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AMENDMENTS TO THE PROPOSAL FOR
A DRAFT GLOBAL TECHNICAL REGULATION (GTR):
TEST PROCEDURE FOR COMPRESSION-IGNITION (C.I.) ENGINES AND POSITIVEIGNITION (P.I.) ENGINES FUELLED WITH NATURAL GAS (NG) OR LIQUEFIED
PETROLEUM GAS (LPG) WITH REGARD TO THE EMISSION OF POLLUTANTS

(World-wide harmonized heavy-duty certification (WHDC) procedure)

# Submitted by the Secretary of the GRPE informal working group on WHDC

<u>Note</u>: The text reproduced below was prepared by the Secretary of the GRPE informal working group on WHDC. It is aimed at inserting mainly editorial corrections to the initial text adopted by GRPE at its fifty-second session. The modifications to ECE/TRANS/WP.29/2006/128 are marked in **bold** characters. This document is submitted to WP.29 and AC.3 for consideration and vote.

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http://www.unece.org/trans/main/welcwp29.htm

## B. <u>TEXT OF REGULATION</u>

Page 5, paragraph 3.1.2.

For the existing text <u>substitute</u>

3.1.2. "delay time" means the **difference in** time between the change of the component to be measured at the reference point and a system response of 10 per cent of the final reading (t<sub>10</sub>) with the sampling probe being defined as the reference point. For the gaseous components, this is the transport time of the measured component from the sampling probe to the detector.

Page 6, paragraph 3.1.9.

For the existing text substitute

3.1.9. "<u>full flow dilution method</u>" means the process of mixing **the total exhaust flow with dilution air** prior to separating a fraction of the diluted exhaust stream for analysis.

Page 6, paragraph 3.1.16.

For will be read are

Page 6, paragraph 3.1.18.

Delete of the raw exhaust

Page 7, paragraph 3.1.22.

For speed, torque, and stability criteria read speed and torque criteria

Page 7, paragraph 3.1.24.

For the existing text substitute

3.1.24. "response time" means the difference in time between the change of the component to be measured at the reference point and a system response of 90 per cent of the final reading (t<sub>90</sub>) with the sampling probe being defined as the reference point, whereby the change of the measured component is at least 60 per cent full scale (FS) and takes place in less than 0.1 second. The system response time consists of the delay time to the system and of the rise time of the system.

Page 7, paragraphs 3.1.25. and 3.1.28.

For means the time read means the difference in time

## Page 11, paragraph 3.3.

<u>Delete</u> β molar carbon ratio (C/C) <u>For</u>  $C_βH_αO_εN_δS_γ$  <u>read</u>  $CH_αO_εN_δS_γ$ 

# Page 12, paragraph 5.1.

The existing text should read

# 5.1. <u>Emission of gaseous and particulate pollutants</u>

The emissions of gaseous and particulate pollutants by the engine shall be determined on the WHTC and WHSC test cycles, as described in paragraph 7. The measurement systems shall meet the linearity requirements in paragraph 9.2. and the specifications in paragraph 9.3. (gaseous emissions measurement), paragraph 9.4. (particulate measurement) and in Annex 3.

Other systems or analyzers ......

# Page 19, paragraph 6.6.

<u>Delete</u> to the inlet of the beginning <u>For</u> after-treatment device <u>read</u> after-treatment **system** 

# Page 22, paragraph 6.8.

For in the market read **on** the market

## Page 26, paragraph 7.4.

The last box in the chart substitute

Test cycle validation	paragraph 7.7.
Data collection and evaluation	paragraph 7.8.4.
Emissions calculation	paragraph 8.

## Page 27, paragraph 7.5.

For speed vs. torque curve read speed vs. torque and speed vs. power curves

# Page 31, paragraph 7.7.2.

For the criteria of table 2 must be met read the criteria of table 2 shall be met

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page 4

Page 32, paragraph 7.8.1.

<u>For</u> hydrocarbons and oxides <u>read</u> hydrocarbons, **methane** and oxides

Page 32, paragraph 7.8.2.1.

For a forced after-treatment cool down read a forced after-treatment system cool down

Page 33, paragraph 7.8.2.2.

<u>For</u> the sampling filters <u>read</u> the **particulate** sampling **filter** <u>For</u> each filter <u>read</u> (twice) **the** filter

Page 34, paragraph 7.8.4.

For the existing text substitute

7.8.4. Cycle run

The general requirements laid down in this paragraph apply to both, the cold start test referred to in paragraph 7.8.3.1. and to the hot start test referred to in paragraph 7.8.3.3.

Page 35, paragraph 7.8.4.2.

