

Distr. GENERAL

TRADE/WP.7/GE.2/2005/15 5 April 2005

ORIGINAL: ENGLISH

## **ECONOMIC COMMISSION FOR EUROPE**

COMMITTEE FOR TRADE, INDUSTRY AND ENTERPRISE DEVELOPMENT

Working Party on Agricultural Quality Standards

Specialized Section on Standardization of Dry and Dried Produce (Fruit)
Fifty-second session, 14-17 June 2005
Item 5(e) of the provisional Agenda

### DRAFT UNECE STANDARD FOR DRIED PEACHES

# Transmitted by Spain

**Note by the secretariat:** This text is based on TRADE/WP.7/GE.2/2004/11. The main changes are:

- Retain the mention relative to exclusion of "dehydrated peaches" on the Definition of Produce
- Connection of Class Classification with Provisions concerning Tolerances
- Allowance of tolerance for "darker shades" only in Class II
- Modification of tolerances for "Other defects" (inclusion of tolerances for wholes and modification of tolerances for halves).

Since the Annex was not discussed at the last session the definitions of the Annex have not yet been incorporated into the main text of the standard. At the last session the whole main text of the standard was revised. The main changes approved and introduced on this main text were the following:

- Inclusion of "wholes"
- Modification of the moisture content, connected with the employ of preservatives
- Inclusion of sizing by diameter and elimination of the sizing scale reference
- Elimination of the tolerance for mineral impurities

#### **UNECE STANDARD DF-...**

concerning the marketing and commercial quality control of

#### **DRIED PEACHES**

### I. DEFINITION OF PRODUCE

This standard applies to dried peaches and nectarines of varieties (cultivars) grown from *Prunus persica* Sieb. and Zucc. intended for direct consumption or those to be included in mixtures without any further processing. This standard does not apply to dried peaches intended for industrial processing or for use in the food industry, nor to dehydrated peaches.

Dried peaches may be presented in:

- a) wholes (pitted)
- b) halves (pitted peaches cut longitudinally into two parts before drying)
- c) slices (predominantly parallel-cut strips of irregular size and thickness)
- d) slabs (pieces of pitted sound peaches of irregular shape, size and thickness)

## II. PROVISIONS CONCERNING QUALITY

The purpose of the standard is to define the quality requirements of dried peaches at the export control stage, after preparation and packaging.

### A. Minimum requirements

- (i) In all classes, subject to the special provisions for each class and the tolerances allowed, the dried peaches must be:
  - sufficiently dry to ensure keeping quality;
  - intact (only for wholes and halves); edges that are slightly torn, slight superficial damage and slight scratches are not considered as a defect;
  - sound; produce affected by rotting or deterioration such as to make it unfit for consumption is excluded;
  - obtained from fruits normally developed and sufficiently ripe;
  - fleshy; with elastic or flexible flesh and very little moist flesh in the pit cavity;
  - clean; practically free of any visible foreign matter;
  - free from insects or mites whatever their stage of development;
  - free of damage caused by pests;
  - free from blemishes and discoloration rendering them unfit for consumption;
  - free of fermentation;

- free from mould;
- free of abnormal external moisture;
- free of foreign smell and/or taste. <sup>1</sup>

The condition of the dried peaches must be such as to enable them:

- to withstand transport and handling, and
- to arrive in satisfactory condition at the place of destination.

# (ii) Moisture content <sup>2</sup>

Dried peaches shall have a moisture content not exceeding 20.0 per cent. Dried peaches treated with preservatives shall have a moisture content not exceeding 25.0 per cent. Rehydrated dried peaches treated with preservatives shall have a moisture content not exceeding 35.0 per cent.

### (iii) Preservatives

Preservatives may be used in accordance with the legislation of the importing country. Dried peaches may be sulphured in order to retain its original colour. Sulphur dioxide (SO<sub>2</sub>) is considered a preservative.

