### **Flex-GTR Testing**

#### Transportation Research Center NHTSA Vehicle Research & Test Center

Flex-TEG Meeting Dec. 1-2, 2009









History of VRTC Testing with Flex-PLI Objectives Test Setup & Procedure Test Matrix Results - Repeatability – Durability - SLICE



### History of VRTC Testing with Flex

#### Flex-G tests

- ESV 2005
- Durability issues identified
- Flex-GT tests
  - Presented @ Flex-TEG (March 2008) & SAE Govt.-Industry Meeting (May 2008)
  - Less durability problems but still some issues
    - Still haven't tested any very stiff cars
- Flex-GTR tests (2009)
  - This presentation



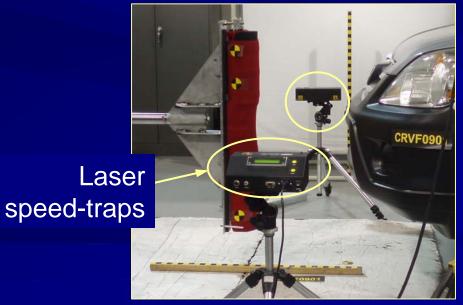
### **Objectives: Flex-GTR Tests (2009)**

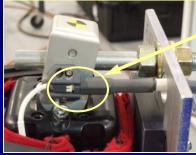
- Provide Flex-TEG with feedback on
  - Repeatability
  - Durability
  - SLICE onboard data acquisition



### **Test Procedure**

- GTR conditions (40 km/h, 75 mm height)
  - Laser speed-traps to measure impact velocity
- Center impacts
- Overhead and lateral video
  - Monitor alignment during flight
- DTS Onboard SLICE Nano DAS









Disconnect anchor point



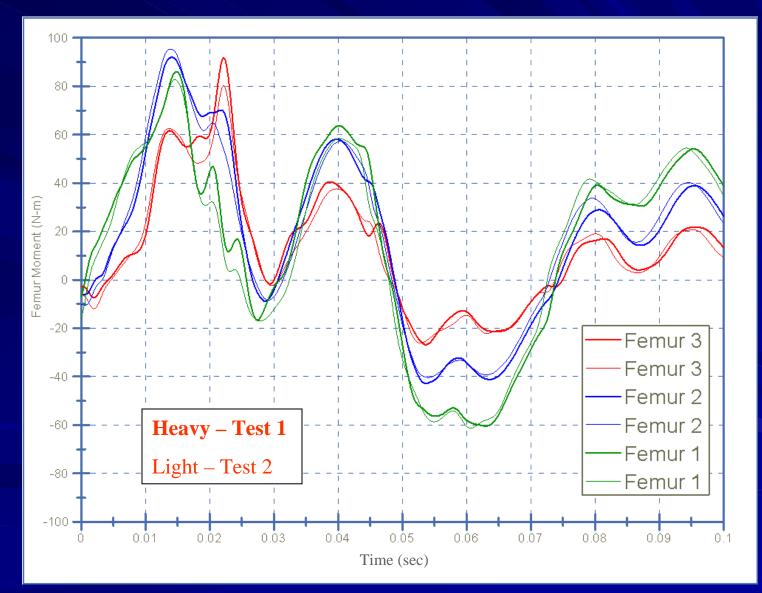
### **Test Matrix**

#### Selection Criteria

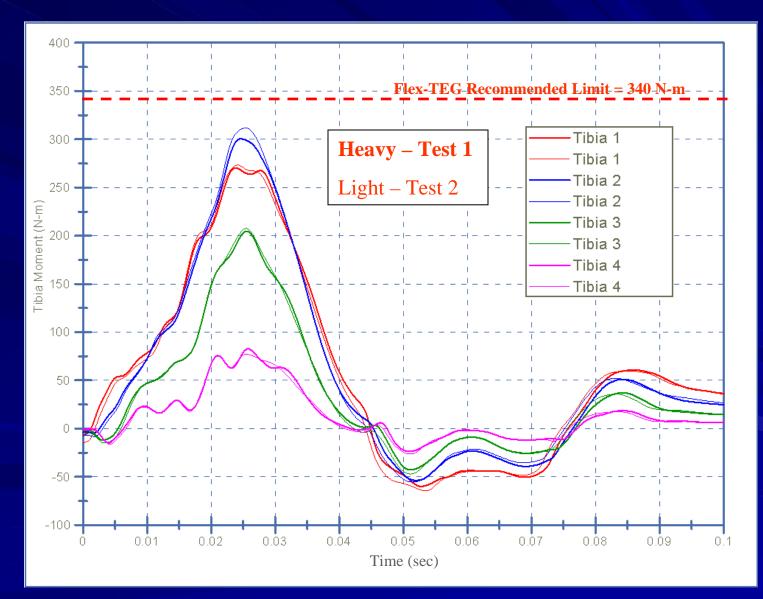
 Vehicle location did reasonably well in TRL tests (Mallory, ESV 2009 & more recent testing)

