864
20 - 20 IMP	14	520	1 270	-	508

Notes:

- The suffix "IMP" may be replaced by the wording "IMPLEMENT" on the tyre sidewall. Tyres of radial structure are identified by means of the letter "R" in place of "-" (e.g. $7.5\ L\ R$ 15).
- 3. Overall diameters (D) in column (*) apply to tyres marked with classification code "I-3" see paragraph 3.1.89.2. of this Regulation.

Comment [s72]: Rev. 2 - Amd. 3

Suppl. 13 - 18 June 2016

Comment [s73]: Rev. 2 - Amd. 3

Suppl. 13 - 18 June 2016

 $\label{thm:construction} \begin{tabular}{ll} Table 6 (1 of 3) \\ Agricultural \begin{tabular}{ll} \hline implement implement and construction applications tyres - Low section sizes \\ \hline \end{tabular}$

Tyre size designation	Theoretical rim width	Nominal section width (S1)	diame	erall eter (D) em)	Nominal rim diameter (d)
	code (A1)	(mm)		(*)	(mm)
7.5 L - 15 IMP	6	210	745	-	381
8.5L – 14 IMP	6	216	721	735	356
9.5L – 14 IMP	7	241	741	757	356
9.5L – 15 IMP	7	241	767	782	381
11L – 14 IMP	8	279	752	770	356
11L – 15 IMP	8	279	777	796	381
11L – 16 IMP	8	279	803	821	406
12.5L – 15 IMP	10	318	823	845	381
12.5L – 16 IMP	10	318	848	870	406
14L - 16.1 IMP	11	356	940	-	409
16.5L – 16.1 IMP	14	419	1024	1046	409
19 L - 16.1 IMP	16	483	1 087	-	409
21.5 L - 16.1 IMP	18	546	1 130	1 162	409

Notes

^{1.} The suffix "IMP" may be replaced by the wording "IMPLEMENT" on the Tyre sidewall.

^{2.} Tyres of radial structure are identified by means of the letter "R" in place of " " (e.g. 7.5 LR 15).

 ${\bf Table~6~(2~of~3)} \\ {\bf Agricultural~implement~and~construction~applications~} \\ {\bf Agricultural~implement~tyres~-Low~section~sizes} \\$

Tyre size designation	Theoretical rim width code (A1)	Nominal section width (S1) (mm)	diame	erall ter (D) um) (*)	Nominal rim diameter (d) (mm)
205/50 - 10 IMP	7	211	450	(')	254
19.0/45 - 17 IMP	16	491	866		432
15.0/55 - 17 IMP	13	391	850	872	432
10.5/65 - 16 IMP	9	274	755		406
11.0/60 - 16 IMP	9	281	742		406
11.0/65 - 12 IMP	9	281	670	692	305
13.0/65 - 18 IMP	11	336	890	•	457
13.0/70 - 16 IMP	11	337	890	_	406
14.0/65 - 16 IMP	11	353	870	-	406
9.0/70 - 16 IMP	7	226	725	_	406
11.5/70 - 16 IMP	9	290	815	_	406
11.5/70 - 18 IMP	9	290	865	-	457
15.0/70 - 18 IMP	13	391	990	-	457
16.0/70 - 20 IMP	14	418	1075	1097	508
16.5/70 - 22.5 MP	13	417	1 158	-	572
20.0/70 - 508 IMP	16	508	1 220	_	508
8.0/75 - 15 IMP	6,5	199	710	_	381
9.0/75 – 16 IMP	7	226	749	770	406
10.0/75 - 12 IMP	9	264	685	-	305
10.0 /75 - 15.3 IMP	9	264 258	760 785	- <mark>780</mark>	389
10.0/75 - 15.3 IMP	9	264	760	780	389
10.0/75 - 16 IMP	9	264	805	-	406
12.0/75 - 18 IMP	9	299	915	937	457
13.0/75 - 16 IMP	11	336	900	-	406
13.5/75 - 430.9 MP	11	345	945	-	431
14.5/75 - 20 IMP	12	372	1 060	-	508
6.5/80 – 12 IMP	5	163	569	588	305
6.5/80 – 15 IMP	5	163	645	663	381
8.50 - 12 IMP	7	235	715	-	305
10.0/80 – 12 IMP	9	264	710	730	305
10 - 18 IMP	9	260	875	-	457
10.5/80 – 18 IMP	9	274	885	907	457
11.5/80 – 15.3 IMP	9	290	845	867	389
11.5/80 - 15.3 IMP	9	290	845	-	389
12.5/80 - 15.3 IMP	9	307	889	-	389
12.5/80 - 18 IMP	9	308	965	987	457
14.5/80 - 18 IMP	12	372	1060	1082	457

Comment [s74]: Rev. 2 - Amd. 3

Suppl. 13 - 18 June 2016

Comment [s75]: Rev. 2 - Amd. 3

Suppl. 13 - 18 June 2016

Comment [s76]: Rev. 2 - Amd. 3

Suppl. 13 - 18 June 2016

Table 6 (3 of 3)

${\bf Agricultural\ implement\ and\ construction\ applications\ {\color{blue} \underline{\bf Agricultural\ implement\ tyres\ -\ Low\ section\ sizes}}$

Tyre size designation	Theoretical rim width code (A1)	Nominal section width (S1) (mm)	Overall diameter (D) (mm) (*)		Nominal rim diameter (d) (mm)
15.5/80 - 24 IMP	13	394	1240	1262	610
17.0/80 - 508 IMP	13	426	1200	-	508
19.5/80 - 20 IMP	16	499	1300	-	508
21.0/80 - 20 IMP	16	525	1362	-	508
5.5/85 - 9 IMP	4	145	475	-	229
10.5/85 - 15.3 IMP	9	274	792	-	389
13.5/85 - 28 IMP	11	345	1293	-	711
16.5/85 - 24 IMP	13	417	1322	1344	610
16.5/85 - 28 IMP	13	417	1423	1445	711

Notes:

- 1. The suffix "IMP" may be replaced by the wording "IMPLEMENT" on the Tyre sidewall. In case of tyres marked with classification code 'I-3' on the tyre sidewall the suffix "IND" may be used in place of "IMP".
- 2. Tyres of radial structure are identified by means of the letter "R" in place of " " (e.g. 205/50R10).
- 3. Overall diameters (D) in column (*) apply to tyres marked with classification code "I-3" see paragraph 3.1.89.2. of this Regulation.