#### B. Classification

Dried peaches are classified in three classes defined below:

### (i) "Extra" Class

Dried peaches in this class must be of superior quality and have a bright and uniform colour. <sup>3</sup> When it is specified on the marking, they must have the characteristics of the variety and/or of the commercial type.

They must be free from defects with the exception of very slight superficial defects. The defects allowed in Chapter IV: Provisions Concerning Tolerances must provided these do not affect the general appearance of the produce, the quality, keeping quality and presentation in the package.

A slight smell of sulphur dioxide ( $SO_2$ ) is not considered as "abnormal".

The moisture content is determined by one of the methods given in Annex I of the Standard Layout –

Determination of Moisture Content for Dried Fruits.

(<a href="http://www.unece.org/trade/agr/info/layout/laydry\_e.pdf">http://www.unece.org/trade/agr/info/layout/laydry\_e.pdf</a>). The laboratory reference method shall be used in cases of dispute.

This range of <u>seven</u> colours is considered as normal: white-yellowish, light yellow, yellow, yellow orange, orange, red orange and dark orange. For Extra class, a maximum range of three consecutive colours is allowed, and for Class I a maximum range of five consecutive colours is allowed.

### (ii) Class I

Dried peaches in this class must be of good quality and have a reasonably uniform colour. <sup>3</sup> When it is specified on the marking, they must have the characteristics of the variety and/or of the commercial type.

Slight defects in shape and colour and slight skin damage are allowed. The defects allowed in Chapter IV: Provisions Concerning Tolerances must The following slight defects may be allowed provided these do not affect the general appearance of the produce, the quality, keeping quality and presentation in the package.

- slight defects in shape and/or colour
- slight skin damage.

### (iii) Class II

This class includes dried peaches which do not qualify for inclusion in the higher classes but satisfy the minimum requirements specified above.

Defects in shape and colour, <sup>4</sup> skin damage and superficial injuries (cracks and rubbing) are allowed. The defects allowed in Chapter IV: Provisions Concerning Tolerances must not affect the The following defects may be allowed provided the dried peaches retain their essential characteristics of the product as regards the quality, keeping quality and presentation.

defects in shape and/or colour

skin damage and/or superficial injuries (cracks and rubbing)

#### III. PROVISIONS CONCERNING SIZING

Wholes and halves dried peaches can be either sized or screened. Sizing and screening are optional in all Classes. Sizing and screening are usually determined by the number of units per kilogramme (1000 g), or by the shortest diameter of the axes of the unit.

- (i) Sizing is determined by a range in count or by a diameter range. When a range in count is specified, the dried peaches shall be fairly uniform in size, and the average count shall be within the range specified. <sup>5</sup>
- (ii) Screening is determined by a reference to a maximum number of units per kilogramme, followed by the words "and less" or other equivalent wording, or by the reference to a minimum diameter followed by the words "and more" or other equivalent wording.

### IV. PROVISIONS CONCERNING TOLERANCES

In Class II, for dried peaches non treated with  $SO_2$  or with a residual content below 500 ppm, darker shades, amounting to even a dark brown colour, are acceptable.

Fairly uniform in size means that, in a representative sample, the weight of 10 per cent, by count, of the largest units shall not exceed 2 times the weight of the 10 per cent, by count, of the smallest units.

Tolerances in respect of quality and size shall be allowed in each package for produce not satisfying the requirements of the class indicated.

# A. Quality tolerances

	Defects allowed <sup>6</sup>		Tolerances allowed (per cent of defective dried peaches by weight) <sup>7</sup>		
		Extra	Class I	Class II	
a)	Total tolerance for <u>dried peaches units</u> not satisfying the minimum requirements, of which no more than:	10	15	20	
-	Rotten, mouldy, fermented and damaged or contaminated by insects or other pests <sup>a</sup>	2	3	5	
	of which mouldy and/or rotten:	1	1	2	
-	Blemishes, discoloration and /or dirty fruitsunits	3	5	10	
-	Mechanical injuries, scars and calluses	3	5	8	
-	Substantial defects in texture and heat injury	2	3	5	
-	Fruits with adhered pits or fragments of pit	1	2	3	
-	Foreign matter and extraneous vegetable material	0,5	0,5	0,5	
b)	Other defects (not included in the total tolerances):				
-	Presence of halves, slices or slabs among wholes	<u>1</u>	<u>2</u>	<u>3</u>	
-	Presence of wholes, slices or slabs among halves	<u>21</u>	4 <u>2</u>	<u>63</u>	
-	Presence of wholes, halves or slabs among slices	2	4	6	

<sup>&</sup>lt;sup>a</sup> Living pests are inadmissible in any class.