Vehicle	Tibia Acceleration (GTR: 170 g)	Bending Angle (GTR: 19 deg)	Shear Displacement (GTR: 6 mm)	
2005 Honda CR-V	Pass	Pass	Pass	
2002 Mazda Miata	Pass	Pass	Pass	
2006 Infiniti M35 (with Nissan Fuga bumper)	Pass	Pass	Pass	
2006 Volkswagen Passat	Pass	Fail	Pass	
2001 Honda Civic	Fail (marginal)	Fail (marginal)	Fail (marginal)	

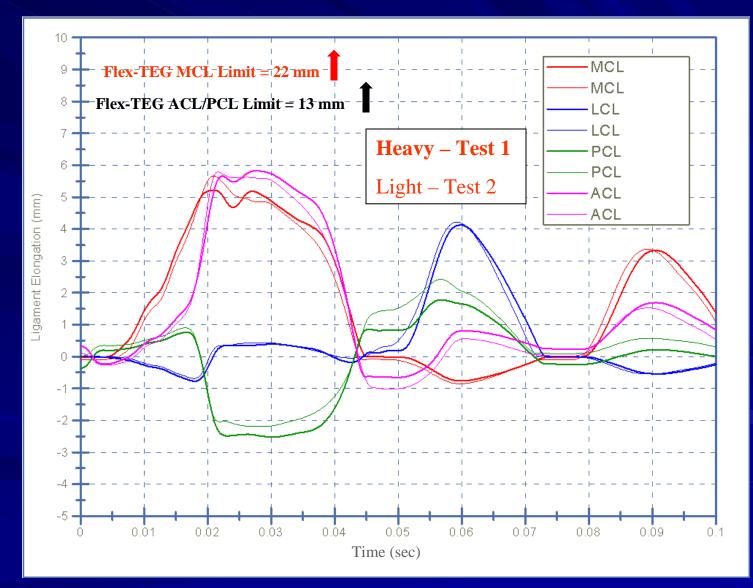




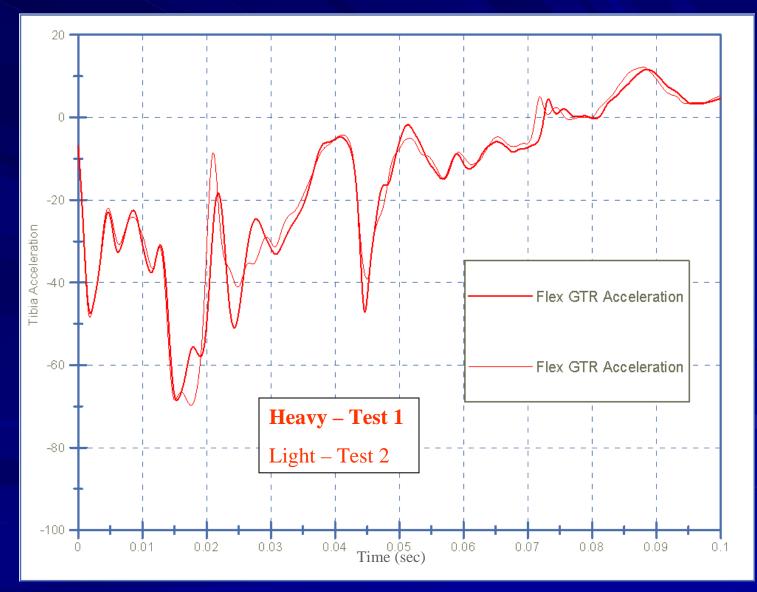




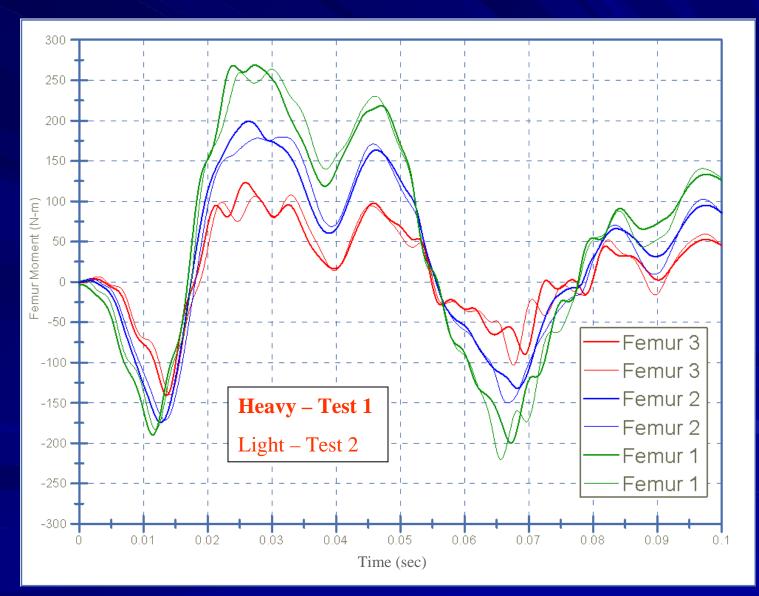




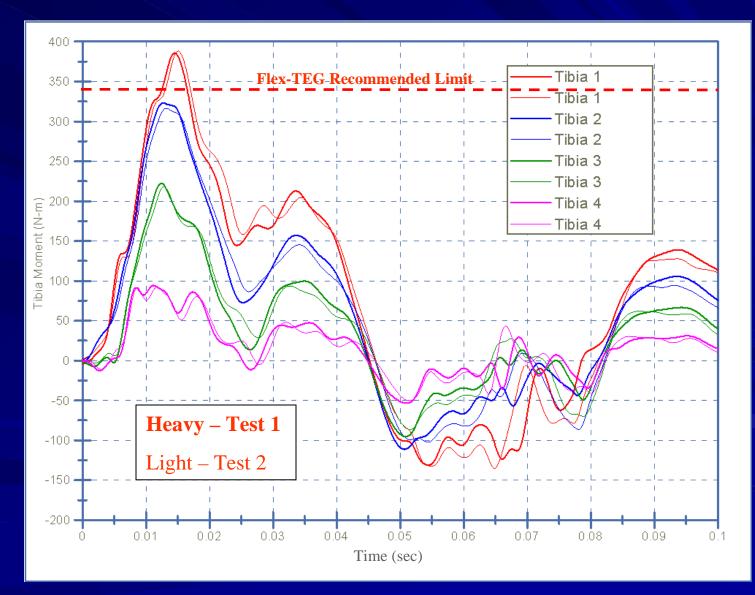




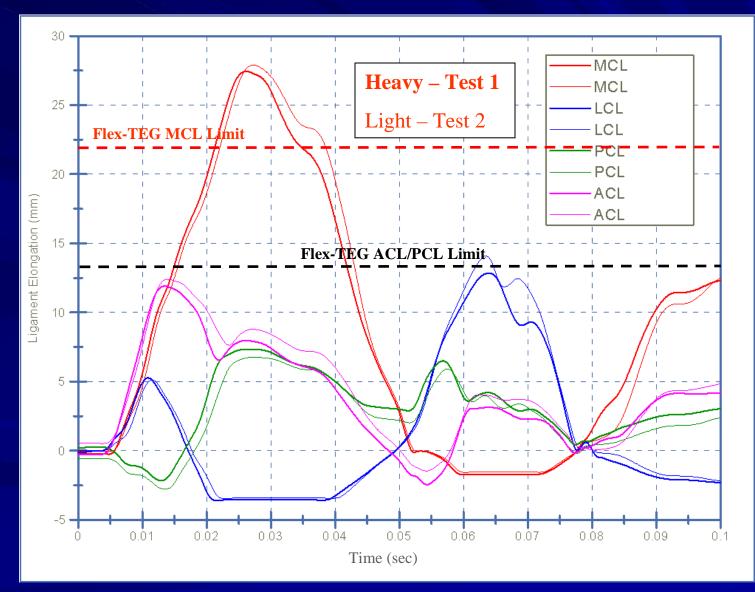