.

Table 7 (1 of 4) Agricultural high flotation tyres

Tyre size designation	Theoretical rim width code (A1)	Nominal section width (S1) (mm)	Overall diameter (D) (mm)	Nominal rim diameter (d) (mm)
9x3.50 - 4	2,75	91	229	101
11x4.00 - 4	3,25	102	280	101
11x4.00 - 5	3	104	272	127
11x7 - 4	6	185	270	101
12x4.00 - 5	3	112	298	127
13x5.00 - 6	3,5	122	320	152
13x6.00 - 6	5	154	330	152
13x6.00 - 8	5	154	330	203
13x6.50 - 6	5	163	330	152
14x4.50 - 6	3,5	113	356	152
14x5.00 - 6	4	127	347	152
14x6.00 - 6	4,5	157	340	152
15x6.00 - 6	4,5	155	366	152
16x4.50 - 9	3	105	405	229
16x5.50 - 8	4,25	142	414	203
16x6.50 - 8	5,375	165	405	203
16x7.50 - 8	5,375	188	411	203
17x8.00 - 8	7	203	438	203
17x8.00 - 12	7	203	432	305
18x6.50 - 8	5	163	457	203
18x7.00 - 8	5,5	178	450	203
18x7.50-8	6	191	457	203
18x8.50 - 8	7	214	450	203
18x9.50 - 8	7	235	462	203
19x9.50 - 8	7,5	240	483	203
19x7.50 - 8	5,5	180	480	203
19x8.00 - 10	7	203	483	254
19x10.00 - 8	8,5	254	483	203
20x8.00 - 8	6,5	204	508	203
20x8.00 - 10	7	203	500	254
20x9.00 - 8	7	227	508	203
20x10.00 - 8	8	254	508	203
20x10.00 - 10	8,5	254	508	254
20.5x8.00 - 10	6	208	526	254
21x7.00 - 10	5,5	177	533	254
21x8.00 - 10	7	203	525	254
AT21x7 10	5,5	177	533	254
21x11.00 - 8	8,5	282	518	203
21x11.00 - 10	9	279	525	254
22x8.00 - 10	6	196	556	254
22x8.50 - 12	7	216	551	305
AT22x9 8	7	227	559	203
22x10.00 - 8	7	244	572	203
22x10.00 - 10	8,5	254	559	254

Comment [s77]: Rev. 2 - Amd. 2 Suppl. 12 - 8 October 2015

Comment [s78]: Rev. 2 - Amd. 2 Suppl. 12 - 8 October 2015

Table 7 (2 of 4) **Agricultural high flotation tyres**

Tyre size designation	Theoretical rim width code (A1)	Nominal section width (S1) (mm)	Overall diameter (D) (mm)	Nominal rim diameter (d) (mm)		
22x11.00 - 8	8,5	284	546	203		
22x11.00 - 10	8,5	254	559	254		
AT23x7 10	5,5	175	587	254		Comment [s79]: Rev. 2 - Amd. 2
AT23x8 11	6,5	204	584	279		Suppl. 12 - 8 October 2015
23x8.50 - 12	7	214	575	305		Зиррі. 12 — 6 October 2015
23x9.00 - 12	7,5	229	575	305		
23x9.50 - 12	7	235	577	305		
23x10.50 - 12	8,5	264	579	305		
AT24x8 11	6,5	204	610	279		Comment [s80]: Rev. 2 - Amd. 2
AT24x9 11	7	227	610	279		Suppl. 12 - 8 October 2015
AT24x10 11	8	254	610	279		Suppl. 12 - 6 October 2013
24 X x8.00 - 12	6,5	204	610	305		Comment [s81]: Rev. 2 - Suppl.
24x8.50 - 12	7	213	602	305		ECE/TRANS/WP.29/2017/70
24x8.50 - 14	7	213	602	356		ECE/TRANS/WF.23/2017/10
24x10.00 - 12	8	254	610	305		Comment [s82]: Rev. 2 - Suppl.
24x11.00 - 10	8,5	254	607	254		ECE/TRANS/WP.29/2017/70
24x12.00-12	9,5	304	610	305		EUL/ ITANO/ WI .E3/ EUI/ / O
24x13.00 - 12	10,5	325	592	305		
25x7.50 - 15	5,5	191	640	381		
AT25x8 12	6,5	204	635	305		Comment [s83]: Rev. 2 - Amd. 2
25x8.00 - 12	6,5	203	635	305		Suppl. 12 - 8 October 2015
25x8.50 - 14	7	213	645	356		Зиррі. 12 0 Осторої 2013
25x10.00 - 12	8	254	635	305		
25x10.50 - 15	8	267	640	381		
25x11.00 - 12	9	279	635	305		
25x12.00 - 9	10	305	635	229	4	Formatted Table
25x12.50 - 15	10	310	640	381		
26x8.00 - 12	6,5	204	<u>660</u>	<u>305</u>		Comment [s84]: Rev. 2 - Suppl.
26x8.00 - 14	6,5	<u>204</u>	<u>660</u>	<u>356</u>		ECE/TRANS/WP.29/2017/70
26x10.00 - 12	<u>10</u>	<u>310</u>	<u>660</u>	<u>305</u>		E0E/11/40/W1.23/20.1/13
26x12.00 - 12	10	310	660	305		
26x14.00 - 12	12	356	660	305		
27x8.50 - 15	7	214	680	381		
27x9.50 - 15	7	229	686	381		Comment [s85]: Rev. 2 - Suppl.
27x10.00 - 14	8	<u>254</u>	<u>686</u>	<u>356</u>		ECE/TRANS/WP.29/2017/70
27x10.50 - 15	<u>8,5</u>	<u>259</u>	<u>691</u>	<u>381</u>		
<u>27x10 - 15.3</u>	<u>9</u>	<u>261</u>	<u>685</u>	<u>389</u>	,	Comment [s86]: Rev. 2 - Suppl.
27x12 <mark>.00 - 14</mark>	9,5	304	686	356		ECE/TRANS/WP.29/2017/70
28x9.00 - 14	7	227	711	356		Formatted Table
28x9.00 - 15	<u>7</u>	234	<u>710</u>	<u>381</u>		Comment [s87]: Rev. 2 - Suppl.
				305		