For all Classes, when the variety or commercial type is indicated in the marking, a maximum tolerance of 10 per cent is allowed, by weight, of dried peaches belonging to different varieties or commercial types.

# **B.** Size tolerances

<sup>&</sup>lt;sup>6</sup> Standard definitions of the defects are listed in the Annex of this document.

A minimum sample unit of one kilogramme is required for the test.

For all classes, when the sizing or screening is indicated on the marking, the following tolerances are applied:

- When sizing or screening by the number of units per kilogramme, no tolerance for counts above or below the specified range or screen shall be allowed.
- When sizing or screening by the diameter of the units, a 10 per cent tolerance, by count, for units not conforming to the indicated size or screen is allowed.

### V. PROVISIONS CONCERNING PRESENTATION

### A. Uniformity

The contents of each package must be uniform and contain only dried peaches of the same origin, quality and size (if sized). For "Extra" Class the dried peaches <u>units</u> must be similar in shape and appearance, and have a bright and uniform colour.

The visible part of the contents of the package must be representative of the entire contents.

## B. Packaging

Dried peaches must be packed in such a way as to protect the produce properly.

The materials used inside the package must be new, clean and of a quality such as to avoid causing any external or internal damage to the produce. The use of materials, particularly of paper or stamps bearing trade specifications is allowed provided the printing or labelling has been done with non-toxic ink or glue.

Packages must be free of all foreign matter.

### C. Presentation

Dried peaches must be presented in solid containers. All consumer pre-packages within each package must be of the same weight.

### VI. PROVISIONS CONCERNING MARKING

Each package <sup>8</sup> must bear the following particulars in letters grouped on the same side, legibly and indelibly marked and visible from the outside:

Consumer packages for direct sale to the consumer shall not be subject to these marking provisions but shall conform to national requirements of the importing country. However the markings referred to shall in any event be shown on the transport packaging containing such package units.

#### A. Identification

Packer )	Name and address or
and/or )	officially issued or
Dispatcher )	accepted code mark 9

# **B.** Nature of produce

- "Dried peaches", together with the specification "halves", "slices" or "slabs".
- Variety or commercial type (optional)

## C. Origin of produce

- Country of origin and, optionally, district where grown or national, regional or local place name

## D. Commercial specifications

- Class
- Size or screen (if sized or screened), expressed by:
  - a range in count or a range in diameter, in millimetres, or
  - a maximum number of units, followed by the words "and less" or equivalent words, or a minimum diameter, followed by the words "and more" or equivalent words
- Net weight, or (optional or at the request of the importing country) number of consumer packages followed by the net unit weight in the case of transport packages containing such units.
- Crop year (optional); mandatory according to the legislation of the importing country.
- "Best before" followed by the date (optional); mandatory according to the legislation of the importing country.
- Preservatives (if used)

### E. Official control mark (optional)

The national legislation of a number of European countries requires the explicit declaration of the name and address. In the case where a code mark is used, the reference "packer and/or dispatcher" (or equivalent abbreviations) has to be indicated in close connection with the code mark.

#### **ANNEX**

# DEFINITIONS OF TERMS AND DEFECTS FOR DRIED PEACHES

Dehydrated peaches: low moisture dried peaches with a moisture content around 7,5 percent or lower.

Direct consumption: produce which will reach the consumer in its present state, without undergoing

any treatment other than conditioning or packaging; operations such as sorting,

selection, sizing and mixing shall not be considered as processing.