For concentrations (HC, CO and NO<sub>x</sub>) read concentrations ((NM)HC, CO and NO<sub>x</sub>) For CO, CO<sub>2</sub>, and NMHC shall be read CO, CO<sub>2</sub>, and NMHC may be

Page 37, paragraph 7.8.4.5.

The existing text of the last subparagraph should read

The particulate **filter** shall be returned to the weighing chamber no later than one hour after completion of the test. **It** shall be conditioned in a petri dish, which is protected against dust contamination and allows air exchange, for at least one hour, and then weighed. The gross weight of the **filter** shall be recorded.

Page 37, paragraph 8.1.

The existing text should read

8.1. Dry/wet correction

If the emissions are measured on a dry basis, the measured concentration shall be converted to a wet basis according to the following equation:

$$c_{\rm w} = k_{\rm w} \times c_{\rm d} \tag{7}$$

where:

 $c_{\rm w}$  is the wet concentration in .....

. . . . . .

# Page 41, paragraph 8.3.1.2.

The existing text should read

# 8.3.1.2. Response time

For the purpose of emissions calculation, the response time of either method described in paragraphs 8.3.1.3 to 8.3.1.6 shall be equal to or less than the analyzer response time of  $\leq 10$  s, as required in paragraph 9.3.5.

For the purpose of controlling of .....

# Page 42, paragraph 8.3.1.5.

The existing text should read

8.3.1.5. Tracer measurement method

. . . . . .

The calculation of the exhaust gas flow shall be as follows:

$$q_{\text{mew,i}} = \frac{q_{\text{vt}} \times \rho_{\text{e}}}{60 \times (c_{\text{mix,i}} - c_{\text{b}})}$$
 (21)

where:

 $q_{\text{mew,i}}$  is the instantaneous exhaust mass flow rate, kg/s

 $q_{vt}$  is tracer gas flow rate, cm<sup>3</sup>/min

 $c_{\text{mix,i}}$  is the instantaneous concentration .....

# Page 43, paragraph 8.3.1.6.

The existing text should read

8.3.1.6. Airflow and air to fuel ratio measurement method

. . . . . .

with

$$A/F_{st} = \frac{138.0 \times \left(1 + \frac{\alpha}{4} - \frac{\varepsilon}{2} + \gamma\right)}{12.011 + 1.00794 \times \alpha + 15.9994 \times \varepsilon + 14.0067 \times \delta + 32.065 \times \gamma}$$
(23)

$$\lambda_{i} = \frac{\left(100 - \frac{c_{\text{COd}} \times 10^{-4}}{2} - c_{\text{HCw}} \times 10^{-4}\right) + \left(\frac{\alpha}{4} \times \frac{1 - \frac{2 \times c_{\text{COd}} \times 10^{-4}}{3.5 \times c_{\text{CO2d}}}}{1 + \frac{c_{\text{CO}} \times 10^{-4}}{3.5 \times c_{\text{CO2d}}}} - \frac{\varepsilon}{2} - \frac{\delta}{2}\right) \times \left(c_{\text{CO2d}} + c_{\text{COd}} \times 10^{-4}\right)}{4.764 \times \left(1 + \frac{\alpha}{4} - \frac{\varepsilon}{2} + \gamma\right) \times \left(c_{\text{CO2d}} + c_{\text{COd}} \times 10^{-4} + c_{\text{HCw}} \times 10^{-4}\right)}$$
(24)

where:

. . . . . .

# Page 44, paragraph 8.3.2.1.

For deviate from Annex 2 read deviate from the specifications in Annex 2

Page 45, paragraph 8.3.2.4., table 4, note b)

For wet air read dry air

Pages 46 and 47, paragraph 8.3.2.5.

The existing text should read

8.3.2.5. Calculation of mass emission based on exact equations

. . . . . .

The molar mass of the exhaust,  $M_e$ , shall be derived for a general fuel composition  $CH_{\alpha}O_{\varepsilon}N_{\delta}S_{\gamma}$  under the assumption of complete combustion, as follows:

$$M_{e,i} = \frac{1 + \frac{q_{mf,i}}{q_{maw,i}}}{\frac{q_{mf,i}}{q_{maw,i}} \times \frac{\frac{\alpha}{4} + \frac{\varepsilon}{2} + \frac{\delta}{2}}{12.011 + 1.00794 \times \alpha + 15.9994 \times \varepsilon + 14.0067 \times \delta + 32.065 \times \gamma} + \frac{\frac{H_a \times 10^{-3}}{2 \times 1.00794 + 15.9994} + \frac{1}{M_a}}{1 + H_a \times 10^{-3}}}$$
(30)

where:

. . . . . .