ECE/TRANS/WP.29/GRRF/2018/12 as amended Annex 5

28x10.00 - 15	8	254	711	381
28x11.00 - 14	9	281	711	356
28x11.00 - 15	9	281	711	381
AT25x11 9	9	281	635	229
AT25×11—10	8,5	262	645	254

Formatted Table

Comment [s88]: Rev. 2 - Amd. 2 Suppl. 12 - 8 October 2015

Table 7 (3 of 4) Agricultural high flotation tyres

Tyre size designation	Theoretical rim width	Nominal section width (S1)	Overall diameter (D)	Nominal rin diameter (d)		
uesignation	code (A1)	(mm)	(mm)	(mm)		
28x12.00 - 12	9,5	304	711	305	←	Formatted Table
28x13 - 15	11,5	330	711	381		
29x9.00 - 14	7	227	737	356		Comment [s89]: Rev. 2 - Suppl. 15
29x9.00 - 15	7	227	737	381		ECE/TRANS/WP.29/2017/70
29x9.00 - 16	7	227	737	406		202, 118 (10, 111 123, 2011) 10
29x9.50 - 15	7,5	240	737	381		
29x11.00 - 14	9	281	737	356		
29x11.00 - 16	9	281	737	406		
29x12.00 - 15	10	310	742	381		
29x12.50 - 15	10	310	742	381		
29x13.50 - 15	10	351	742	381		
30x9.00 - 14	7	227	762	356		Comment [s90]: Rev. 2 - Suppl. 15
30x10.00 - 14	8	254	762	356		ECE/TRANS/WP.29/2017/70
30x10.00 - 15	8	254	762	381		2027 HV4407 WI .2372017710
30x11.00 - 14	9	281	762	356		
31x10.00 - 17	8	254	787	432		
31x11.50 - 15	8	301	793	381		
31x12.50 - 15	10	310	792	381		
31x13.50 - 15	10	351	782	381		
31x13.5 - 15	10	351	782	381		
31x15.50 - 15	13	391	792	381		
31x15.5 - 15	13	391	792	381		
32x10.00 - 16	8	254	813	406		Comment [s91]: Rev. 2 - Suppl. 1
32x10.00 - 18	8	254	813	457		
33x12.50 - 15	10	310	843	381		ECE/TRANS/WP.29/2017/70
33x15.50 - 15	13	391	843	381		
35x16 - 17.5	10.5	406	914	445		
36x13.50 - 15	10	351	909	381		
38x14.00 - 20	11	356	991	508		
38x18.00 - 20	14	457	991	508		
38x20.00 - 16.1	16	488	991	409		
40x19 - 19.5	15	495	1003	495		
41x14.00 - 20	11	356	1 067	508		
42x25.00 - 20	20,5	622	1 080	508		Formatted Table
43x13.50 - 22	10	360	1 102	559		Tormatted Table
44x18.00 - 20	14	457	1 143	508		
44x41.00 - 20	36	991	1 143	508		Formatted Table
TTAT1.UU - 4U	30	771	1 143	300		roimatted Table
Tyre size	Theores		al section	Overall V	Nominal rim	
designation	rim wi code (/		th (S1)	diameter (D) (mm)	diameter (d) (mm)	