Processing: any operation distinct from conditioning or packaging which involves a

substantial modification of the product or its form of presentation, such as chopping, grinding, or coating, the manufacture of pastes or flour, etc.

Food industry: any other operation involving either the manufacture of derived food products

or the use of the produce as an ingredient in the manufacture of various food

products.

Commercial type: dried peaches which belong to different varieties that have similar technical

characteristics and/or appearance, which belong to a similar varietal type, or which belong to a mix of varieties officially defined by the producing country.

Sufficiently dry: dried peach which, after undergoing natural or artificial systems of drying, has

attained a moisture content that ensures its keeping quality.

Sufficiently ripe: dried peach which has reached sufficient maturity, account being taken of its

nature and final use; fruits having on their surface greenish or greyish tints and a hardened texture, together with less sweet or tart tastes, has to be considered as

unripe.

Normally developed: dried peach with its characteristic varietal shape.

Clean: practically free from plainly visible adhering dirt or other foreign material.

Damage caused by pests: visible damage or contamination caused by insects, mites, rodents or other

animal pests, including the presence of dead insects, insect debris or excreta.

Living pests: presence of living pests (insects, mites or others) at any stage of development

(adult, nymph, larva, egg, etc.).

Blemish: noticeable and localized imperfection, affecting in aggregate an area of more

than the equivalent of a circle of 6 mm in diameter, that significantly impairs the external appearance of the dried peach, from any cause or source, including staining, dark spots, blotches, scabs, blisters, rubbing, bruises and other similar defects, but excluding blemishes caused by a more serious defect such as mould, decay or damage by pests; the noticeable (more than 1 mm in diameter) reddish

or black spots due to cryptogamic diseases are considered as a blemish.

Discoloration: significant and widespread change of the typical external or internal colour from

any cause or source, affecting more than one third of the unit, including in particular blackening and the appearance of very dark colours; brownish colours of dried peaches non treated with sulphur dioxide are not considered as a defect.

Fermentation: damage by fermenting agents, enzymes or bacteria to the extent that the

characteristic appearance and/or flavour is substantially affected.

Mould: mould filaments visible to the naked eye, either inside or outside of the dried

fruit.

Abnormal external moisture: presence of water, moisture or condensation on the surface of the product.

Foreign smell and/or taste: any odour or taste that is not characteristic of the product.

Preservative: additive which prolongs the shelf life of food products by protecting them

against deterioration caused by micro-organisms.

Rotting: significant decomposition caused by the action of micro-organisms or other

biological processes; it is normally accompanied by changes in texture (soft or watery appearance) and/or changes in colour (initial appearance of brownish

hues and eventually blackening).

Dirty units fruits: very apparent adhering or embedded dirt, soil, mud or dust, producing a

smudgy, smeared, flecked or coated effect, that seriously detracts the

appearance of the produce.

Mechanical injuries: dried peach with very apparent mechanical injuries that affect a significant part

of the skin or the pulp, such as very noticeable tears or bruises, smashing, crushing, and other similar defects; superficial abrasions or injuries resulting from the elimination of the pit or the cutting shall not be considered as a defect.

Scars and calluses: scar, scab or deformity due to mechanical injuries (hail damage, bruising,

abrasion, etc.), viral or bacterial diseases, or physiological causes, affecting in aggregate an area of more than the equivalent of a circle of 6 mm in diameter.

Substantial texture defect: dried fruit with non-fleshy parts (hardened, shrivelled or hollow) affecting more

than one quarter of the unit.

Heat damage: damage caused by sunburn or excessive heat during drying, that significantly

affects the appearance, flavour or edibility of the product.

Adhered pit: pit or fragments of pits attached to the flesh of the dried peach unit.

Foreign matter: any visible and/or apparent matter or material, including dust, not usually

associated with the product, except mineral impurities.

Extraneous vegetable

material:

harmless vegetable matter associated with the product, such as residues of

peduncles, pedicels, leaves, pits or seeds.

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