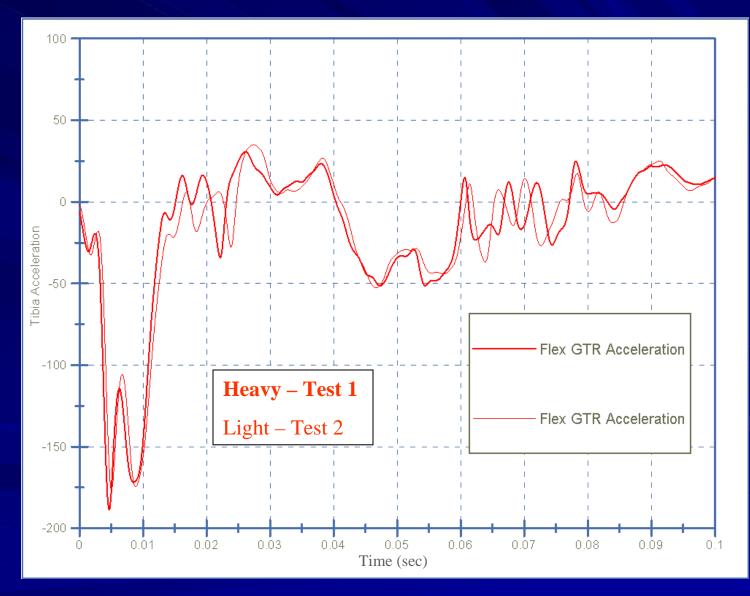




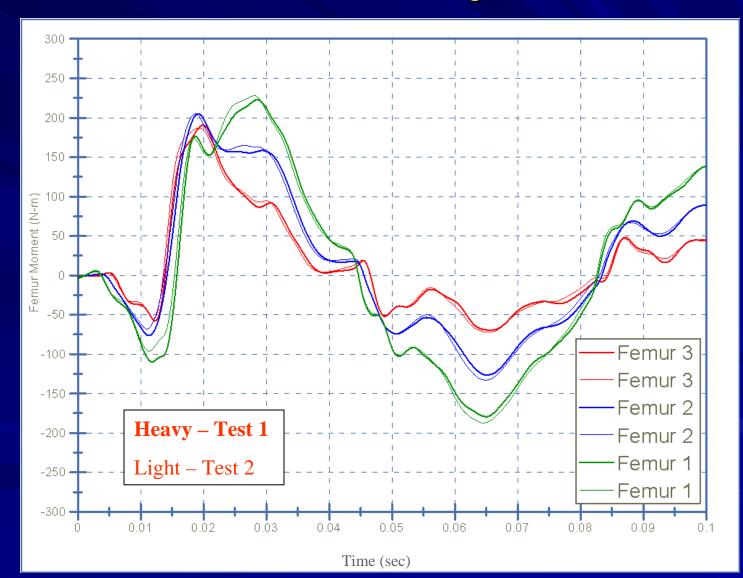




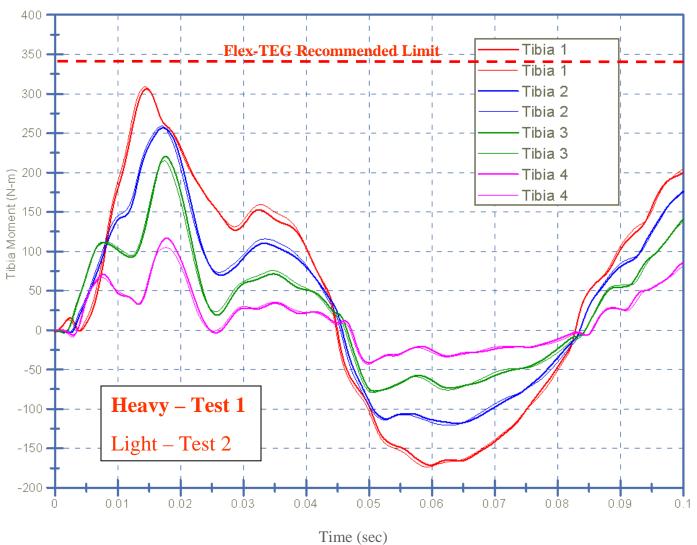






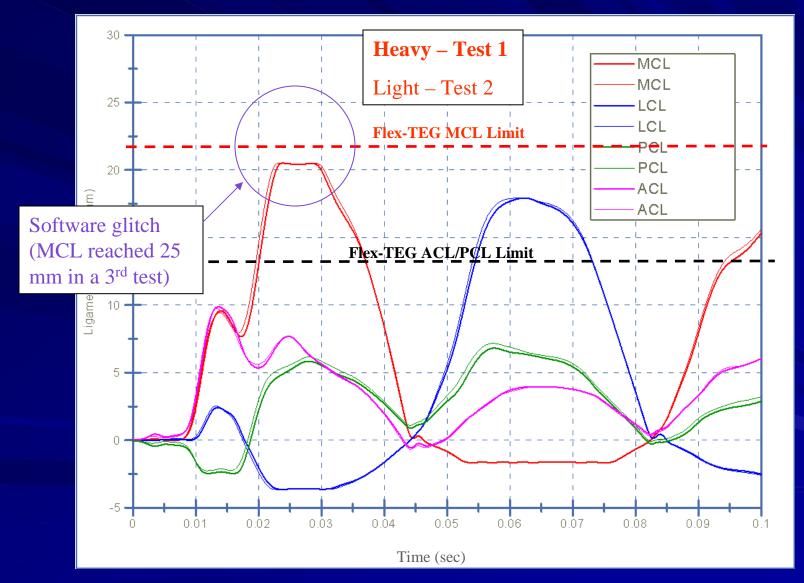


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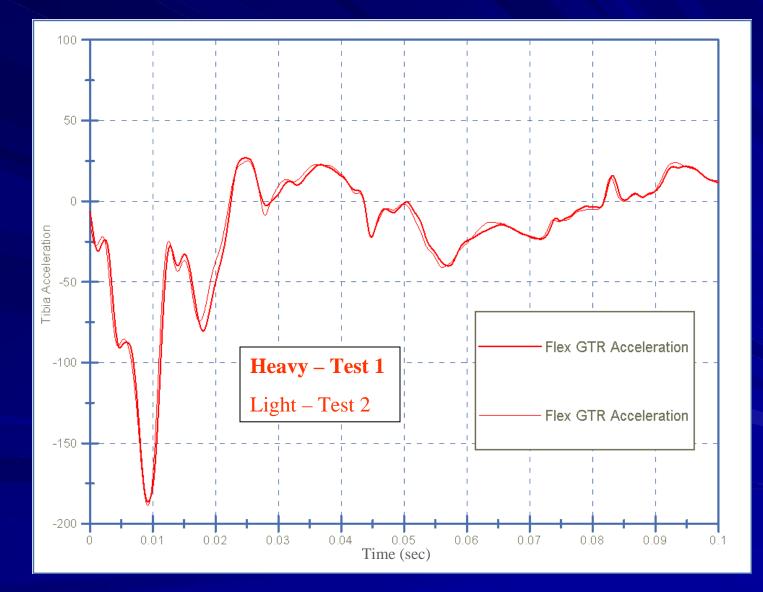