ECE/TRANS/WP.29/GRRF/2018/12 as amended Annex 5

25x12.00-9	10	305	635	229	
25x12.50 15	10	310	640	381	
26x8 <mark>.00 - 12</mark>	6,5	204	660	305	Comment [s92]: Rev. 2 - Suppl. 15
26x8.00 - 14	6,5	204	660	356	ECE/TRANS/WP.29/2017/70
26x10.00 12	₩	310	660	305	
26x12.00 12	10	310	660	305	
26x14.00 12	12	356	660	305	
27x8.50 15	7	214	680	381	
27x9.50—15	7	229	686	381	
27 x10 00 14	<u>\$</u>	254	686	356	Comment [s93]: Rev. 2 - Suppl. 15
27×10.50 15	<u>0,5</u>	259	691	381	ECE/TRANS/WP.29/2017/70
27×10 15.3	Ò	261	685	289	
27×12 00 - 14	9,5	304	686	356	Comment [s94]: Rev. 2 - Suppl. 15
28×9.00 - 14	7	227	711	356	ECE/TRANS/WP.29/2017/70
28×9.00 - 15	<i>∓</i>	234	710	381	
28x13 15	11,5	330	711	381	
29x9.00 - 14	7	227	737	356	Comment [s95]: Rev. 2 - Suppl. 15
29x9.00 - 15	7	227	737	381	ECE/TRANS/WP.29/2017/70
29x9.00 - 16	7	227	737	406	2327
29x9.50 - 15	7,5	240	737	381	
29x11.00 - 14	9	281	737	356	
29x11.00 - 16	9	281	737	406	
29x12.00 - 15	10	310	742	381	
29x12.50 15	10	310	742	381	
29x13.50 - 15	10	351	742	381	
30x9.00 - 14	7	227	762	356	Comment [s96]: Rev. 2 - Suppl. 15
30×10.00 - 14	8	254	762	356	ECE/TRANS/WP.29/2017/70
30x10.00 - 15	8	25 4	762	381	ESE/ HVIIIO/ WI 123/ 2611 / 10
30x11.00 - 14	9	281	762	356	
31x10.00 - 17	8	25 4	787	432	
31x11.50 - 15	8	301	793	381	
31×12.50 - 15	10	310	792	381	
31x13.50 - 15	10	351	782	381	
31x13.5 - 15	10	351	782	381	
31x15.50 15	43	391 391	792	381	
31x15.5 15	13	391	792	381	
32×10,00 - 16	8	25 4	813	406	0
32×10.00 - 18		254 254	813	457	Comment [s97]: Rev. 2 - Suppl. 15 ECE/TRANS/WP.29/2017/70
33×12.50 15	10	310	843	381	EUE/ IRANS/WP.23/2017/70
33x15.50 - 15	13			381	
55/15/50 15	10	391	843	501	

ECE/TRANS/WP.29/GRRF/2018/12 as amended Annex 5 $\,$

36x13.50 15	10	351	909	381
\$8x14.00 20	11	356	991	508
<u>₿8x18.00 20</u>	44	4 57	991	508
\$8x20.00 16.1	16	488	991	409
<u>41x14.00 20</u>	11	356	1 067	508
42x25.00 - 20	20,5	622	1 080	508
43x13.50 22	10	360	1 102	559
44x18.00 20	14	4 57	1 143	508
44x41.00 20	36	991	1 143	508
48x20.00 24	15	4 57	1 245	610
48x25.00 20	20,5	635	1 245	508
48x31.00 - 20	26	775	1 245	508
54x31.00 26	26	775	1 397	660

Table 7 (4 of 4) Agricultural high flotation tyres (4 of 4)

Agricultural high flotation tyres

Tyre size designation	Theoretical rim width code (A1)	Nominal section width (S1) (mm)	Overall diameter (D) (mm)	Nominal rim diameter (d) (mm)
48x20.00 - 24 66x 4	15 36	457 1-054	1 245 1 702	610 635
48x25.00 - 20	20,5	635	1 245	508
48x31.00 - 20	26	775	1 245	508
54x31.00 - 26	26	775	1 397	660
54x37.00 - 25	32	940	1397	635
57x31.00 - 26	26	775	1473	660
66x43.00 - 25	36	1 054	1 702	635
66x43.00 - 26	36	1 054	1 702	660
66x44.00 - 25	36	1 118	1 702	635
67x34.00 - 25	30	864	1 727	635
67x34.00 - 26	30	864	1 727	660
67x34.00 - 30	30	864	1 727	762
68x50.00 - 32 66x4	44 36	1 270 1 05 4	1 753 1 702	813 660
73x44.00 -	3636	1 118 1 118	1 880 1 702	813 635
VA73x44.00 - 326	3630	1 118 864	1 880 1 727	813 635
DH73x44.00 - 326	3630	1 118 864	1 880 1 727	813 660
DH73x50.00-	44 30	1 270 864	1 880 1 727	813 762
68x50.00 32	44	1 270	1.753	813
VA73x44.00 32	36	1 118	1-880	813
73x50.00-	4436	1 2701 118	1 8801-880	813 813
76x50.00-	4444	1 270 1270	1 956 1880	813 813

- These Tyres may be classified in categories of use "Tractor Drive Wheels"-or, "Implement" or, in the case of tyres with nominal rim diameters of 635 mm and above, also "Forestry
- 2. Implement Tyres are identified either by suffix "IMP" placed after the Tyre size designation (e.g. 11x4.00 - 4 IMP) or by the word "IMPLEMENT" marked on the Tyre sidewalls.
- Tyres of radial structure are identified by means of the letter "R" in place of " " (e.g. 11x4.00 R 4). The Tyre size designation may be supplemented by a rim contour prefix (eg: VA73x44.00-32 instead of 73x44.00-32)
- 4. Coefficient "b" for the calculation of the Overall diameter Dmax:
 - (a) 1.12 for tyres with Nominal rim Diameter (d) less than 380 mm;
 - (b) 1.10 for tyres with Nominal rim Diameter (d) 381 mm and above.
- 5. In case of Tyre Size designations not included in this table (e.g. 27x10.00 16):
 - (a) the first number (e.g. 27) represents the overall diameter (D) expressed by code;
 - i. For tyres with rim diameters of 508 mm and above, add 1 before converting to mm
 - (b) the second number (e.g. 10.00) represents the nominal section width (S1) expressed by code, and
 - the third number (e.g. 16) represents the nominal rim diameter (d) expressed by code – see point 2.19.

To convert dimensions expressed in code to mm multiply by 25.4 and round to the nearest

The theoretical rim width code (A1) is taken to equal to the nominal section width (S1) expressed by code multiplied by the factor 0.8 rounded to the nearest 0.5 step.