## Pages 47 and 48, paragraph 8.3.3.1.

For dilution air shall be higher than 288 K read dilution air shall be  $\geq$  288 K For particulate sampling filters read a particulate sampling filter

## Page 48, paragraph 8.3.3.2.

For total exhaust mass flow shall read total exhaust mass flow of the manifold shall

## Page 48, paragraph 8.3.3.3.

The existing text should read

# 8.3.3.3. System response time

For the control of a partial flow dilution system, a fast system response is required. The transformation time for the system shall be determined by the procedure in paragraph **9.4.7.3.** If the combined transformation time of the exhaust flow measurement (see paragraph 8.3.1.2.) and the partial flow system is  $\leq 0.3$  s, online control shall be used. If the transformation time exceeds 0.3 s, look ahead control based on a pre-recorded test run shall be used. In this case, the **combined** rise time shall be  $\leq 1$  s and the **combined delay time**  $\leq 10$  s.

The total system response shall be ......

. . . . .

(c)  $q_{mp}$  intercept of the regression line shall not exceed  $\pm 2$  per cent of  $q_{mp}$  maximum.

Look-ahead control is required if the combined transformation times of the particulate system,  $t_{50,P}$  and of the exhaust mass flow signal,  $t_{50,F}$  are > 0.3 s. In this case, a pre-test shall be run, and the exhaust mass flow signal of the pre-test be used for controlling the sample flow into the particulate system. A correct control of the partial dilution system is obtained, if the time trace of  $q_{\text{mew,pre}}$  of the pre-test, which controls  $q_{mp}$ , is shifted by a "look-ahead" time of  $t_{50,P} + t_{50,F}$ .

For establishing the correlation between ..... were determined in paragraph 9.4.7.3.

## Page 49, paragraph 8.3.3.4.

For filters read filter

# Page 51, paragraph 8.4.1.1.

The existing text should read

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#### 8.4.1.1. Introduction

..... measurement device ( $V_0$  for PDP,  $K_V$  for CFV,  $C_d$  for SSV) by either of the methods described in paragraphs 8.4.1.2. to **8.4.1.4**. If the total sample **flow of particulates** ( $m_{\text{sep}}$ ) exceeds 0.5 per cent of the total CVS flow ( $m_{\text{ed}}$ ), the CVS flow shall

# Page 54, paragraph 8.4.2.2.

For pollutants read (twice) emissions

## Page 54, paragraph 8.4.2.3.

For the existing text substitute

#### 8.4.2.3. Data evaluation

For continuous sampling, the emission concentrations (HC, CO and  $NO_x$ ) shall be recorded and stored with at least 1 Hz on a computer system, for bag sampling one mean value per test is required. The diluted exhaust gas mass flow rate and all other data shall be recorded with a sample rate of at least 1 Hz. For analogue analyzers the response will be recorded, and the calibration data may be applied online or offline during the data evaluation.

#### Page 55, paragraph 8.4.2.4.1.

<u>Delete</u>  $q_{mdew}$  is the diluted exhaust gas mass flow rate, kg/s In table 5, note b), <u>for</u> wet air <u>read</u> **dry** air

## Page 57, paragraph 8.4.3.1.

The existing text should read

## 8.4.3.1. Introduction

The determination of the particulates requires **double** dilution of the sample ..... The temperature of the dilution air shall  $be \ge 288 \text{ K} (15 \,^{\circ}\text{C})$  in close proximity to the entrance into the dilution tunnel.

To determine the mass of the particulates, a particulate sampling system, a particulate sampling filter, a microgram balance, and .....

#### Page 59, paragraph 8.5.2.1.

The existing text should read

#### 8.5.2.1. **Test result**

For the WHSC, hot WHTC, or cold WHTC, the following formula shall be applied:

$$e = \frac{m}{W_{\text{act}}} \tag{56}$$

where:

*m* is the mass emission of the component, g/test

 $W_{\rm act}$  is the actual cycle work as determined according to paragraph 7.7.1., kWh

For the WHTC, the final test result shall be a weighted average from .....

# Page 67, paragraph 9.3.4.

<u>For</u> all flowmeters shall read zero <u>read</u> all flowmeters **will read approximately zero in** the absence of a leak

## Page 68, paragraph 9.3.5.

The existing text should read

9.3.5. Response time check of the analytical system

. . . . . .

The system response time shall be  $\leq 10$  s with a rise time of  $\leq 2.5$  s in accordance with paragraph 9.3.1.7. for all limited components (CO, NO<sub>x</sub>, HC or NMHC) and all ranges used. When using a NMC for the measurement of NMHC, the system response time may exceed 10 s.

## Page 71, paragraph 9.3.7.3.

<u>For</u> be determined <u>read</u> be **performed** <u>For</u> A range <u>read</u> A **measuring** range

# Page 75, paragraph 9.3.9.2.4.

For flow of the dehumidifier read flow **from** the dehumidifier

## Page 75, paragraph 9.4.1.

For particulate sampling filters read a particulate sampling filter

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Page 76, paragraph 9.4.3.2.