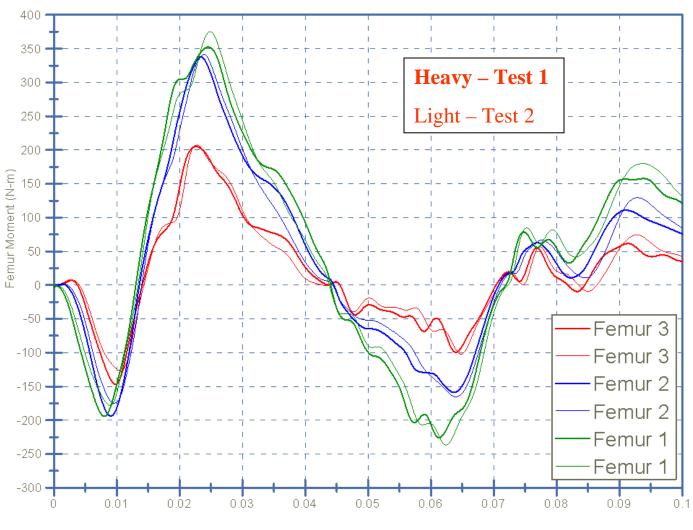






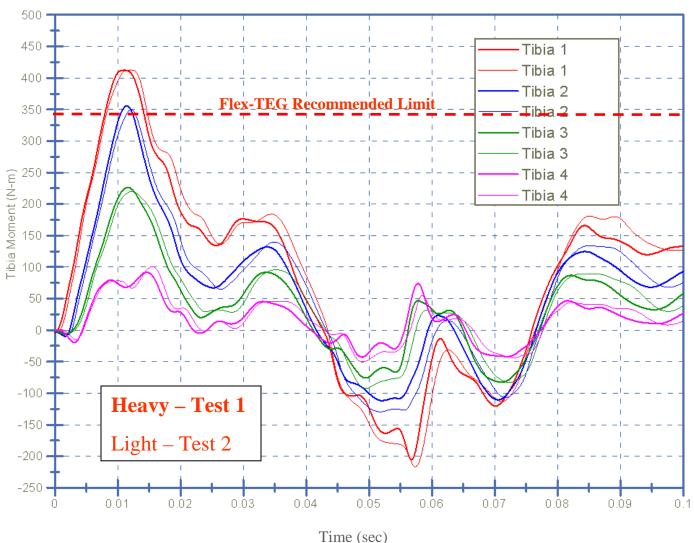






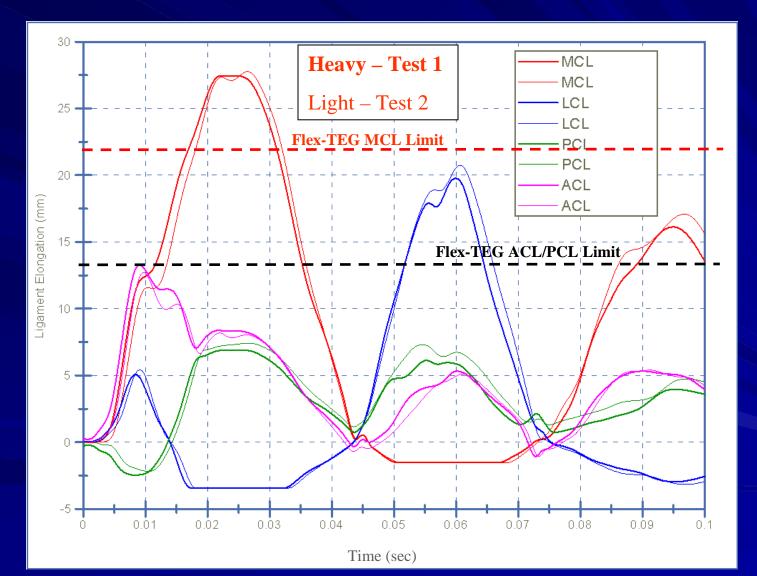


Time (sec)