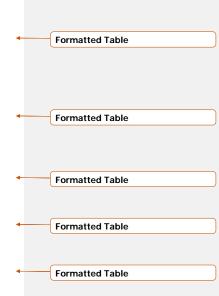


Table 8 Log-Skidder Tyres for Forestry Machines – Code-Designated SizesForestry Tyres – Code Designated sizes

Tyre size designation	Theoretical rim width code (A1)	Nominal section width (S1) (mm)	Overall diameter (D) (mm)	Nominal rim diameter (d) (mm)
16.9-30 LS 23.1-26 LS	15 20	429 587	1511 1632	762 660
18.4-26 LS	16	467	1476	660
18.4-30 LS	16	467	1577	762
18.4-34 LS	16	467	1679	864
23.1-26 LS	20	587	1632	660
24.5-32 LS	21	622	1831	813
28L-26 LS	25	714	1644	660
30.5L-32 LS	27	775	1847	813
35.5L-32 LS	31	902	2011	813

- Log-Skidder Tyres are identified by suffix "LS-1", "LS-2", "LS-3", or "LS-4" placed after the size designation (e.g. 30.5L-32 LS-2)Forestry Tyres are identified by suffix "LS-2" or "LS-3" placed after the Tyre size designation (e.g. 30.5L-32 LS-2).
- 2. Tyres of radial structure are identified by means of the letter "R" in place of "-" (e.g. 30.5LR32 LS).

 3. The Tyre size designation may be supplemented by a rim certain of the letter "R" in place of "-" (e.g. 30.5LR32 LS). The Tyre size designation may be supplemented by a rim contour prefix (e.g.: DH35.5L-32 LS) instead of 35.5L-32 LS).

Comment [s98]: Rev. 2 - Amd. 1 Suppl. 11 - 15 June 2015

Formatted Table

Table 9 Tyres for construction applications (industrial tractors)

Tyre size designation	Theoretical rim width	width (S1) (mm)		Overall diameter (D) (mm)		Nominal rim diameter (d) (mm)
_	code (A1)	Radial	Diagonal	Radial	Diagonal	
10.5/80-18 <mark>11L</mark>	98	274 290	274-	885 850	885-	4574 06
11L-16 IND	8	290	-	850	-	406
12.5/80-18	9	308	308	965	965	457
12.5-18	11	325	325	990	990	457
12.5-20	11	325	325	1040	1040	508
14.5-20	11	355	355	1095	1095	508
14.9-24	13	378	378	1 245	1 240	610
14.9-28	13	378	378	1 350	1 345	711
16.9-24	15	429	429	1 320	1 310	610
16.9-28	15	429	429	1 420	1 410	711
16.9-34	15	-	429	-	1 560	864
17.5L-24	15	445	445	1 250	1 241	610
18.4-24	16	467	467	1 395	1 375	610
18.4-26	16	-	467	-	1 425	660
18.4-28	16	467	467	1 490	1 477	711
18.4-30	16	-	467	-	1 525	762
19.5L-24	17	495	495	1 320	1 314	610
21L-24	18	533	533	1 395	1 378	610
21L-28	18	-	533	-	1479	711
23.1-26	20	-	587	-	1 580	660

Comment [s99]: Rev. 2 - Amd. 1 Suppl. 11 - 15 June 2015

Comment [s100]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

Comment [s101]: Rev. 2 - Suppl. 15

- ECE/TRANS/WP.29/2017/70

Notes:

1. These tyres are identified either by suffix "IND", placed after the Tyre size designation (e.g. 14.9-24 IND), or by the following marking added to the tyre sidewalls: "R—4".

2. Tyres of radial structure are identified by means of the letter "R-" in place of " - " (e.g. 14.9 R 24).

3. Coefficient for the calculation of the grapult width of radial tyres. + 8.9/ ".

Table 10 Tyres for construction applications (skid-steers / mini-loaders)

Tyre size designation	Theoretical rim width code (A1)	Nominal section width (S1) (mm)	Overall diameter (D) (mm)	Nominal rim diameter (d) (mm)
7.00–15	5.50	201	762	381
8.25–15	6.00	231	848	381
5.70–12	4.50	146	570	305
5.70–15	4.50	146	647	381
23x8.50-12	7.00	213	574	305
23x8.50-14	7.00	218	584	356
23x10.50-12	8.50	264	579	305
25x8.50-14	7.00	218	635	356
26x12.00-12	10.50	307	648	305
9.00-20	7.00	259	1038	508
10.00-20	7.50	278	1075	508
11.00-20	8.00	293	1104	508
10-16.5	8.25	264	773	419
12–16.5	9.75	307	831	419
14–17.5	10.50	349	921	445
15–19.5	11.75	389	1019	495
15–22.5	11.75	389	1095	572
18–19.5	14	457	1096	495
18–22.5	14	457	1172	572

- Notes:
 1. Tyres of radial structure are identified by means of the letter "R" in place of "-" (e.g. 12R16.5)
 2. Suffixes "IND" or "NHS" or "SS" identify tyres for skid-steers / mini-loaders (see paragraph 2.18.12.1)

Test method for measuring tyre dimensions

- 1. The tyre shall be mounted on the measuring rim specified by the manufacturer and is inflated to a pressure specified by the manufacturer.
- 1.1. To seat the beads do not exceed the inflation pressure marked on the tyre sidewalls.
- 1.2. Having properly seated tyre beads on the rim, adjust the pressure to the value specified for tyre measurements.
- The tyre fitted on its rim is conditioned to the ambient temperature of the laboratory for at least 24 hours.
- 3. The pressure is readjusted to the value specified in paragraph 1.
- 4. The overall width is measured by calliper at six equally-paced points, account being taken of the thickness of the protective ribs or bands. The highest measurement so obtained is taken as the overall width.
- 5. The outer diameter is determined by measuring the maximum circumference and dividing the figure so obtained by π (3,1416).