For filter weightings read filter weighings

Page 76, paragraph 9.4.3.4.

For filters read filter

Page 77, paragraph 9.4.3.5.

For filters read filter"
For their buoyancy read its buoyancy

Page 77, paragraph 9.4.4.

The title, <u>for</u> Specifications for flow measurement <u>read</u> Specifications for **differential** flow measurement (partial flow dilution only)

Pages 78 and 79, paragraphs 9.4.6. to 9.4.6.2.2.

The existing text should read

9.4.6. Calibration of the **flow measurement instrumentation** 

## 9.4.6.1. **General specifications**

Each flowmeter used in a particulate sampling and partial flow dilution system shall be subjected to the linearity verification, as described in paragraph 9.2.1., as often as necessary to fulfil the accuracy requirements of this gtr. For the flow reference values, an accurate flowmeter traceable to international and/or national standards shall be used.

## 9.4.6.2. Calibration of differential flow measurement (partial flow dilution only)

The flowmeter or the flow measurement instrumentation shall be calibrated in one of the following procedures, such that the probe flow  $q_{mp}$  into the tunnel shall fulfil the accuracy requirements of paragraph 9.4.4.:

(a) .....

. . . . . .

(d) A tracer gas, shall be fed into the exhaust ...... The accuracy of the sample flow shall be determined from the dilution **ratio**  $r_d$ :

$$q_{\rm mp} = q_{\rm mdew} / r_{\rm d} \tag{74}$$

The accuracies of the gas analyzers shall be taken into account to guarantee the accuracy of  $q_{mp}$ .

# 9.4.7. Special requirements for the partial flow dilution system

#### **9.4.7.1.** Carbon flow check

A carbon flow check using ......

Pages 79 and 80, paragraph 9.4.6.2.3.

Renumber the paragraph as 9.4.7.2. For paragraph 9.4.6.2.1. read (twice) paragraph 9.4.6.2.

Page 80, paragraph 9.4.6.3.

Renumber the paragraph as **9.4.7.3**.

Page 100, Annex 3, paragraph A.3.1.1.

The existing text should read

#### A.3.1.1. Introduction

This annex contains **the basic requirements and the** general descriptions of **the sampling** and analyzing systems. Since various configurations can produce equivalent results, exact conformance with figures 9 and 10 is not required. **However, conformance with the basic requirements such as sampling line dimensions, heating and design is mandatory.** Components such as instruments, valves, solenoids, pumps, flow devices and switches may be used to ......

Page 105, Annex 3, paragraph A.3.2.1.

The existing text should read

### A.3.2.1. Introduction

This annex contains the basic requirements and the general descriptions of the dilution and particulate sampling systems. Since various configurations can produce equivalent results, exact conformance with figures 12 to 17 is not required. However, conformance with the basic requirements such as sampling line dimensions, heating and design is mandatory. Additional components such as instruments, valves, solenoids, pumps, and switches may be used to ......

## Page 112, Annex 3, paragraph A.3.2.5.

The existing text should read

# A.3.2.5. Components of figure 15

. . . . .

If the temperature at the inlet to the PDP, CFV or SSV is not kept within the limits stated above, a flow compensation system is required for continuous measurement of the flow rate and control of the proportional sampling into the double dilution system. For that purpose, the continuously measured flow rate signals are **used to maintain the proportionality of** the sample flow rate through the particulate filters of the double dilution system (see figure 17) **within \pm 2.5 per cent**.

. . . . . .

The engine exhaust shall be directed downstream at the point where it is introduced into the dilution tunnel, and thoroughly mixed. A mixing orifice may be used.

For the double dilution system, a sample from the dilution tunnel is transferred to the secondary dilution tunnel ...... immediately before the particulate filter.

#### DAF Dilution air filter

The dilution air (ambient air, synthetic air, or nitrogen) shall be filtered with a high-efficiency (HEPA) filter that has an initial minimum collection efficiency of 99.97 per cent. The dilution air shall have a temperature of  $\geq$  288 K (15 °C), and may be dehumidified.

. . . . . . .

## Page 120, Annex 5, paragraph A.5.2.

For the existing text <u>substitute</u>

#### A.5.2. Carbon flow rate into the engine (location 1)

The carbon mass flow rate into the engine for a fuel  $CH_{\alpha}O_{\epsilon}$  is given by:

$$q_{mCf} = \frac{12.011}{12.011 + \alpha + 15.9994 \times \varepsilon} \times q_{mf}$$
 (86)

where:

 $q_{mf}$  is the fuel mass flow rate, kg/s

- - - - -