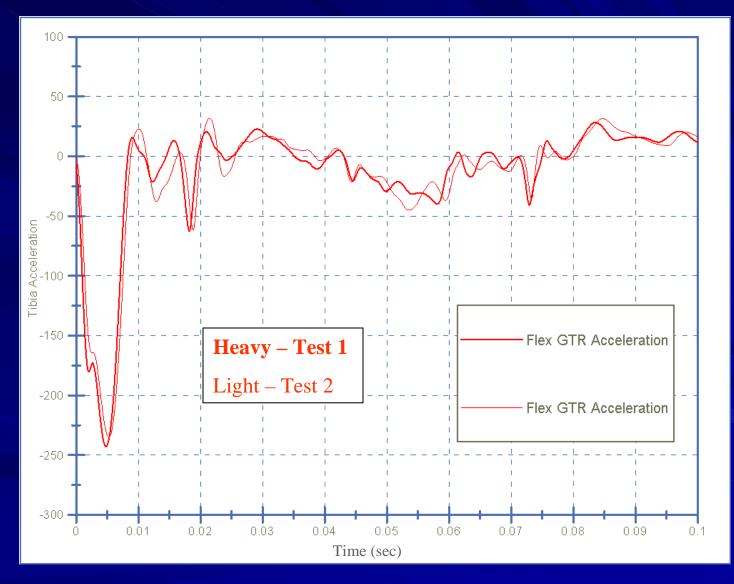




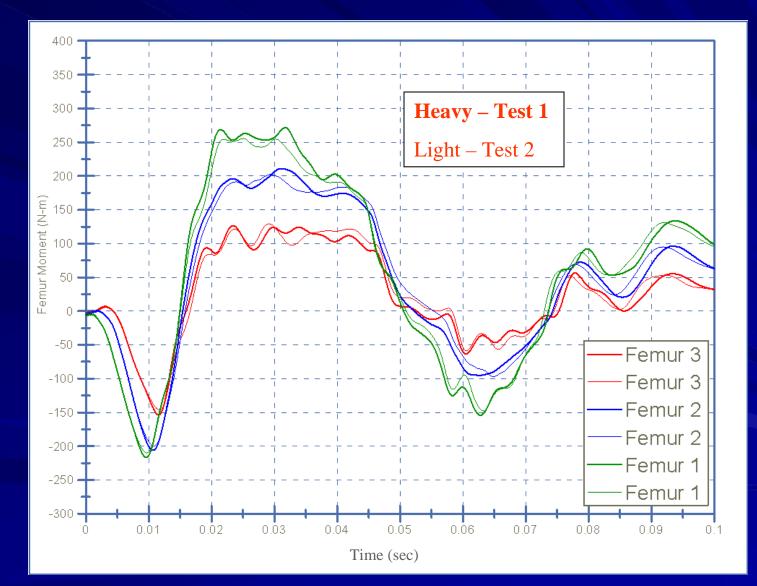




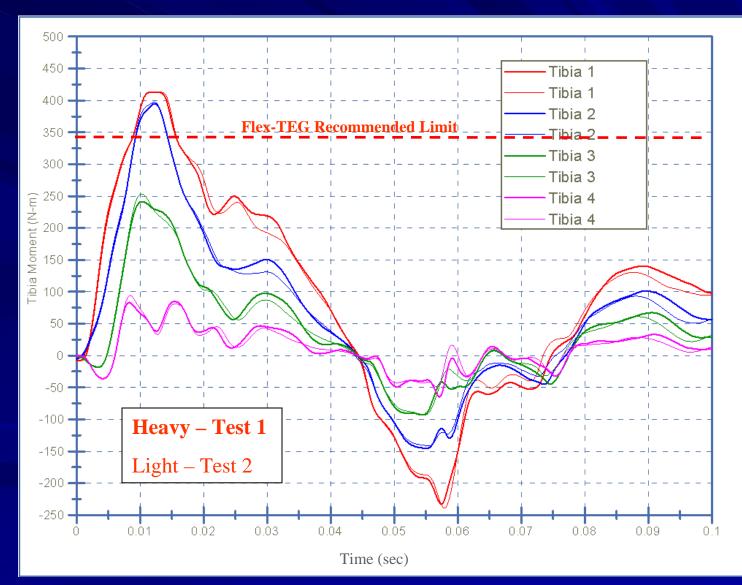




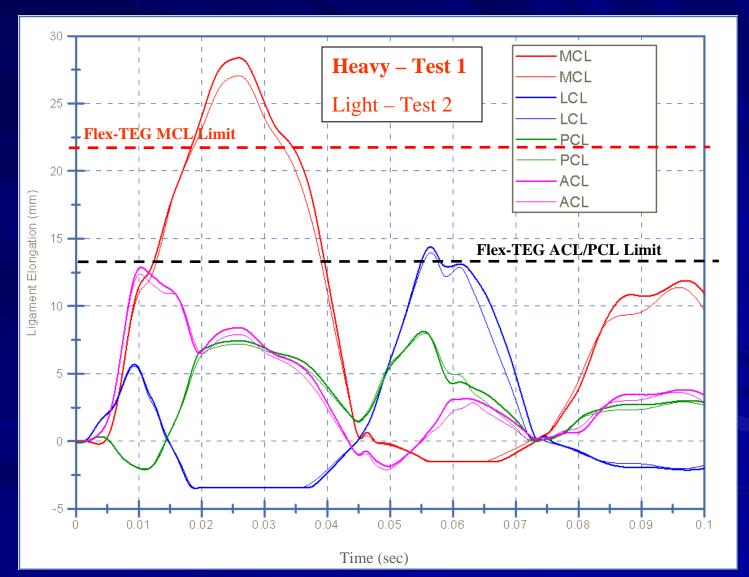




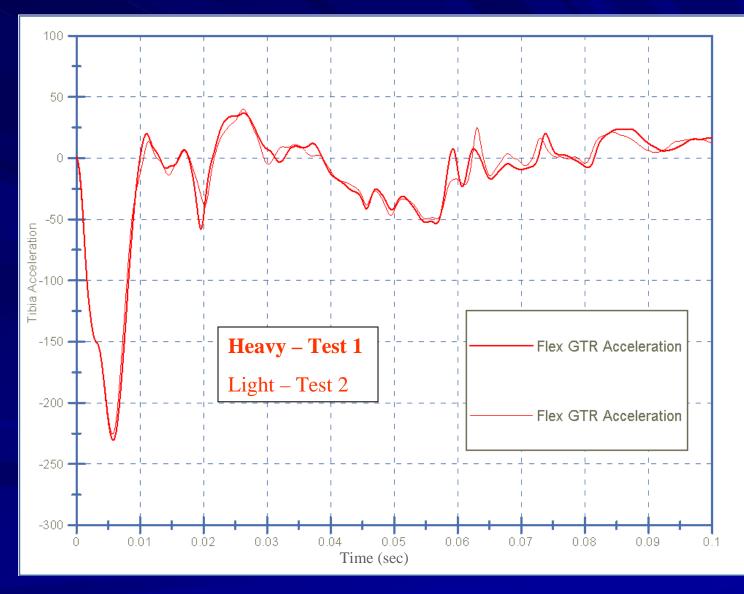














# Summary

	TRL Legform		Flex-GTR Legform			
	Tibia Acceleration	Bending Angle	Shear Displacement	Tibia Bending Moment	MCL Elongation	ACL/PCL Elongation
Limit (GTR value for TRL or 9 <sup>th</sup> Flex-TEG recommendation for Flex- GTR)	170 g	19 deg	6 mm	340 N-m	22 mm	13 mm
2005 Honda CR-V	Pass	Pass	Pass	Pass	Pass	Pass
2002 Mazda Miata	Pass	Pass	Pass	Fail	Fail	Pass
2006 Infiniti M35 with Nissan Fuga bumper	Pass	Pass	Pass	Pass	Fail	Pass
2006 Volkswagen Passat	Pass	Fail	Pass	Fail	Fail	Fail (marginal)
2001 Honda Civic	Fail (marginal)	Fail (marginal)	Fail (marginal)	Fail	Fail	Pass (marginal)



#### Durability Flex-GT (2008)



**Knee Twist** 



**Bent Tabs** 



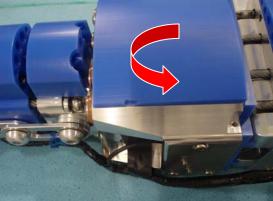
**Rubber Spacer** 



Damaged Casings



Seized Bolt/Sleeve



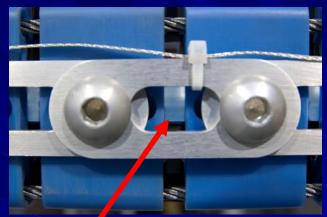
Face Plate Rotation