Variation of load capacity with speed

(See paragraphs 2.3033. and 2.3134. of this Regulation)

Part A: Drive wheel tyres for agricultural tractors

Applicable to tyres classified with categories of use: "Tractor drive wheel" (see paragraph 2.2023. of this Regulation)

Variation of load carrying capacity (per cent)

Speed	Speed category symbol					
(km/h)	A2	A6 (+)	A8 (+)	D (+)	A8 (1)	D (1)
10	0	+40	+50	+50	0	0
15	-6	+30	+34	+34	0	0
20	-11	+20	+23	+23	0	0
25	-16	+7	+11	+18,5	0	0
30	-20	0	+7	+15	0	0
35	-24	-5	+3	+12	0	0
40	-27	-10	0	+9,5	0	0
45	-	-	-4	+7	-4	0
50	-	-	-9	+5	-9	0
55	-	-	-	+3	-	0
60	-	-	-	+1,5	-	0
65	-	-	-	0	-	0
70	-	-	-	-9	-	-9

(2)	(3)
+ 58	+ 56
+ 32	+ 44
+ 26	+ 33
+ 19	+ 22
+ 12	+ 11
+ 10	+ 6
+ 6	0
+ 2	-
0	-
-	-
-	-
-	-
-	-

The above load/speed variations apply when the tyre is not subjected to sustained high torque service.

- For field applications with sustained high torque service the values shown in the line 30 km/h apply.
- **(1)** These load/speed variations apply to IF and VF Tyres.
- **(2)** These percentages apply only in case of tyres listed in Annex 5, Table 7, with nominal rim diameter (d) 381 mm and above, marked with speed symbol "B"
- These percentages apply only in case of diagonal tyres listed in Annex 5, Table 2 'Drive wheel tyres for agricultural tractors - Normal section sizes' with nominal section width (S1) 211 mm and above (i.e. section width code 8.3 and above) marked with speed symbol "A8".

Applicable to tyres classified with categories (see paragraph 2.20. of this Regulation)

Speed	Speed category symbol			
(km/h)	<u>A2</u>	A6 (+)	48 (+)	$\frac{D(+)}{}$

(1)

Comment [s102]: Rev. 2-Amd. 4 Suppl. 14 - 9 February 2017

ECE/TRANS/WP.29/GRRF/2018/12 Rev.1 Annex 7

10	[0]	+40	+50	+ 50
15	-6	+30	+3 4	+34
20	-11	+20	+ 23	+ 23
25	-16	+7	+11	+18,5
30	-20	[0]	+7	+15
35	-24	-10	+3	+12
40	-27	-20	[0]	+9,5
4 5	-	-	-4	+7
50	-	-	-9	+ 5
55	-	-	-	+3
60	-	-	-	+1,5
65	-	-	-	[0]
70	_	-	-	-9

+58	
+ 32	••••
+ 26	••••
+19	••••
+12	
+10	••••
+6	
+2	
[0]	
_	
_	
_	

The above load/speed variations table does not apply to IF and VF Tyres.

The above load/speed variations apply when the tyre is not subjected to sustained high torque service.

- (+) For field applications with sustained high torque service the values shown in the line 30 km/h apply.
- (1) These percentages apply only in case of tyres listed in Annex 5, Table 7, with nominal rim diameter (d) 381 mm and above, marked with speed symbol "B"

Part B: Steering wheel tyres for agricultural and forestry tractors

Applicable to tyres classified with category of use "Tractor steering wheels" and marked "Front" or "F-1" or "F-2" or "F-3" (see paragraph 2.2424. of this Regulation)

Variation of load carrying capacity (per cent) (See paragraphs 2.3033. and 2.31. of this Regulation)

Speed	Speed category symbol		
(km/h)	A6	A8	
10	+50	+67	
15	+43	+50	
20	+35	+39	
25	+15	+28	
30	0	+11	
35	-10	+4	
40	-20	0	
45	-	-7	

Part C: Implement tyres

Applicable to tyres classified with categories of use: "Implement" and marked "IMP" or "IMPLEMENT" (see paragraph 2.2225. of this Regulation)

Variation of load carrying capacity (per cent) (see paragraphs 2.3033. and 2.3134. of this Regulation)

Speed	Speed category symbol			
(km/h)	A4	A6(*)	A8(*)	D
10	+ 20	+ 29	+ 40	+ 80
15	+ 12	+ 21	+ 33	+ 73
20	0	+ 14	+ 26	+ 65
25	- 2	+ 7	+ 19	+ 58
30	- 5	0	+ 12	+ 51
35	-	- 5	+ 5	+ 44
40	-	- 10	0	+ 36
45	-	-	- 5	+ 29
50	-	-	- 10	+ 21
55	-	-	-	+ 14
60	-	-	-	+ 7
65	-	-	-	0
70	-	-	-	- 9

(1)
+ 58
+ 32
+ 26
+ 19
+ 12
+ 10
+ 6
+ 2
0
-
-
-
-
cuctained high

The above load/speed variations apply when the tyre is not subjected to sustained high torque service.

- (*) For tyres with nominal rim diameter code 24 and above, excluding codes 24.5, 26.5, 28.5 and 30.5, Annex 7, Part A applies.
- (1) These percentages apply only in case of tyres listed in Annex 5, Table 7, with nominal rim diameter (d) 381 mm and above, marked with speed symbol "B".