#### Durability Flex-GTR (2009)



#### Scuffing but no deformation



Longitudinal lines looked like



Blue segment face detached easily re-attached

material lamination not cracks



Separated cable casing - no data loss

**No Functional Damage** 



#### Durability Comparison Flex-GT vs. Flex-GTR

	Flex-GT (2008)	Flex-GTR (2009)
Knee Twist (Needed Manual Fix)	X	
Bent Tabs	X	
Rubber Spacer Fell Out	Х	
Damaged Cable Casings	X	
Seized Bolt Sleeves	X	
Broken Zipper Ring	X	
Cut/Pulled Instrumentation Cables	X (sensors)	X (SLICE)
Scuffing of Support Piece		X
Blue Cap Came Off	X (easily replaced)	X (easily replaced)
Longitudinal Lamination Lines on Bone?		Not considered damage (?)





#### Advantages

Wire-free system improved flight alignment
Sensor ID streamlined setup
Contact switch <u>concept</u> good





### SLICE

#### **Functional Issue**

However, contact switch only functional when legform still connected to system

Double-tape contact switch



# System connection



# SLICE

### Usability Issues (Communicated to FTSS/DTS)

#### Software bugs

- Ligament full scale: 20 mm limit (workaround: no offset removal)
- Viewer: Multiple channels plotted to different scales
- Export: Cannot export to DIADEM channels with single character units (g)
- Collection: If connection status monitored up to release, errors occur when disconnected.
- Software freezes: Needed frequent re-start of software/computer if left without activity for several minutes prior to testing.
- Ligament polarity inconsistent
  - − LCL, MCL  $\rightarrow$  Elongation (+)
  - ACL, PCL → Elongation (-)



## Summary

Very good repeatability In two repeat tests, center impact, 5 vehicles Improved durability But we have not tested vehicles that were poor performers in TRL legform tests SLICE is functional & improvement over conventional DAS But does have some bugs that need to be worked out



### Future Work

#### NHTSA still needs to evaluate:

- Biofidelity
- Reproducibility (do multiple Flex-GTR legforms produce similar results?)
- Poorly performing vehicles
- Larger vehicles (for example, pickup trucks)