Part D: Tyres for forestry machines

Applicable to tyres classified with categories of use: "Forestry machines" (see paragraph 2.4144. of this Regulation)

Variation of load carrying capacity (per cent) for tyres marked with speed category symbols A6 and A8 (see paragraphs 2.33, and 2.34, of this Regulation)

Service condition	Speed (Km/h)	A6	A8
Road service	20	+15 %	+23 %
	30	0	+7 %
	40	-10 %	0

Part D: Tyres for forestry machines

Applicable to tyres classified with categories of use: "Forestry machines" (see paragraph 2.41, of this Regulation)

Variation of load carrying capacity (per cent) for tyres marked with speed category symbol A8

Service condition	Speed (km/h)	per cent
Road service	20	23
	30	7
	40	[0]

Part E: Tyres for construction applications (industrial tractors or skid-steers / mini-loaders)

Applicable to tyres classified with categories of use: "Construction Applications" (see paragraph 2.4245.) and marked "IND" or "R-4" or "SS" or "NHS" (see paragraph 2.25. and 2.18.12.1 of this Regulation)

Variation of load carrying capacity (per cent) (see paragraph 2.33. of this Regulation)for tyres marked with speed category symbol A8

Speed (km/h)	Variation of load carrying capacity (%)Speed Category Symbol			
	A2	A8		
		Constant load	Cyclic applications (+)	
5	+ 11	+ 45	+ 67 (1)	
10	0	+ 25	+ 50 (2)	
15	- 21	+ 13	+ 34	
20	- 24	+ 9	+ 23	
25	- 28	+ 6	+ 11	
30	- 32	+ 4	+ 7	
35	- 33	+ 2	+ 3	
40	- 34	0	0	
45	- 35	- 4	- 4	
50	- 37	- 9	- 9	

 $[\]overline{\mbox{(+)}}$ Cyclic means applications where tyres are used one way laden and return unladen (e.g loaders).

Suppl. 13 - 18 June 2016

Comment [s103]: Rev. 2 -Amd. 3

Comment [s104]: Rev. 2 -Amd. 1

Suppl. 11 - 15 June 2015

⁽¹⁾ One way distance 150 m, fully loaded.

(2) One way distance 600 m, fully loaded.

Note: speed category symbol A2 applies to tyres marked with suffix "SS" or "NHS" $\,$

Test procedure to assess tyre resistance to bursting

- 1. Preparing the tyre
- 1.1. Mount a new tyre on the test equipment. Wheels used for the test shall be suitable to withstand, with no deformation, the highest value of pressure achievable during the test.
- 1.2. Carefully centre the tyre beads on the retention device and adjust the outer distance of the tyre beads to a value corresponding to the width of the rim specified by the manufacturer pursuant to paragraph 4.1.10. of this Regulation.
- 1.3. Fill the tyre with water taking care that all the air inside the tyre is expelled.
- 2. Test procedure
- 2.1. Activate the apparatus and increase the pressure of the water inside the tyre in order to reach progressively the limit given by two and half times the pressure specified by the tyre manufacturer pursuant to paragraph 4.1.12. of this Regulation;
- 2.1.1. In no case, however, the limit value shall be lower than 6 bar (600 kPa) or higher than 10 bar (1 000 kPa).
- 2.2. Maintain constant the value of the pressure for at least 10 minutes.
- 2.3. Decrease, progressively, the pressure of the water to zero and drain the tyre.
- 2.4. Whilst the pressure of the water inside the tyre is higher than the ambient pressure, nobody shall stand inside the test room that shall be safely locked.
- 3. Equivalent test methods

If a method other than that described above is used, its equivalence must be demonstrated.

Load/speed test procedure

- 1. Scope and range of application
- 1.1. This test procedure is applicable for new tyres marked with speed category symbol "D".
- 1.2. It serves the purpose to assess the suitability of the tyre for the claimed performances.
- 2. Preparing the tyre
- 2.1. Mount new tyres on the test rim specified by the manufacturer pursuant to paragraph 4.1.10. of this Regulation.
- 2.1.1. To seat the beads do not exceed the maximum pressure marked on the tyre sidewalls.
- 2.2. Use a new inner tube when testing tyres with inner tubes (i.e. tyres not bearing the marking "Tubeless").
- 2.3. With the tyre beads properly seated on the rim, inflate the tyre to the pressure corresponding to the test pressure specified by the tyre manufacturer for the type of test programme, pursuant to paragraph 4.1.15. of this Regulation.
- 2.4. Condition the tyre and wheel assembly at test room temperature for not less than three hours.
- 2.5. Readjust the tyre pressure to that specified in paragraph 2.3. above.
- 2.6. On request of the tyre manufacturer proceed with the test programme as specified in either of the following paragraphs:

Test procedure in a laboratory on a test drum (paragraph 3. below), or

Test procedure on a road using a trailer (paragraph 4.).

- 3. Test procedure on a test drum
- 3.1. Mount the tyre and wheel assembly on the test axle and press it against the outer face of a smooth power-driven test drum of at least $1,700~\text{mm} \pm 1$ per cent in diameter having a surface at least as wide as the tyre tread.
- 3.1.1. Drum widths narrower than the tyre tread pattern may be used if the tyre manufacturer agrees.
- 3.2. Test drum speed: 20 km/h.
- 3.3. Apply to test axle a series of masses in accordance with the load/speed test programme shown in paragraph 3.4. below, with reference to the test load which equates:
- 3.3.1. The mass corresponding to load index marked on the tyre in case of tyres marked with speed symbol D.

3.4. Load/speed test programme:

Tyre speed category symbol	Test step	Percentage of the test load	Duration (hours)
	1	66 per cent	7
D	2	84 per cent	16
	3	101 per cent	24

3.4.1. In case of a test drum diameter larger than 1,700 mm \pm 1 per cent, the above "percentage of test load" shall be increased as follows:

$$F_1 = K \cdot F_2$$

Where:

$$K = \sqrt{\frac{\left(R_1 / R_2\right) \cdot \left(R_2 + r_T\right)}{\left(R_1 + r_T\right)}}$$

R₁ is the diameter of test drum, in millimeter

R₂ is the diameter of the reference test drum of 1,700 mm

 ${\bf r}_{\rm T}$ is the tyre outer diameter (see paragraph 6.2. of this Regulation), in millimeter

F₁ is the percentage of load to be applied for the test drum

 F_2 is the percentage of load, as per above table, to be applied for reference test drum of 1,700 mm

Example:

K = 1 for a test drum diameter of 1,700 mm;

In case of a test drum diameter of 3,000 mm and a tyre diameter of 1500 mm:

$$K = \sqrt{\frac{\left(3000/1700\right) \cdot \left(1700 + 1500\right)}{\left(3000 + 1500\right)}} = 1.12$$

- 3.5. The tyre pressure must not be corrected throughout the test and the test load must be kept constant throughout each of the three test steps.
- 3.6. During the test the temperature in the test room must be maintained at between 20 °C and 30 °C or at another temperature if the manufacturer so agrees.
- 3.7. The load/speed test programme must be carried out without interruption.
- 4. Test procedure on a trailer
- 4.1. Mount two new tyres of the same type on a trailer
- 4.2. Apply on the trailer a mass in order that each tyre be equally loaded with a test load corresponding to the load carrying capacity allowed for that tyre type at 15 km/h (see load variations in Annex 7).
- 4.3. Run the trailer at a constant speed of 15 km/h \pm 1 km/h for 48 hours.

- 4.3.1. Temporary interruptions are allowed, but they must be compensated by an additional run-in of 5 min for every 20 minutes of interruption.
- 4.4. The tyre pressure must not be corrected and the test load must be kept constant throughout the test.
- 4.5. During the test the ambient temperature shall be between 5 $^{\circ}$ C and 30 $^{\circ}$ C or at another temperature if the manufacturer so agrees.
- 5. Equivalent test methods

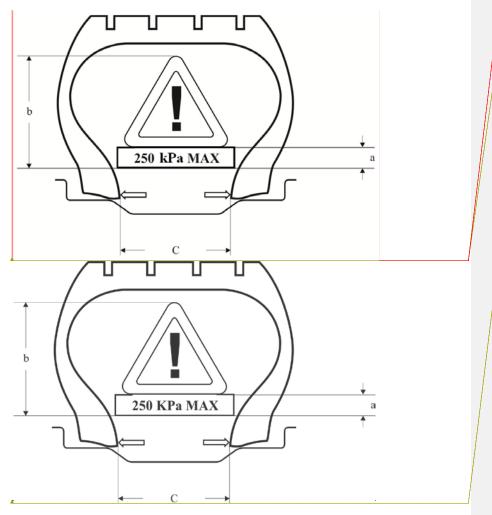
If a method other than those described above is used, its equivalence must be demonstrated.

Tyre classification code

(Optional marking)

Classification code	Nomenclature		
F-1	Agricultural tractor steering wheel tyres: single rib tread		
F-2	Agricultural tractor steering wheel tyres: multiple rib tread		
F-3	Steering wheel tyres: industrial service (construction application)		
G-1	Garden tractor tyres (implement tyres): traction service		
G-2	Garden tractor tyres (implement tyres): flotation traction service		
G-3	Garden tractor tyres (implement tyres): maximum flotation service		
HF-1	High-flotation tyres: shallow tread		
HF-2	High-flotation tyres: regular tread		
HF-3	High-flotation tyres: deep tread		
HF-4	High-flotation tyres: extra deep tread		
I-1	Agricultural implement tyres: multi-rib tread		
I-2	Agricultural implement tyres: moderate traction service		
I-3	Agricultural implement tyres: traction tread		
I-4	Agricultural implement tyres: plough tail wheel service		
I-5	Agricultural implement tyres: steering service		
I-6	Agricultural implement tyres: Smooth tread		
LS-1	Logging and forestry service tyres: regular tread		
LS-2	Logging and forestry service tyres: intermediate tread		
LS-3	Logging and forestry service tyres: deep tread		
LS-4	Logging and forestry service tyres: shallow tread		
R-1	Agricultural tractor drive wheel tyres: regular tread		
R-2	Agricultural tractor drive wheel tyres: cane and rice service (deep tread)		
R-3	Agricultural tractor drive wheel tyres: flotation service (shallow tread)		
R-4	Drive wheel tyres: industrial service (construction application)		

Example of the pictogram to be marked on both tyre sidewalls of the tyres to explicit the maximum inflation pressure not to be exceeded for bead seating during tyre mounting



Formatted: Font: 11 pt

Comment [s105]: Rev. 2 - Suppl. 15 - ECE/TRANS/WP.29/2017/70

Formatted: Font: 11 pt

a = 2 mm min (height of lettering)

b = 12 mm min for tyre section height \leq 120 mm

18 mm min for tyre section height > 120 mm

c = 14 mm min (width of lettering)

ECE/TRANS/WP.29/GRRF/2018/12 Annex 11

The pictogram must be placed on both sidewalls.

The value of inflation pressure (250 kPa in the example) must be the same as specified by the tyre manufacturer in paragraph 4.1.14. of this Regulation.